Таре

- Use Nitrogen, burns less
- Metal may be hot after printing, give time to cool
- Do not scrub, clean with high pressure water
- 100% power, 5% speed optimal for tape

Paint

- 1-10% speed, 100% power for best results
- Must mix paint thoroughly before use
- Not a chemical bond, can be sanded/brushed off
- Rinse excess paint off, does not need force
- More durable than tape but still not resistant to sanding.