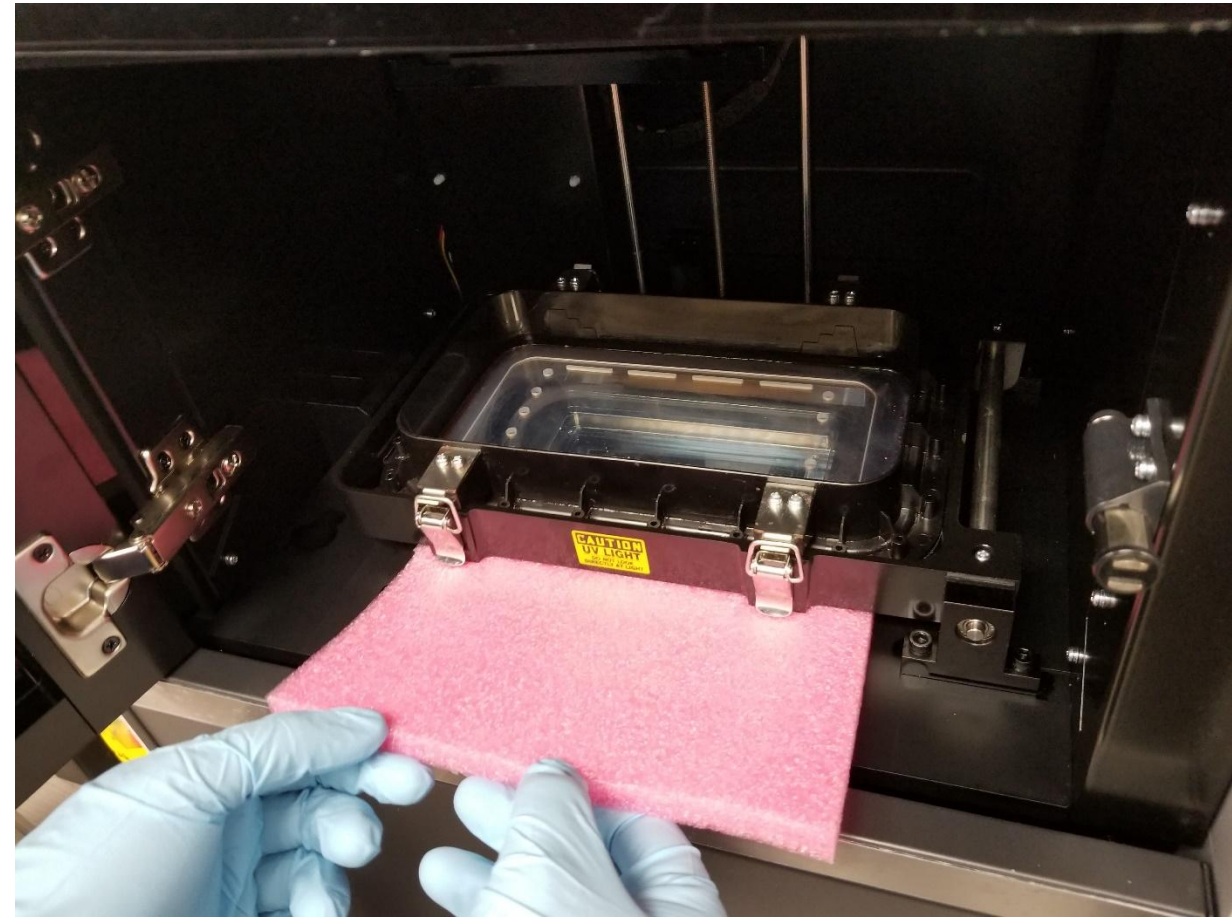
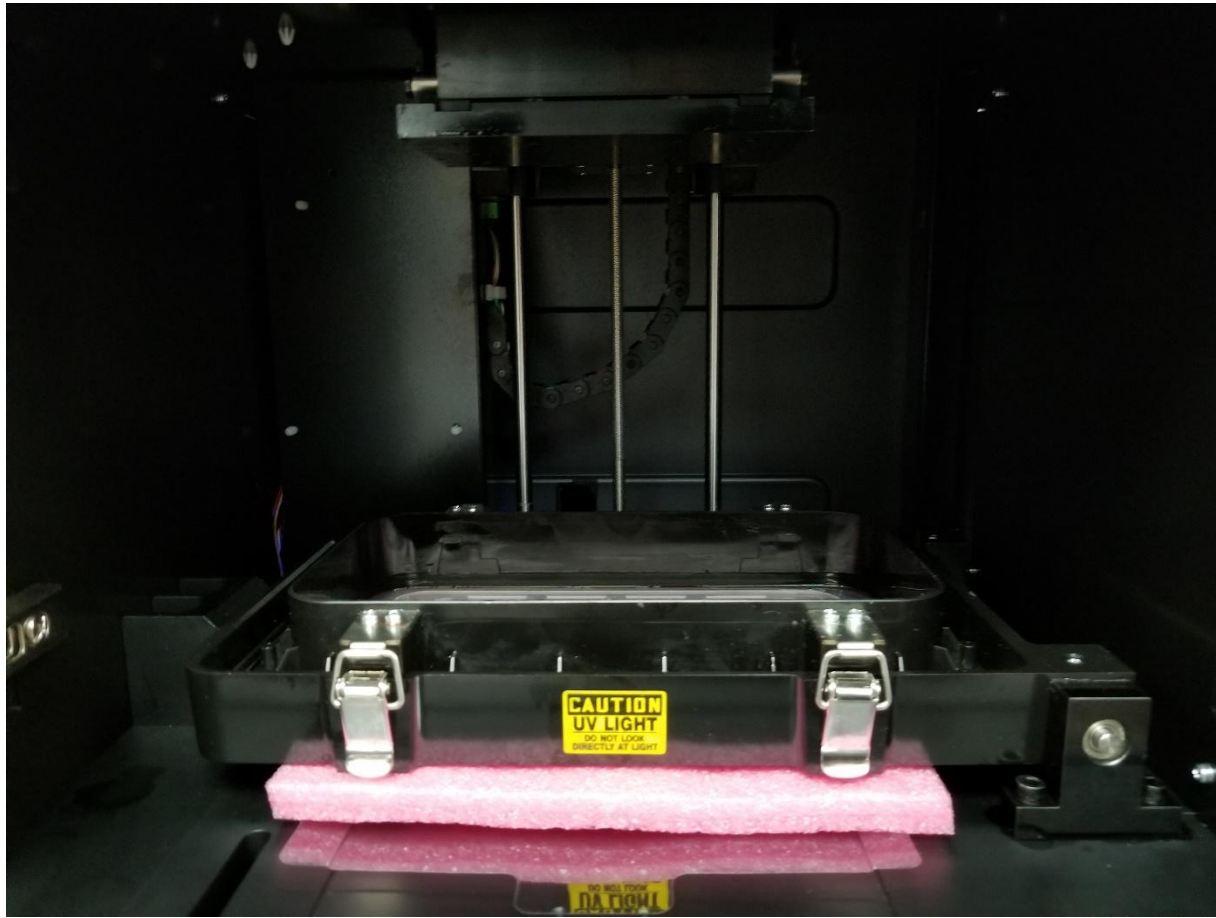


# CCW- STARTUP

Basic Installation



Push the door panel to release it open.

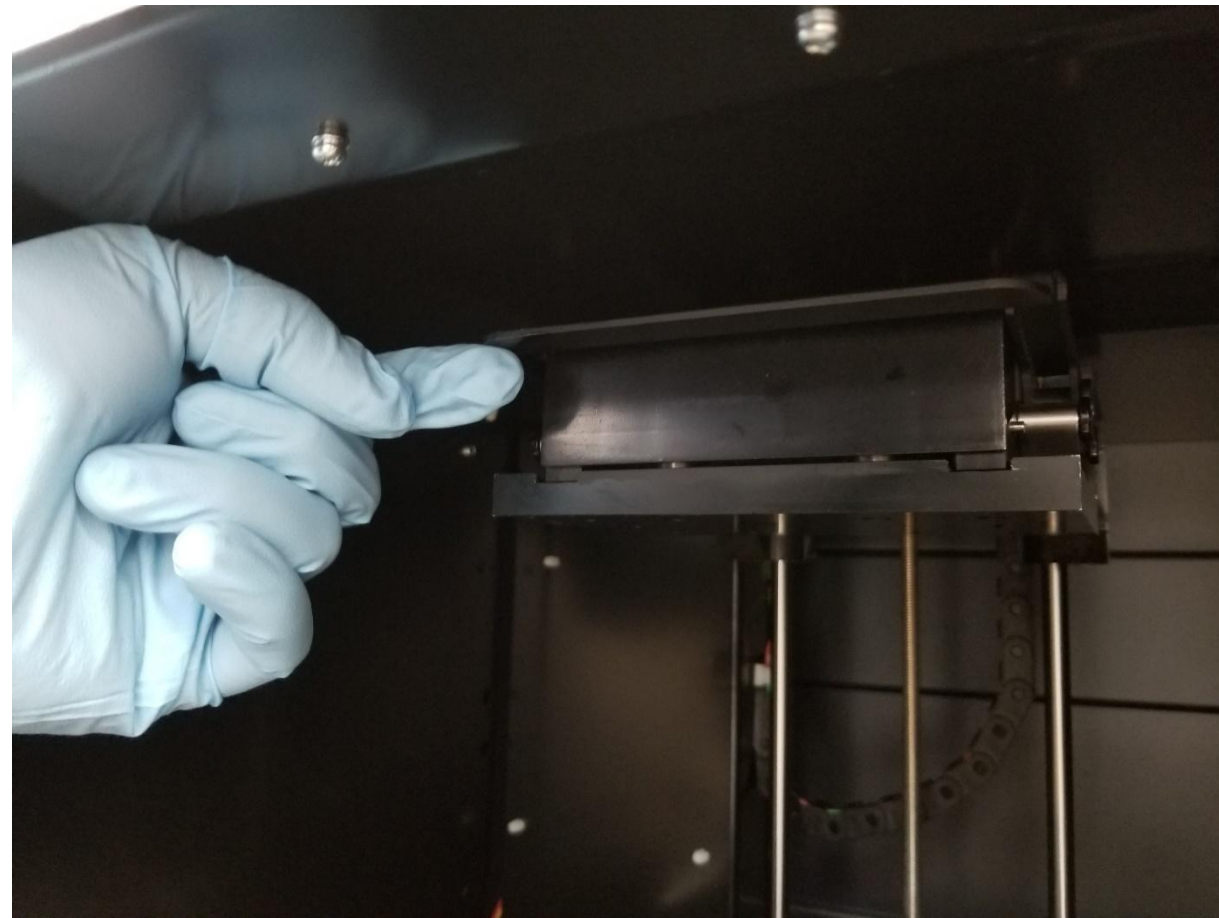
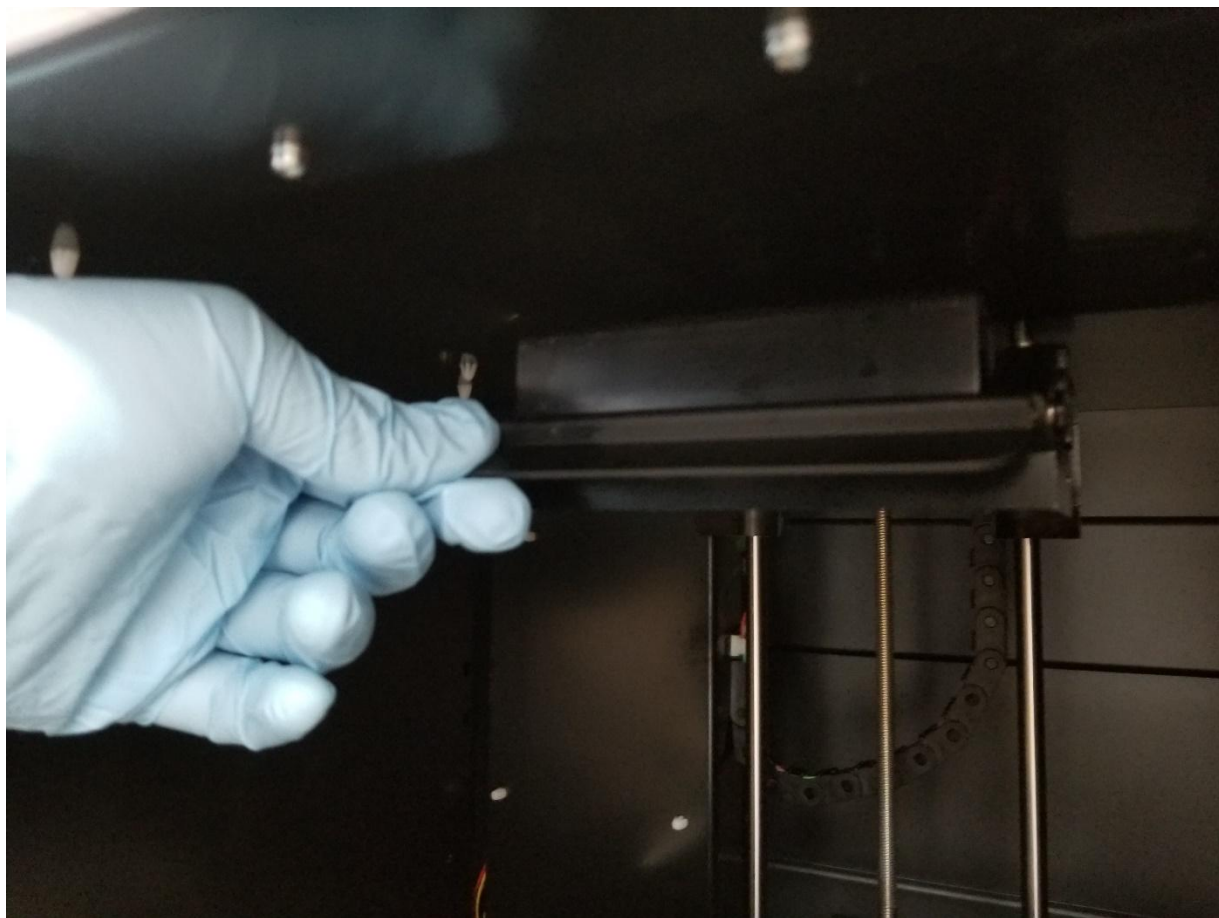


A protective foam support may be left in the machine for shipping purposes. Start by removing the foam.

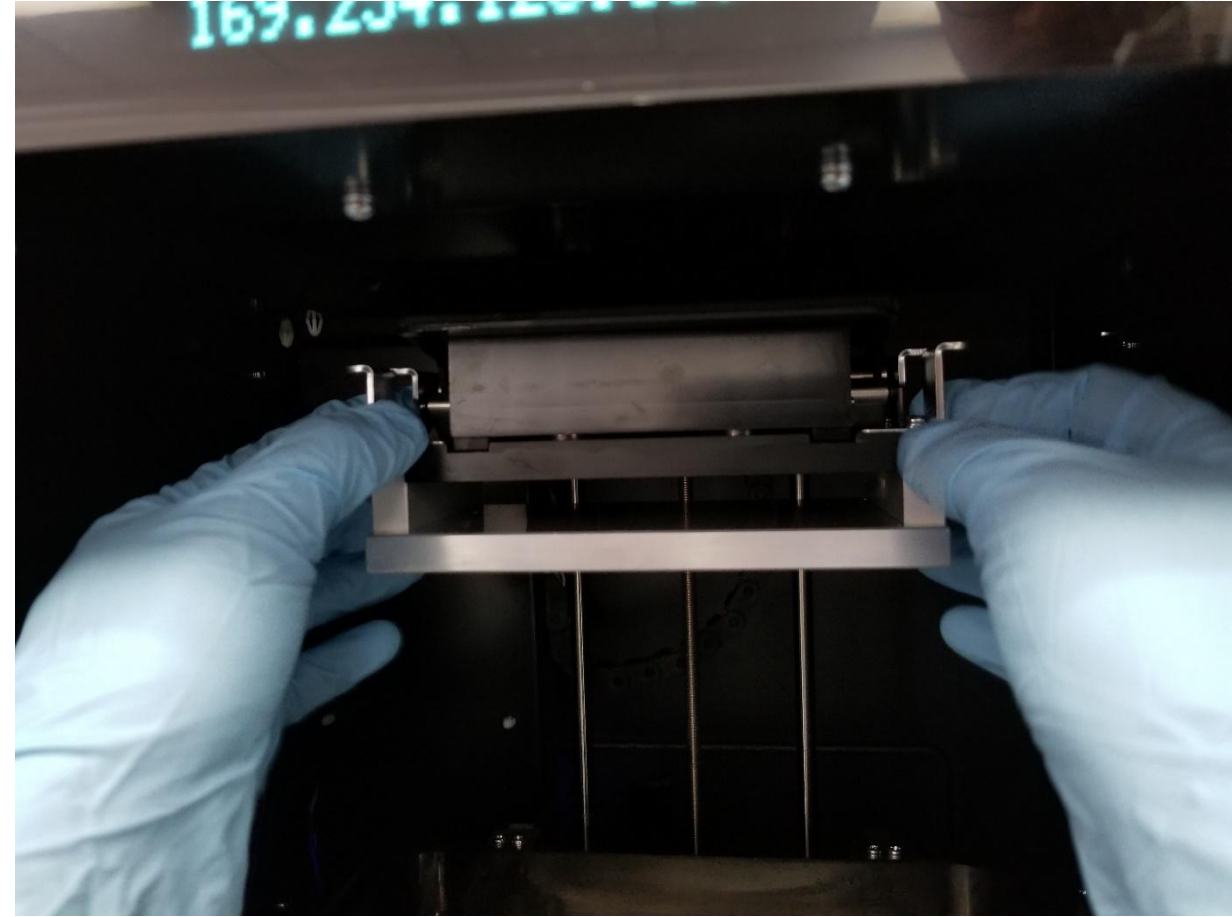
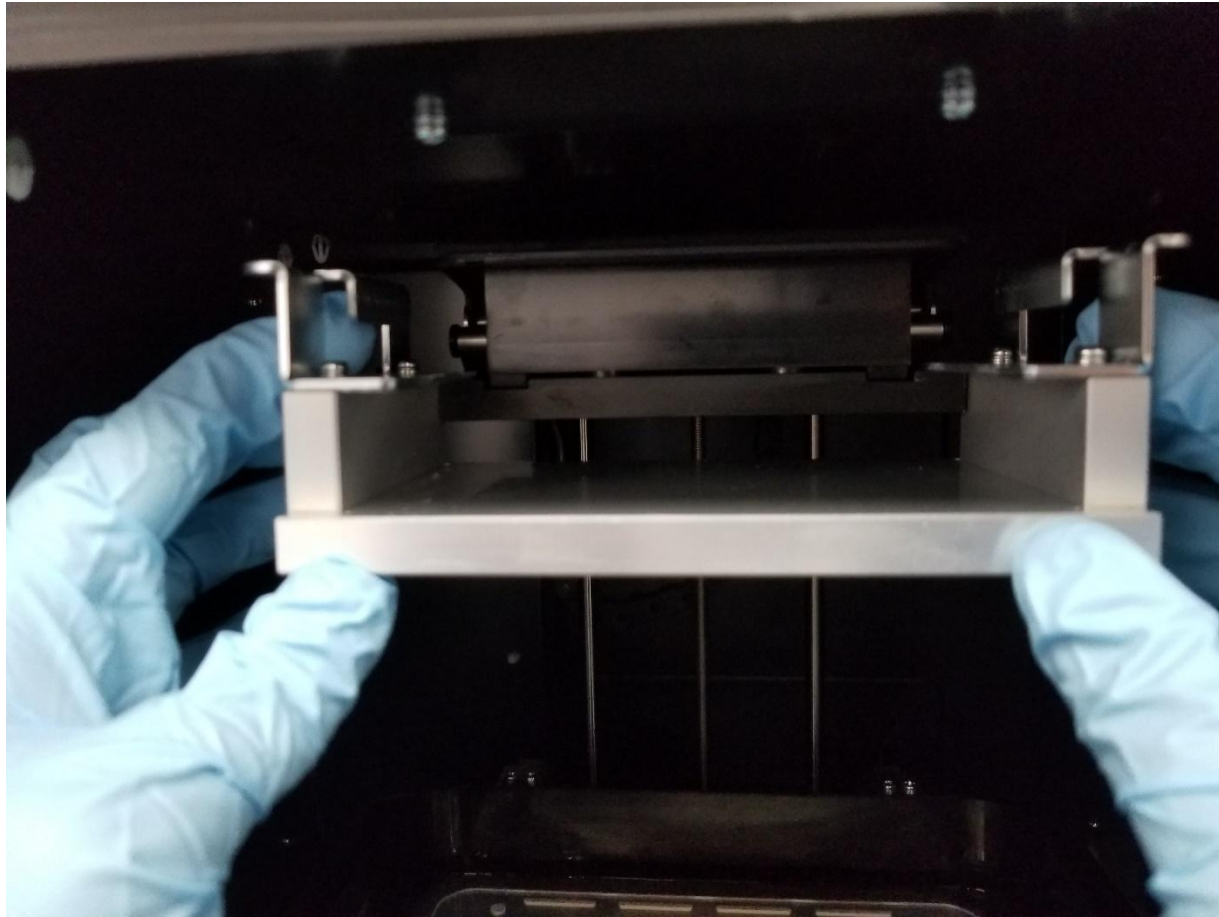


Keep the plastic under the foam intact. **Do not remove or peel the piece of plastic.**

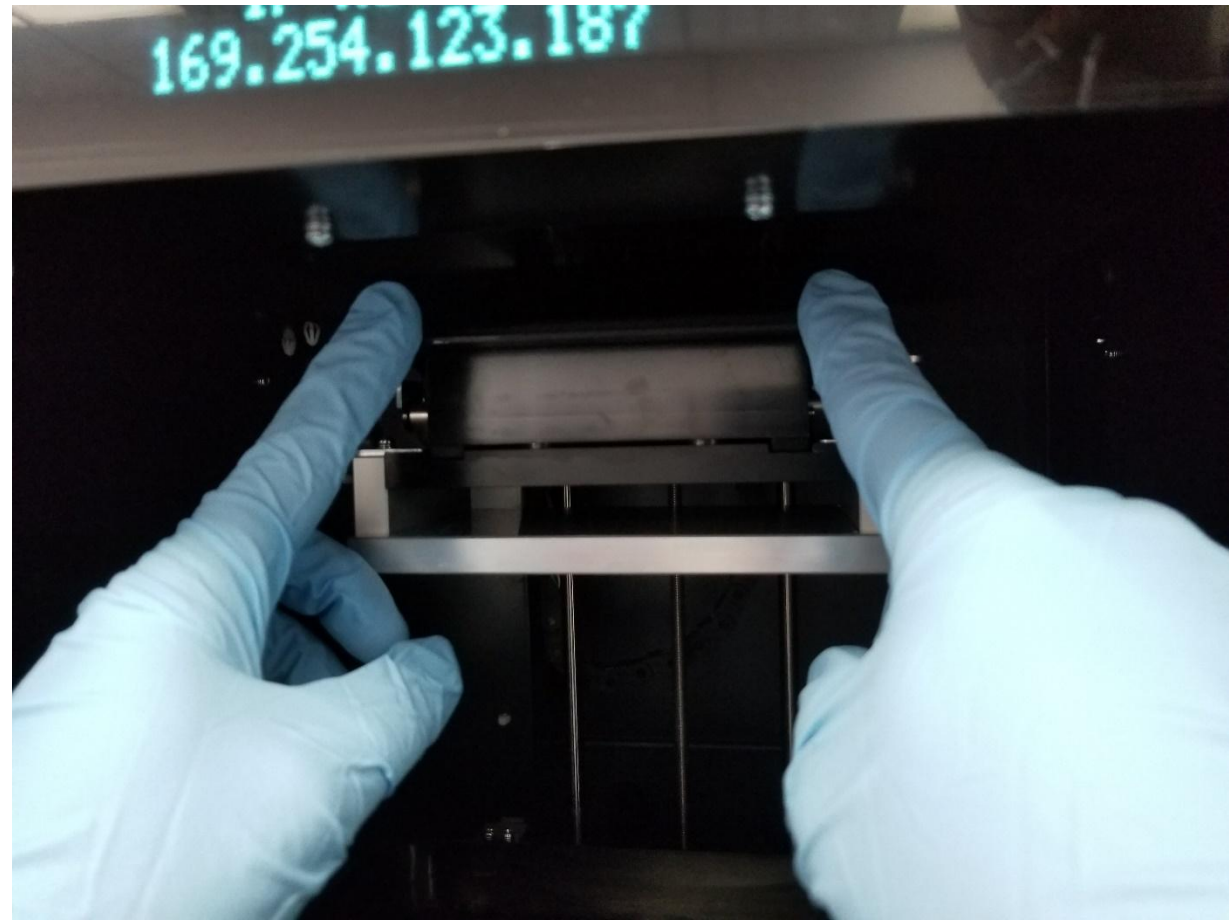
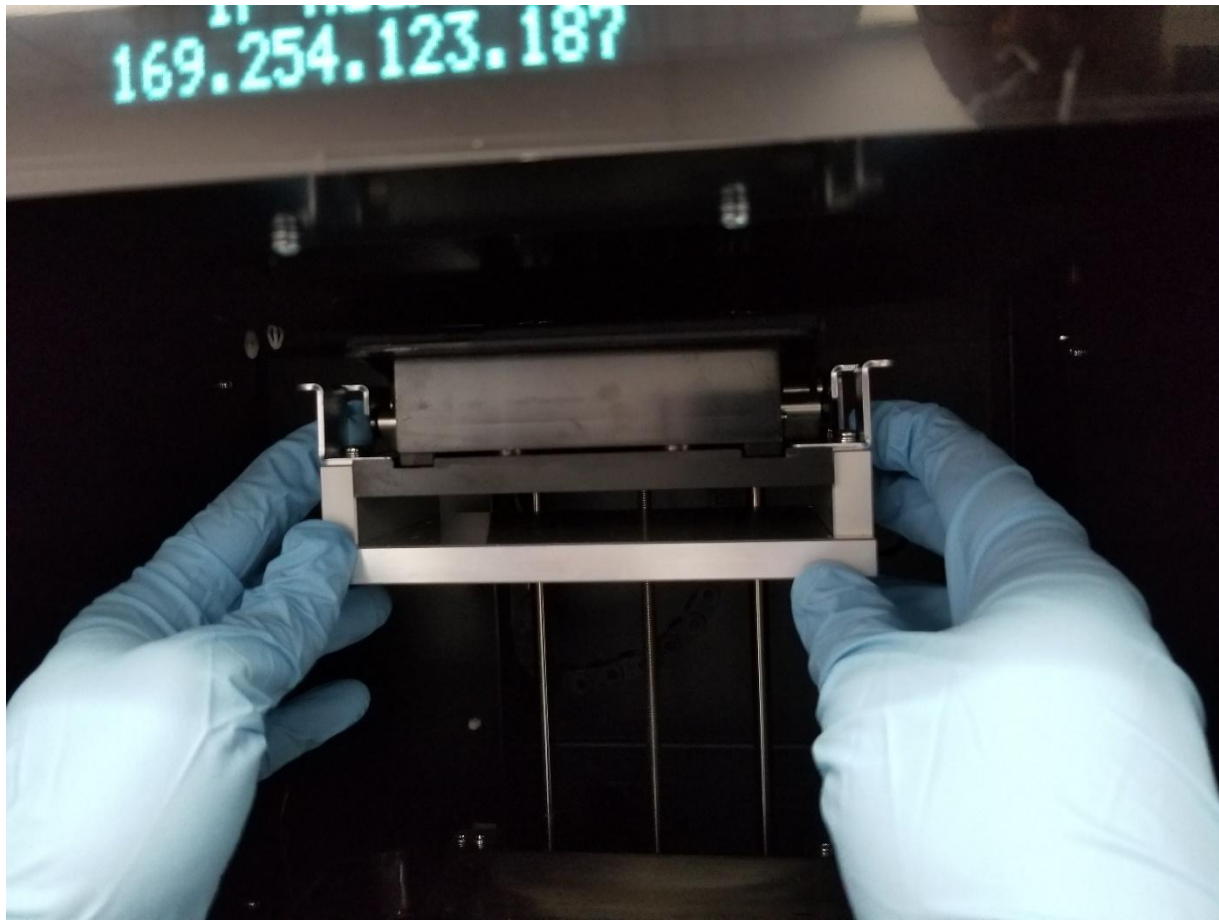
## BUILD PLATE INSTALLATION



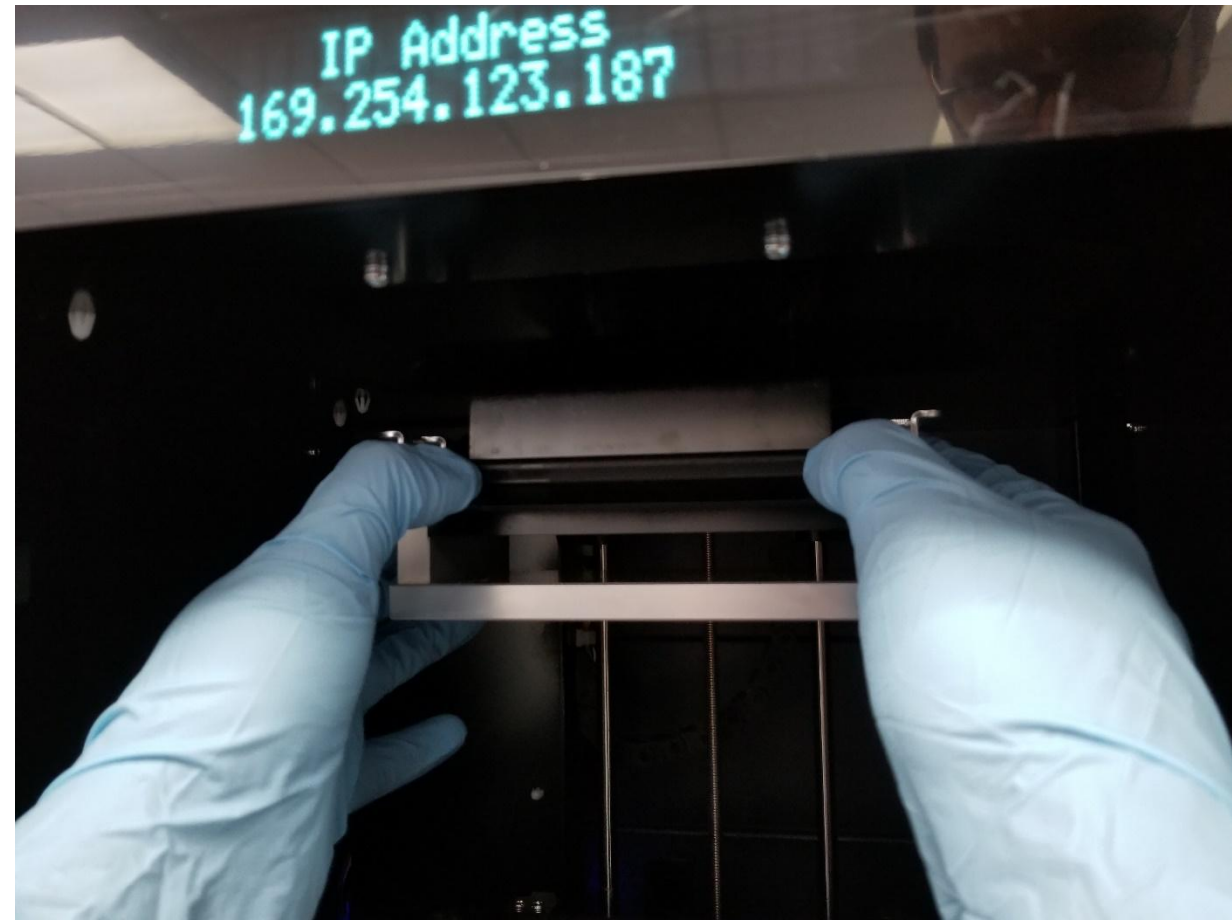
To install the built plate. Make sure the handle is in the high position.



Slide the metal build plate tabs in the build assembly.



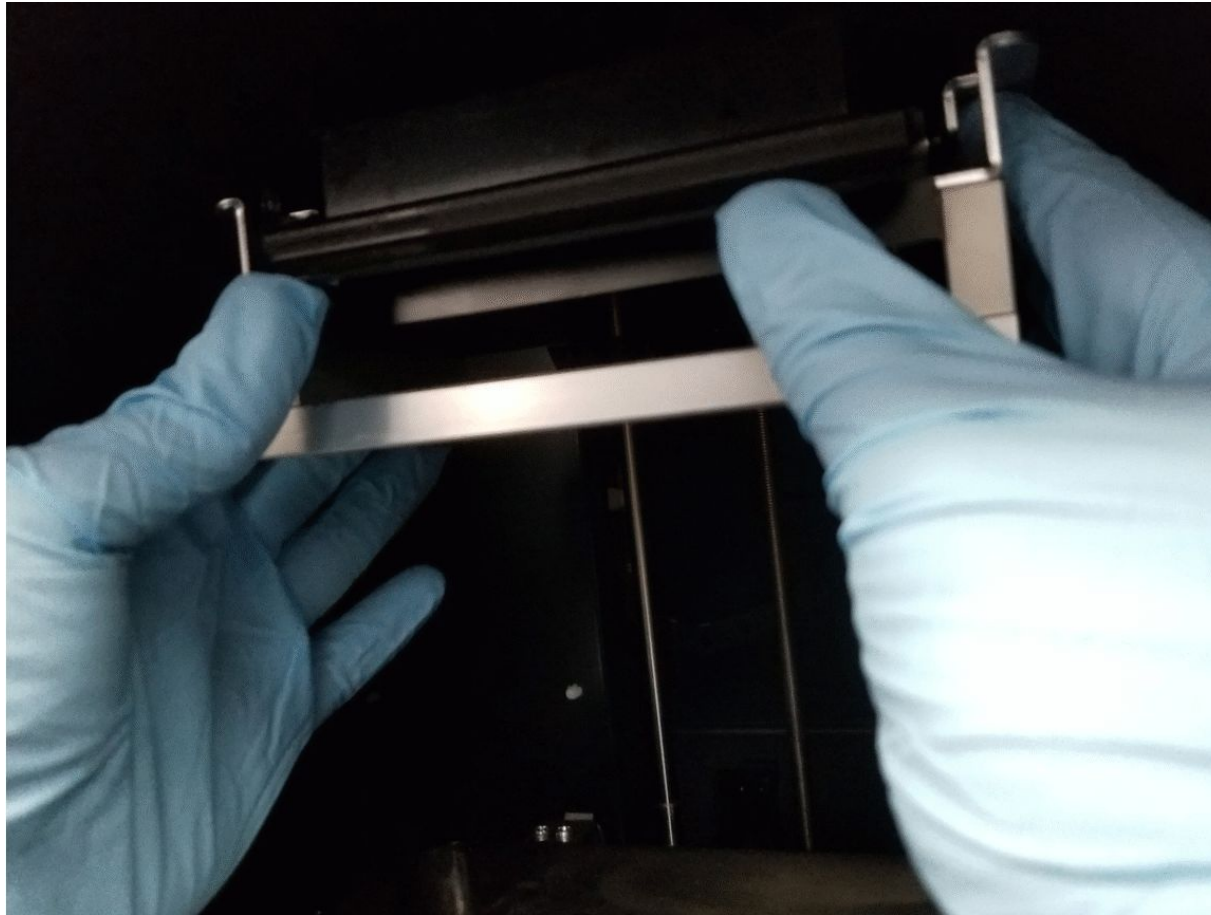
The build plate should slide all the way and drop.



Make sure it is firmly in and push the handle down with both hands to secure the built plate.

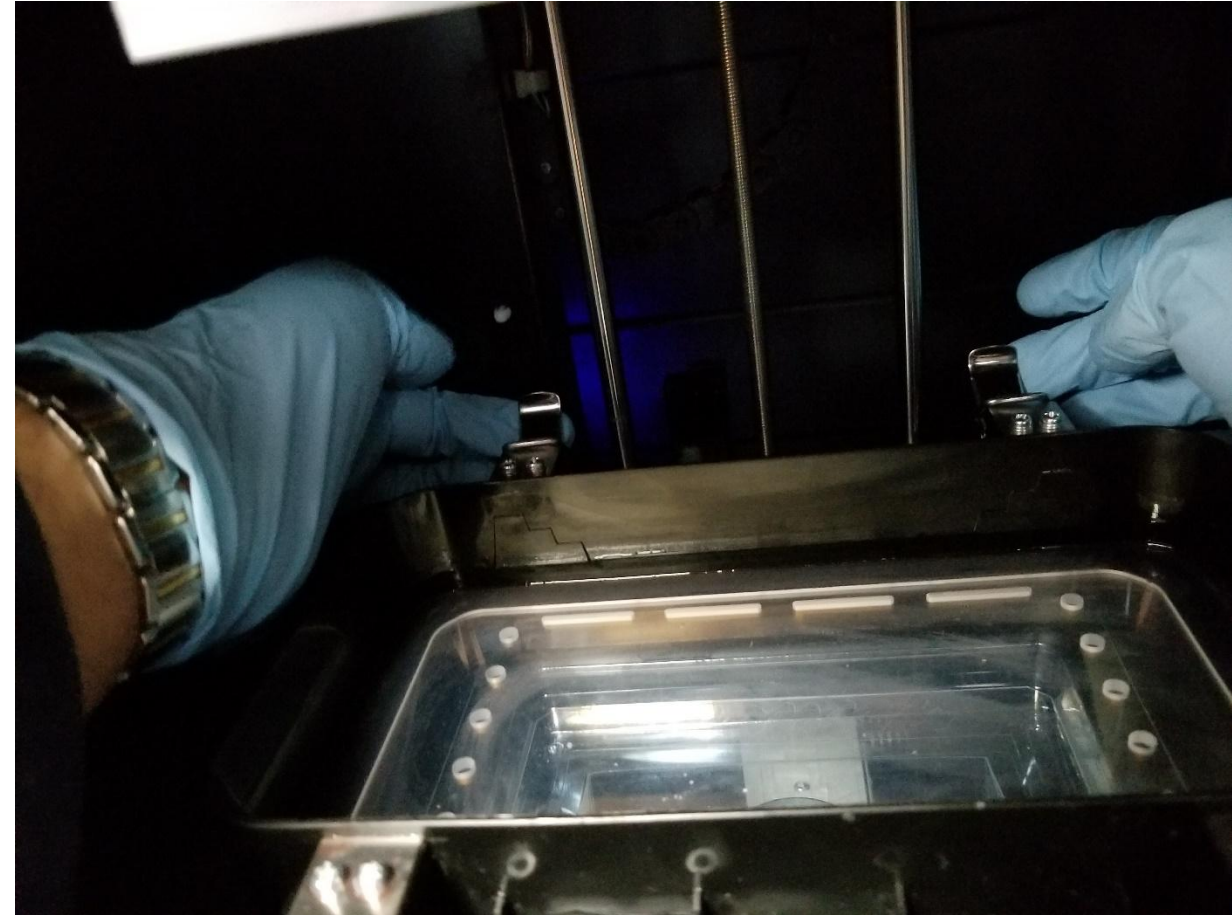
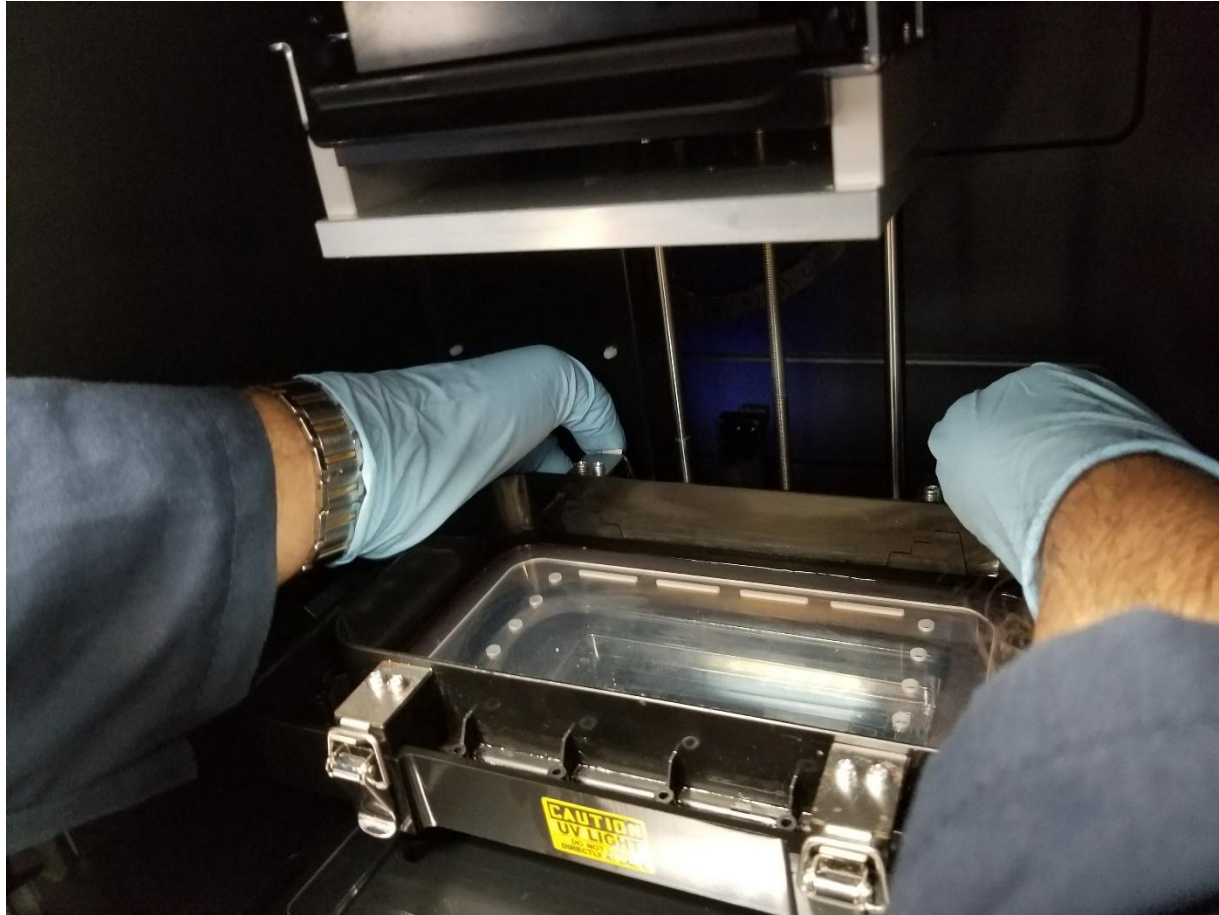


## BUILD PLATE REMOVAL



To Pull out the Built plate make sure to push handle to the high position. Lift at the front with both hands and slide out.

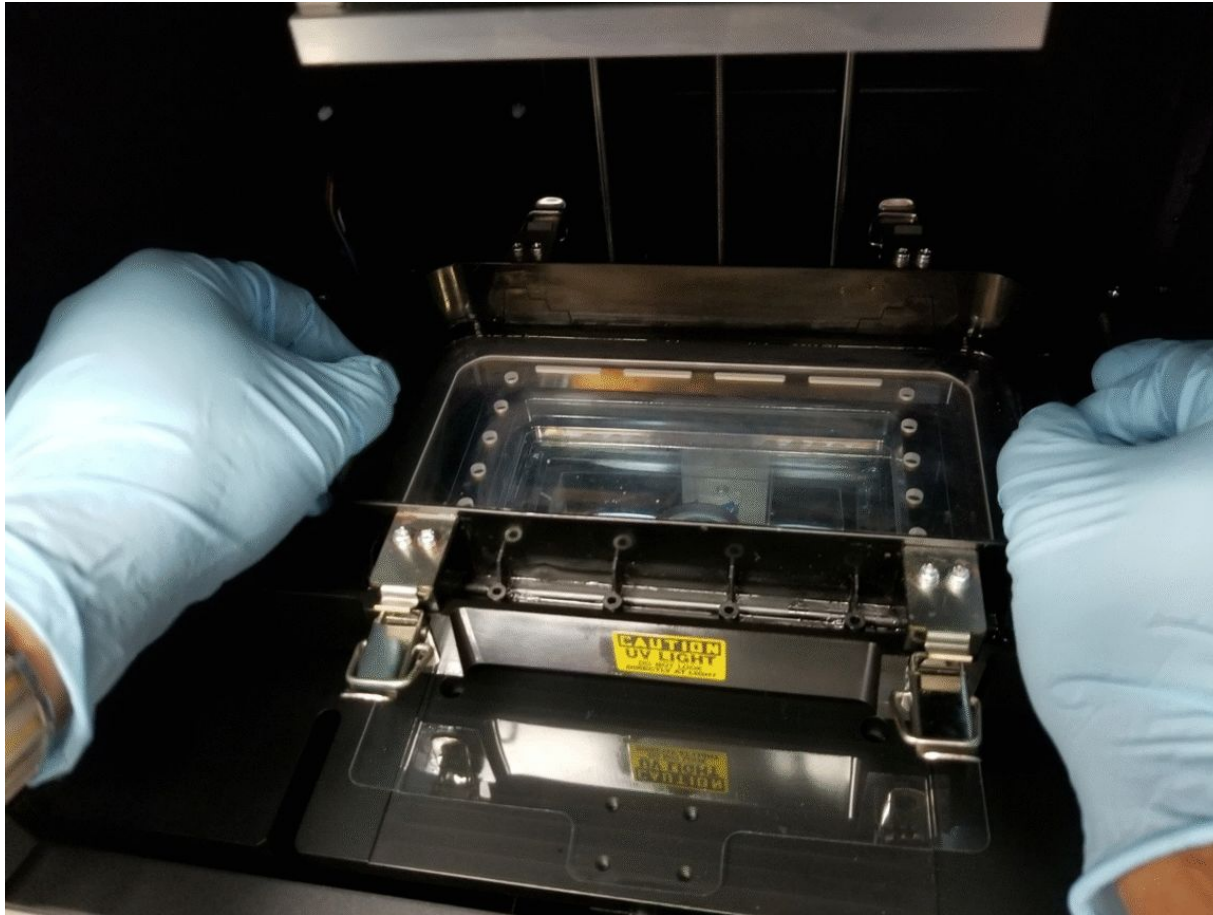
## VAT MAINTENANCE



To remove the vat, start by unclipping the back clips.

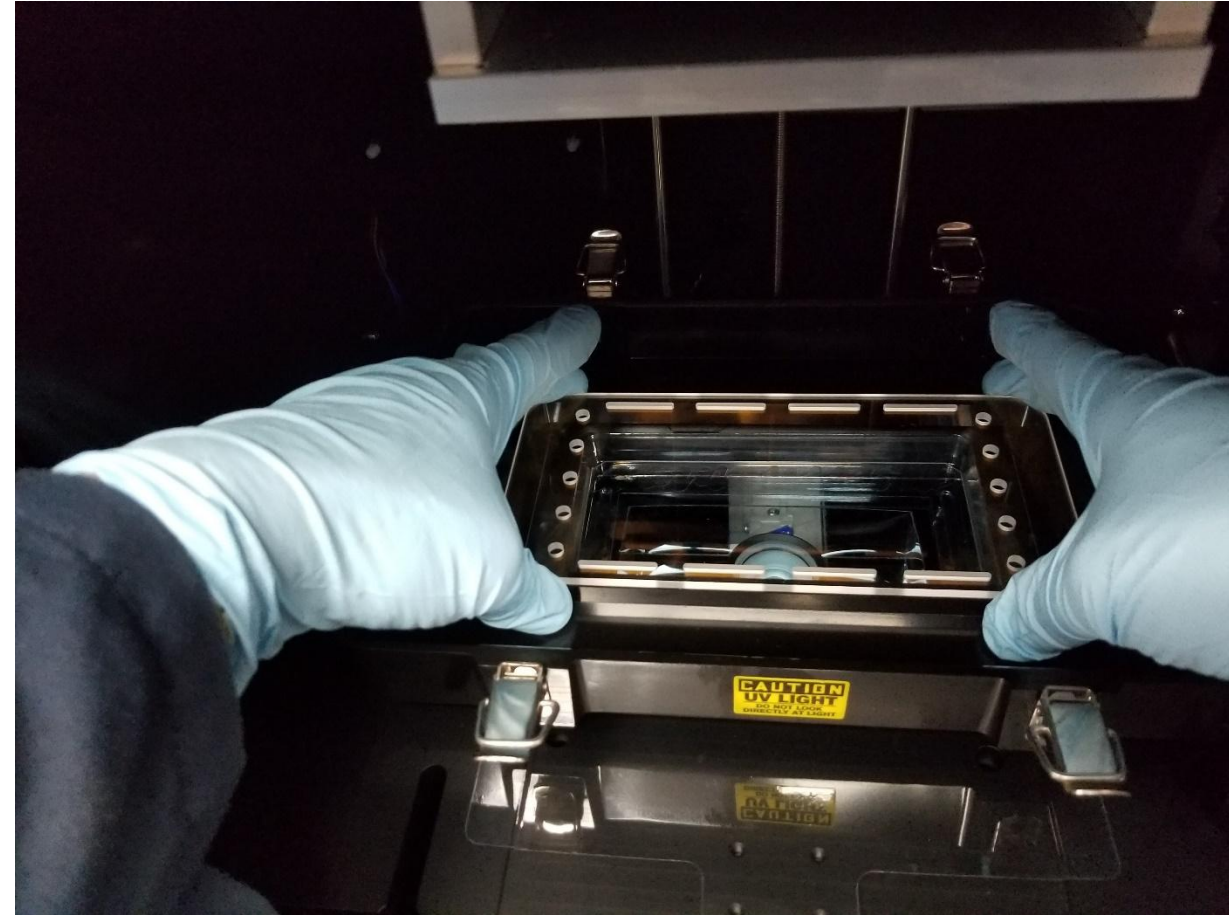
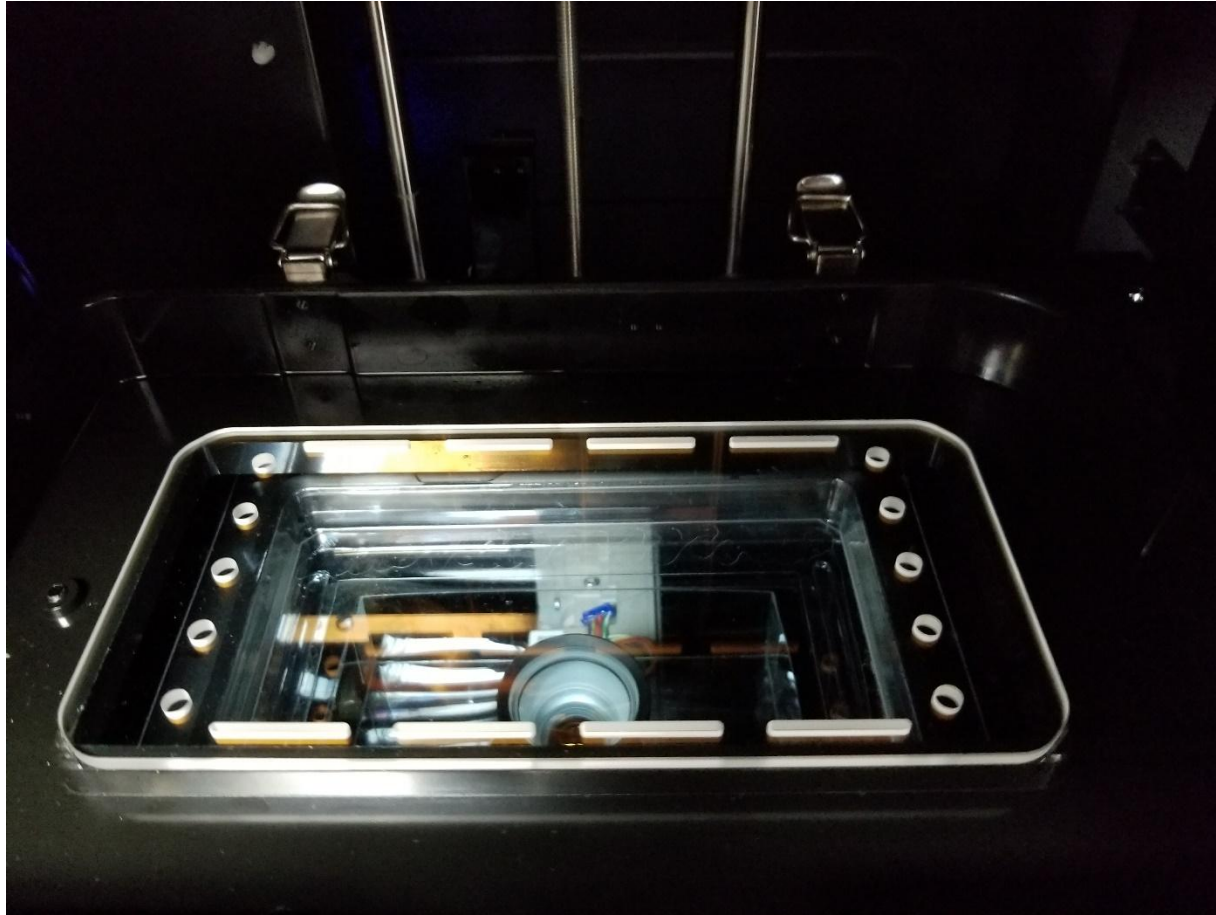


Followed by the front clips.

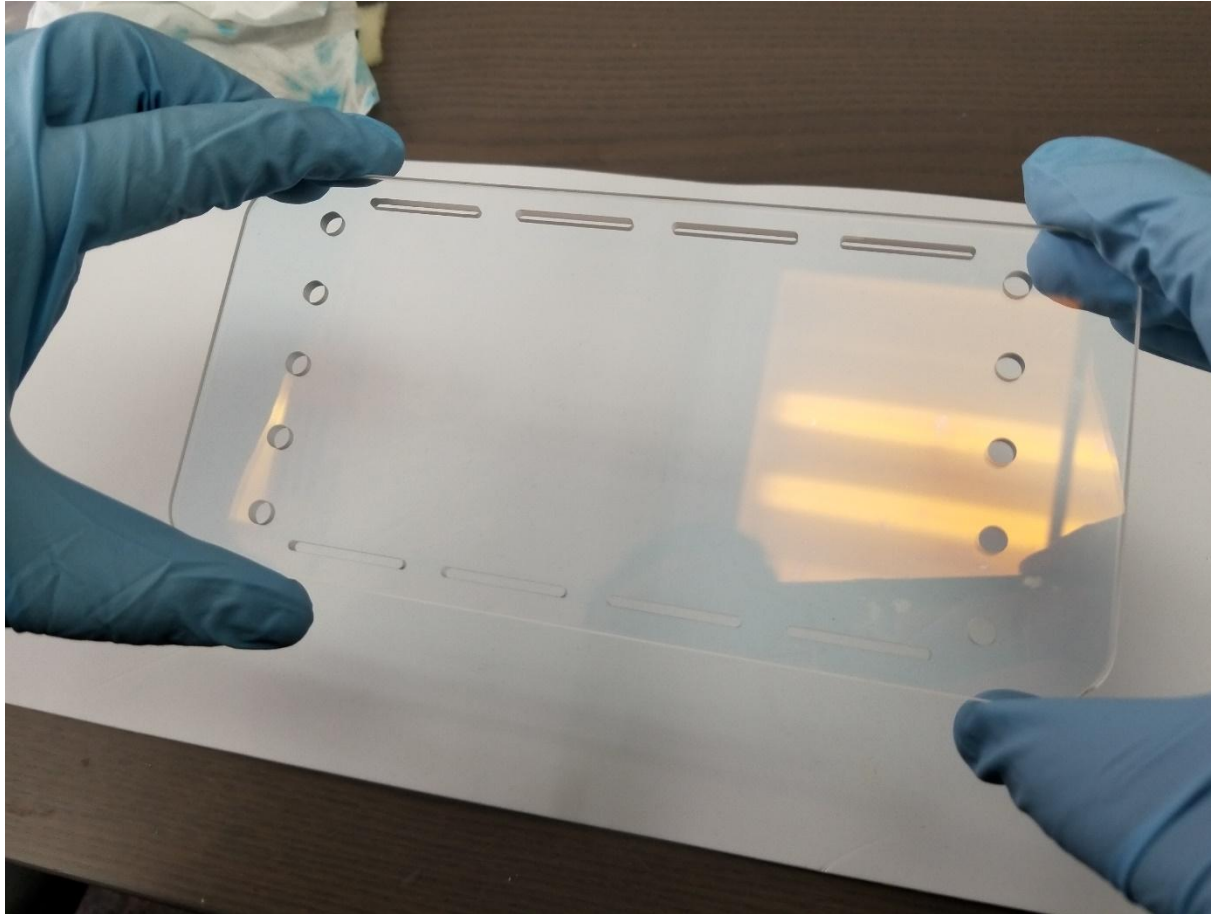


To remove the VAT use both hands and hold either side of the rim and lift the VAT upwards.

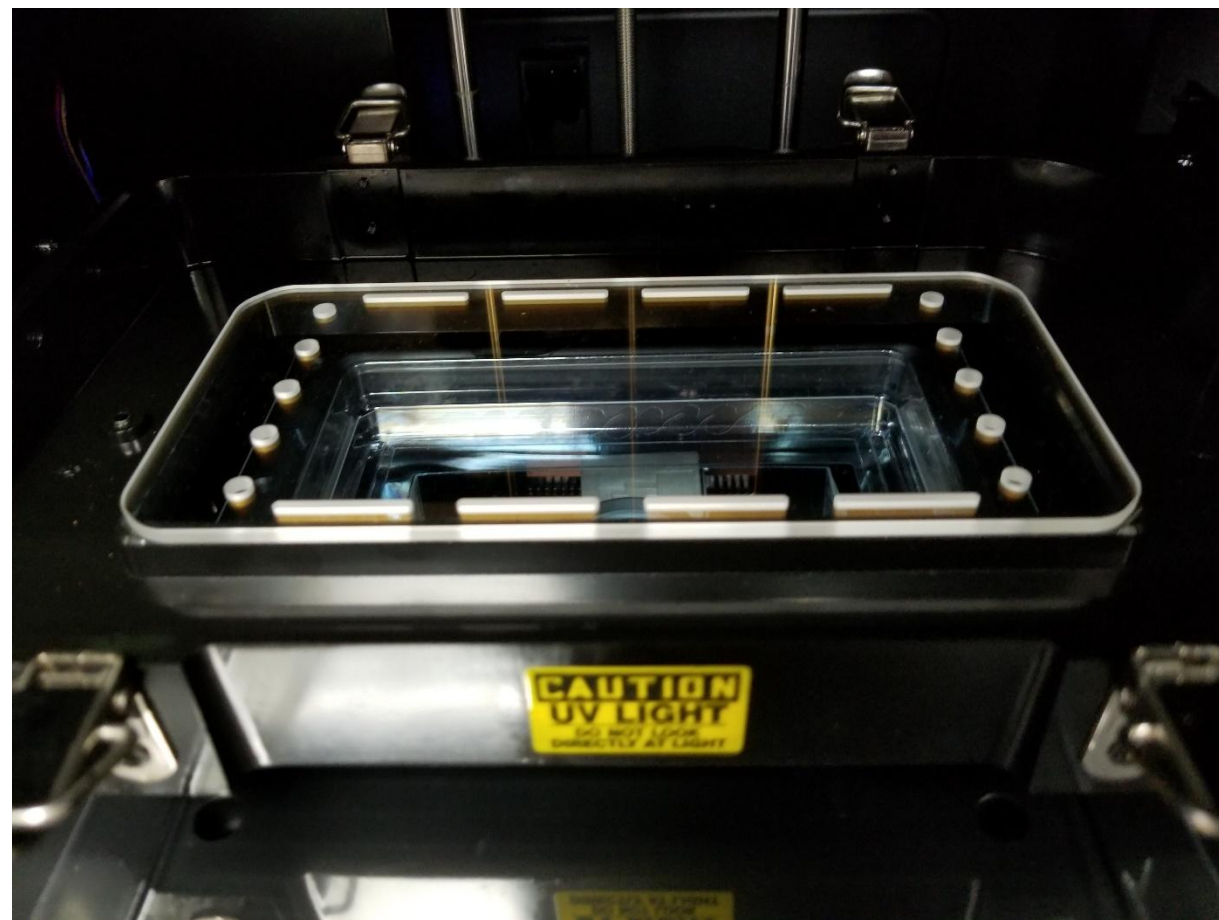
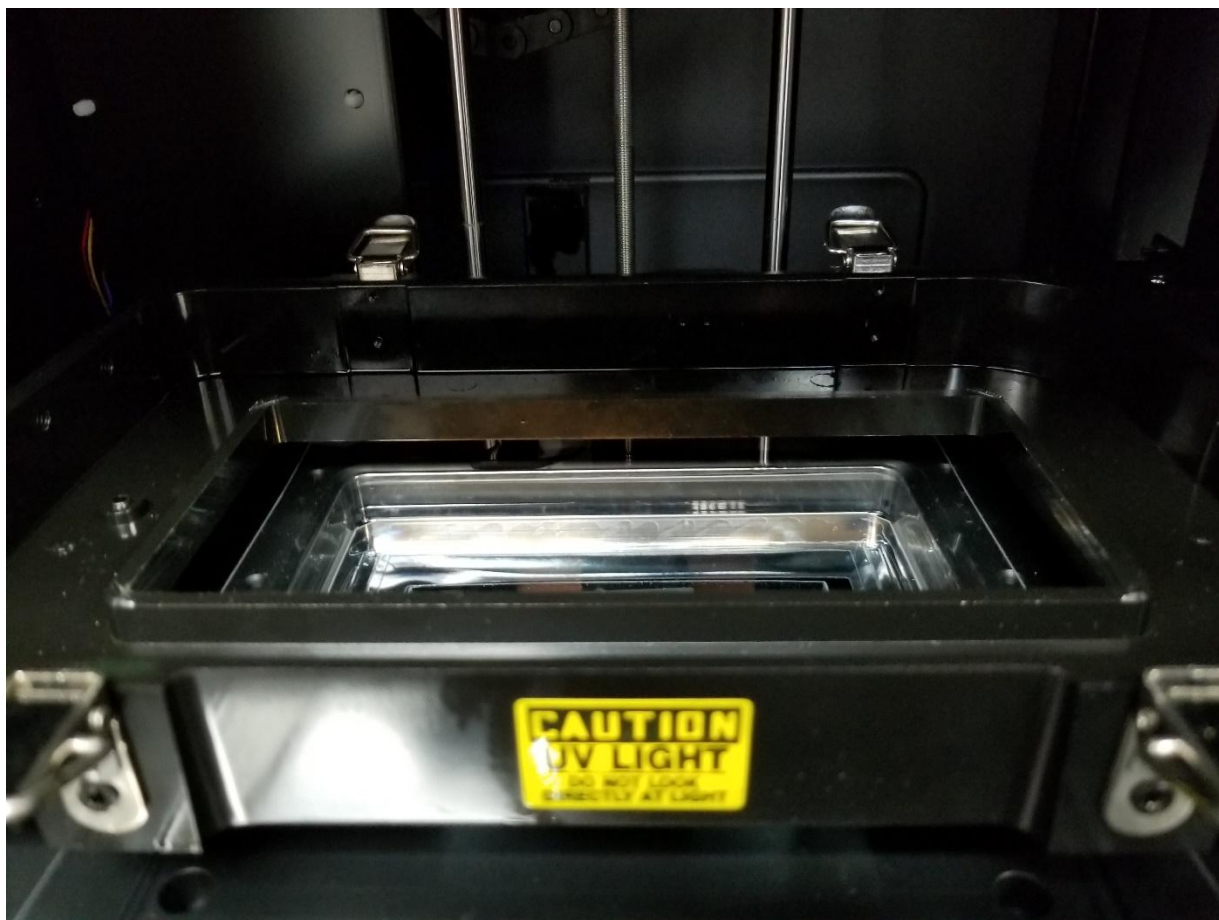
## UV GLASS MAINTENANCE



Occasionally the uv glass filter will need to be inspected and cleaned.

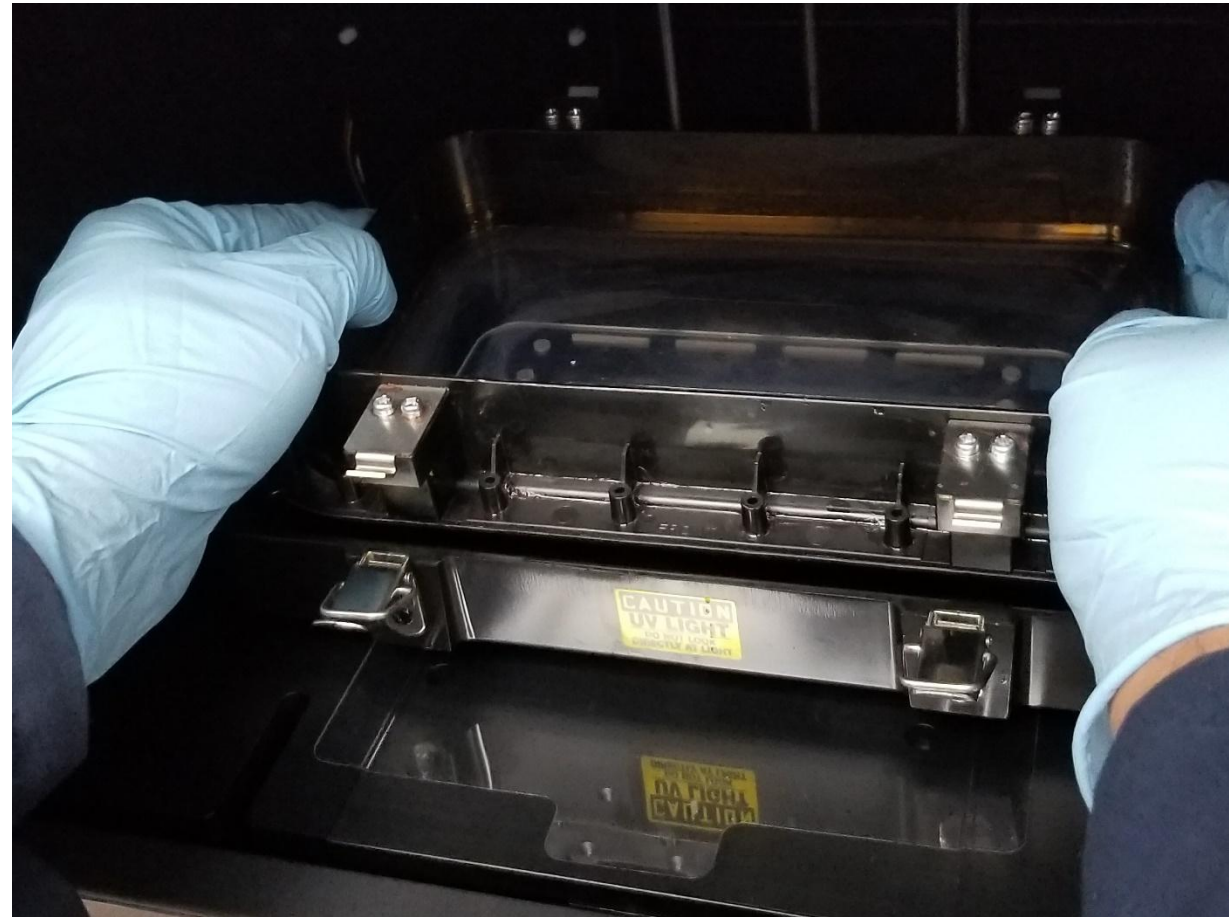


To inspect the UV Glass Filter. , hold the glass filter from the edges. Once removed, look for any smudges, in bright light. If you see smudges, wash the UV glass using hot water and liquid soap. Dry using lint free cloth and compressed air. **The UV Glass must be free from smudges and lint** prior to installation



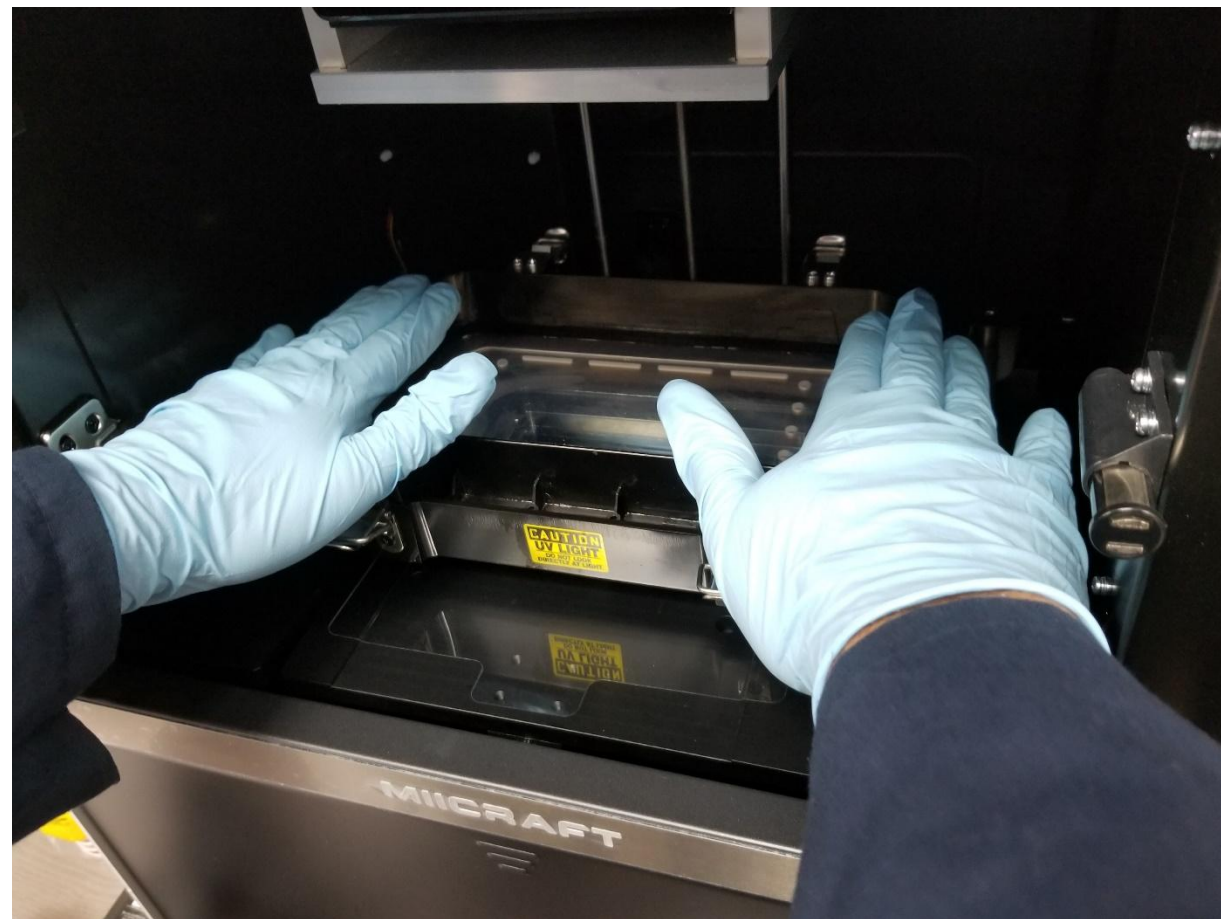
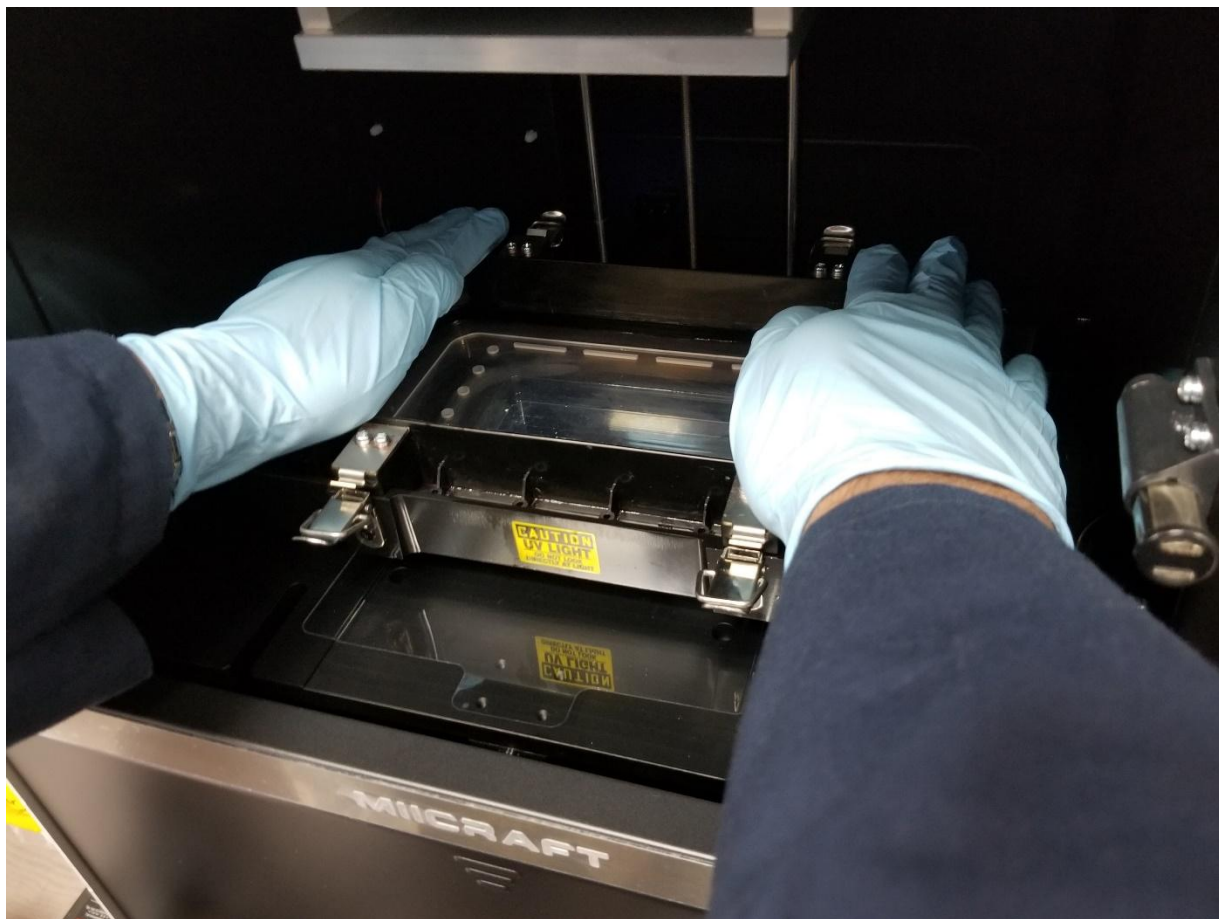
Once finished, place the UV glass between the four placement tabs.

## VAT INSTALLATION

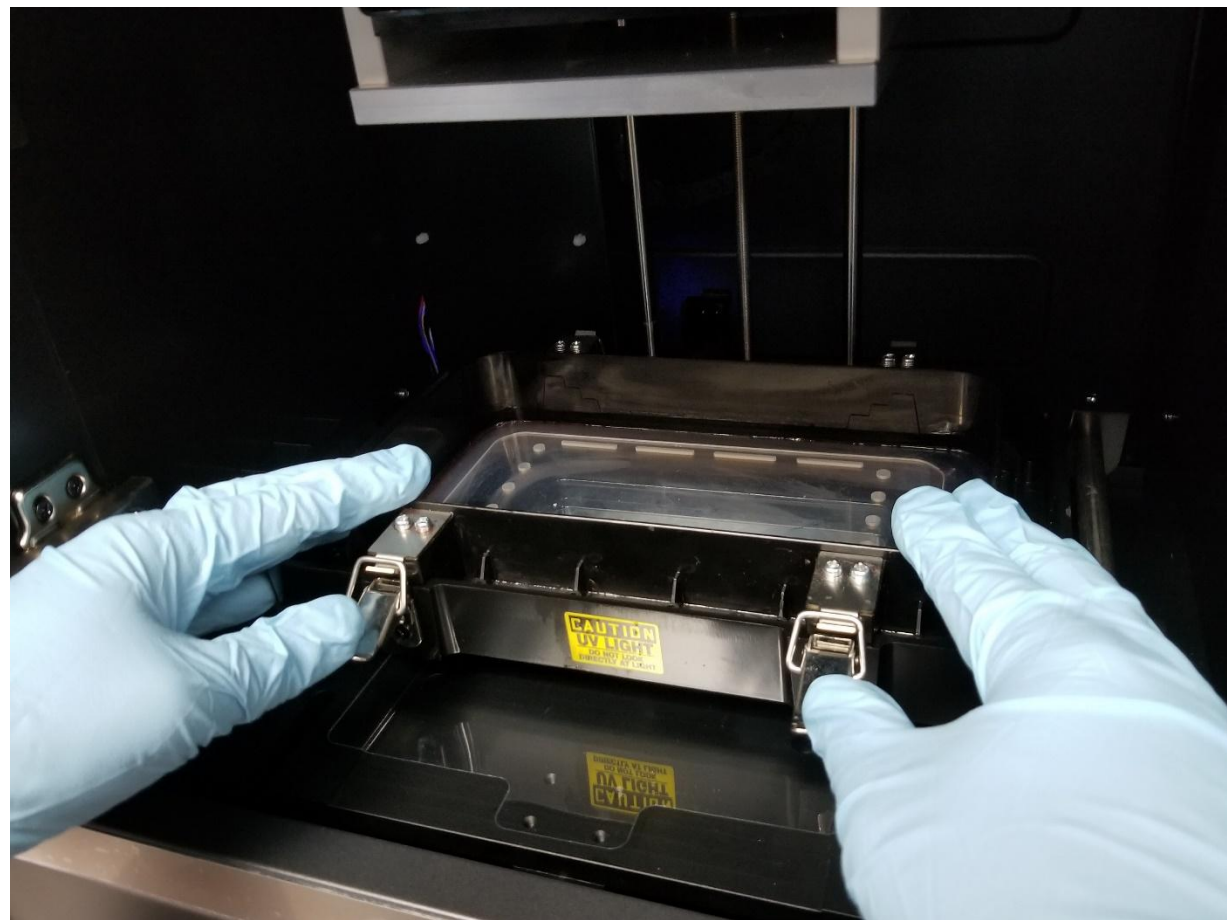
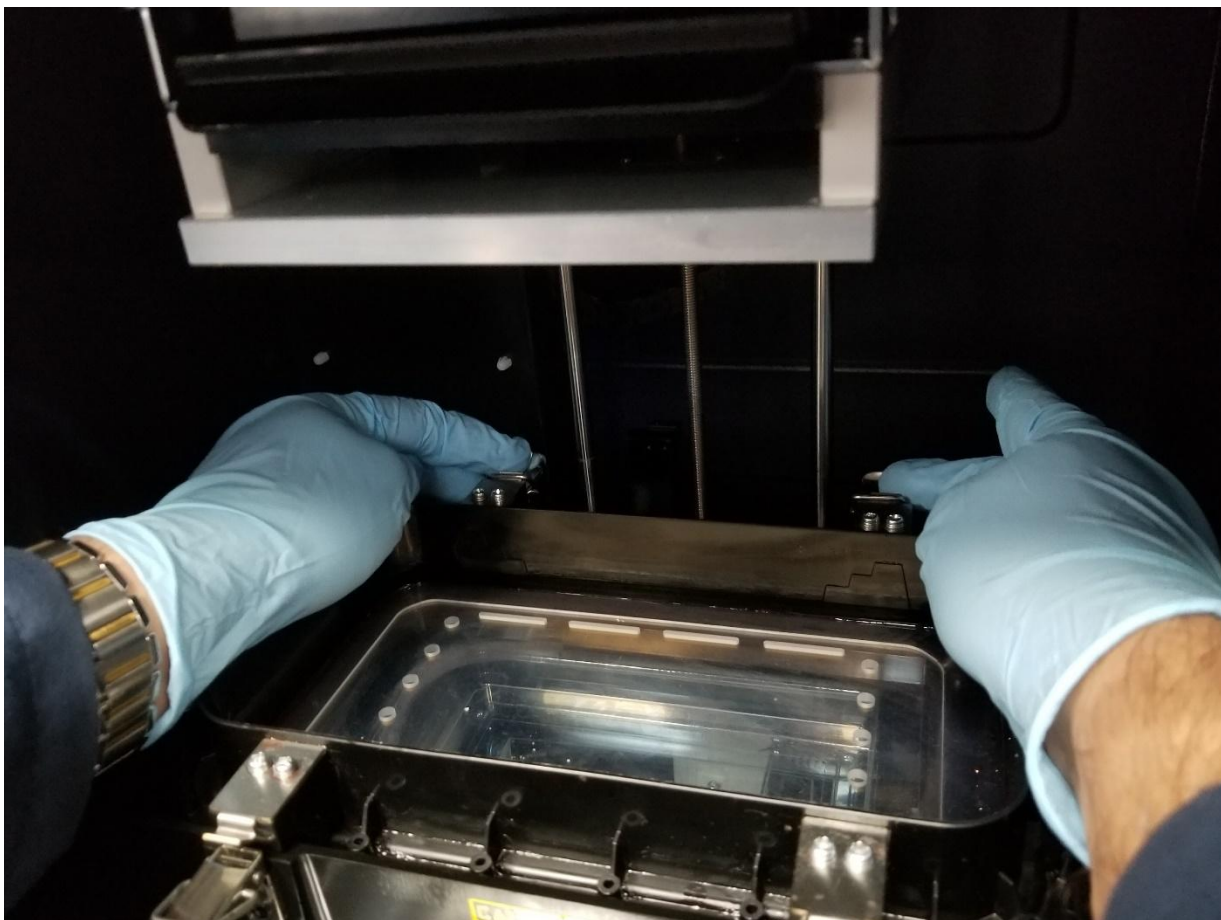


When putting in the VAT make sure **FRONT** is facing towards you, when installing.

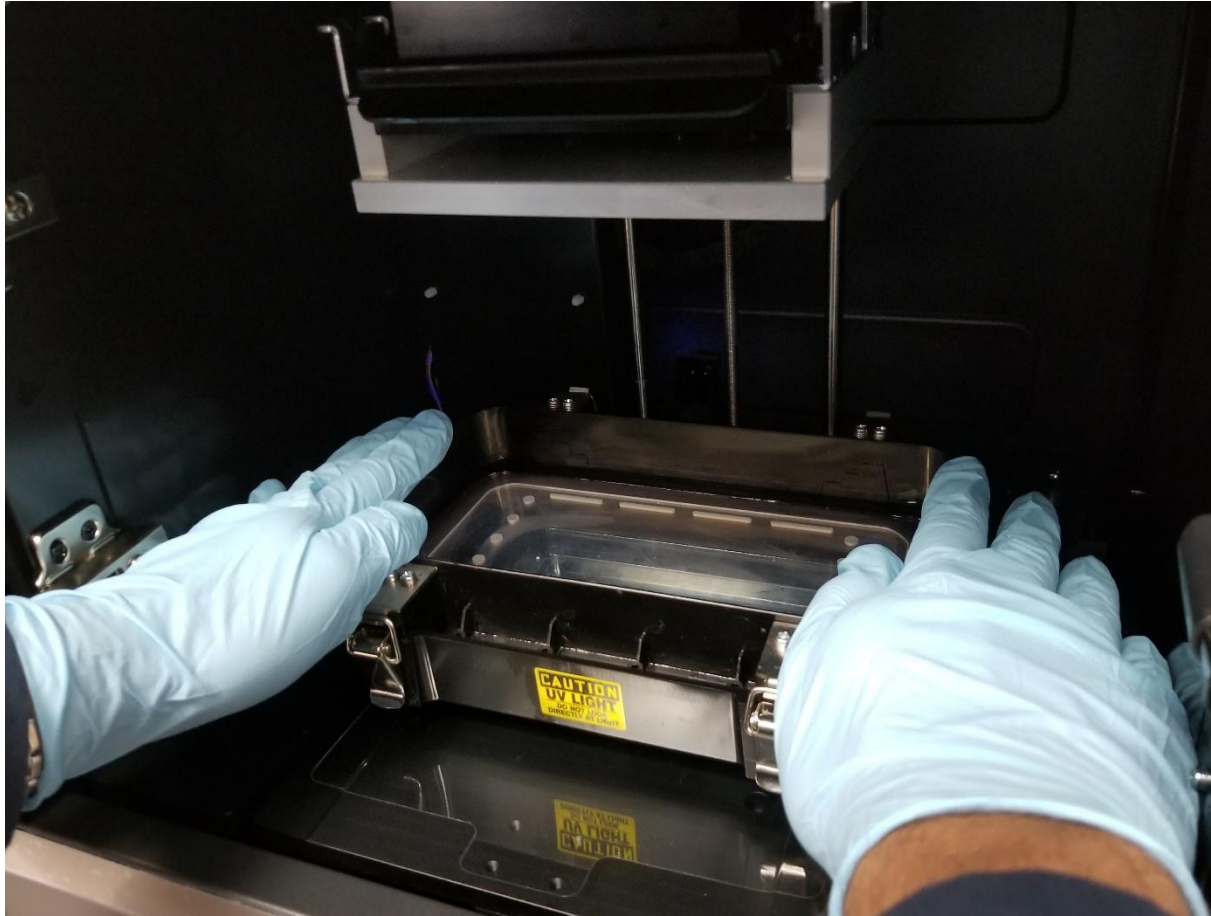




Hold the VAT with two hands and firmly push down.

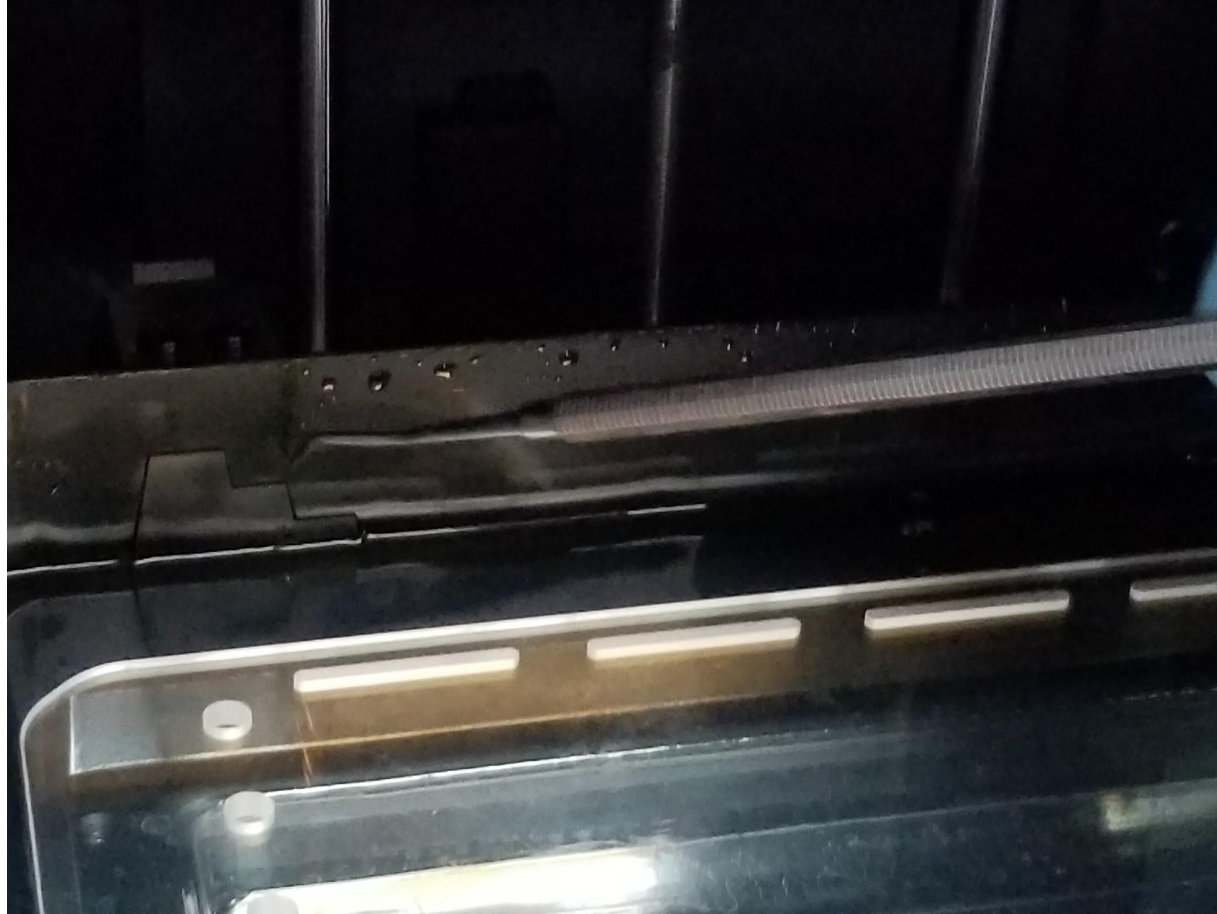


Secure the rear clips first then the front.

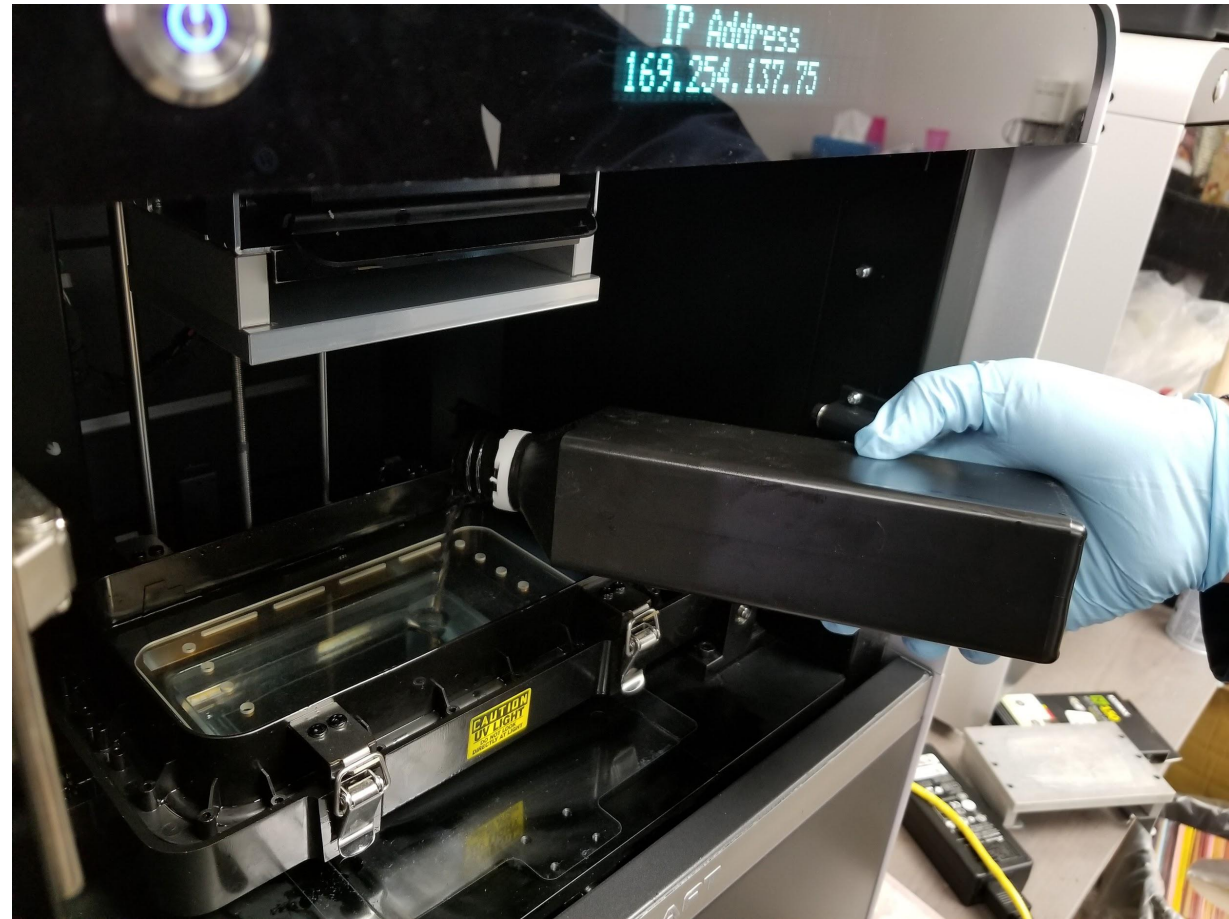
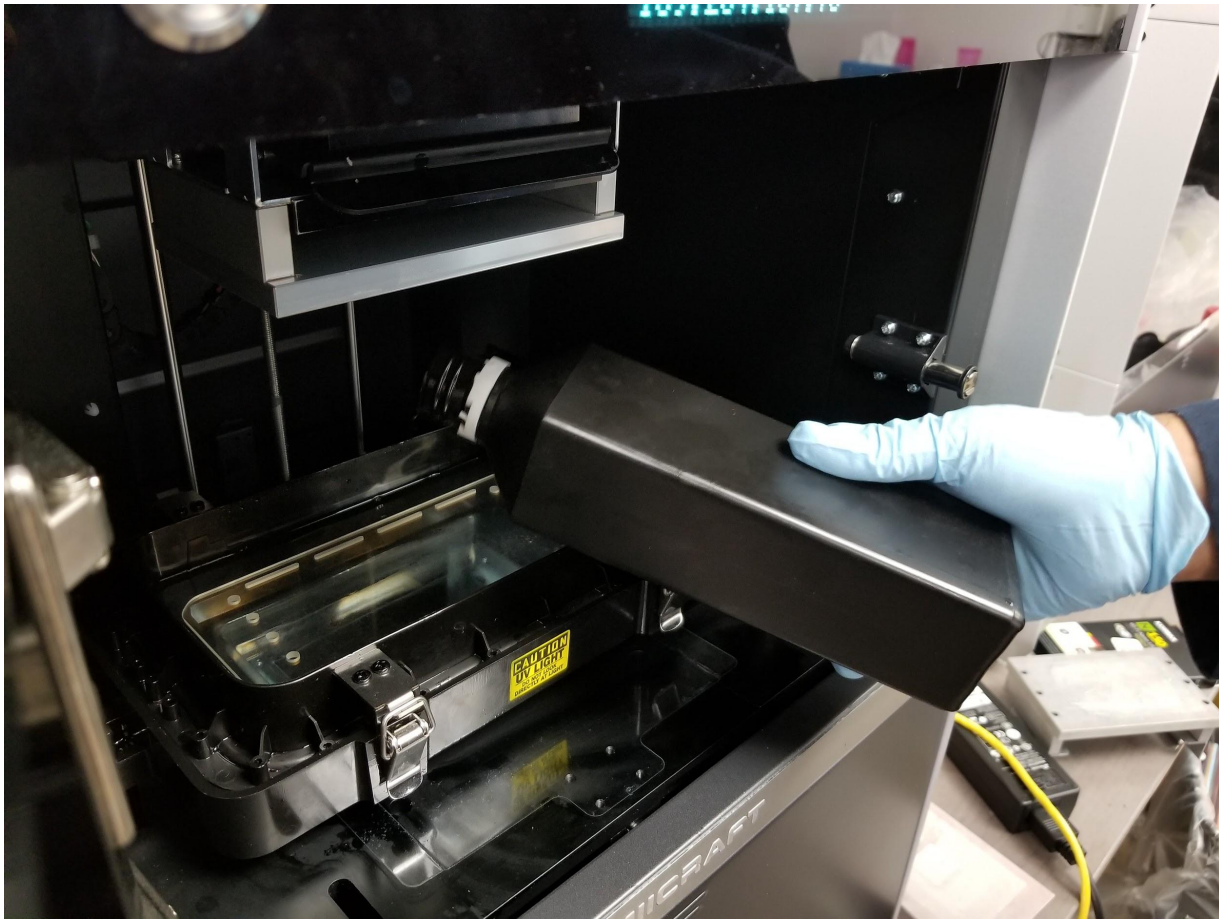


After all clips are fasten, firmly push down on the one more time.

## ADDING MATERIAL



There is a level indicator located at the rear left side of the VAT. Maximum amount of resin should be not exceed the middle step.



Pour the resin in the center of the VAT.



**Thank You!**