

# KEYENCE

**NEW** Digital Microscope  
VHX-5000



**Instantly Observe Any Object Entirely in Focus**

**VHX**  
DIGITAL MICROSCOPE

## The New Standard for Microscopes

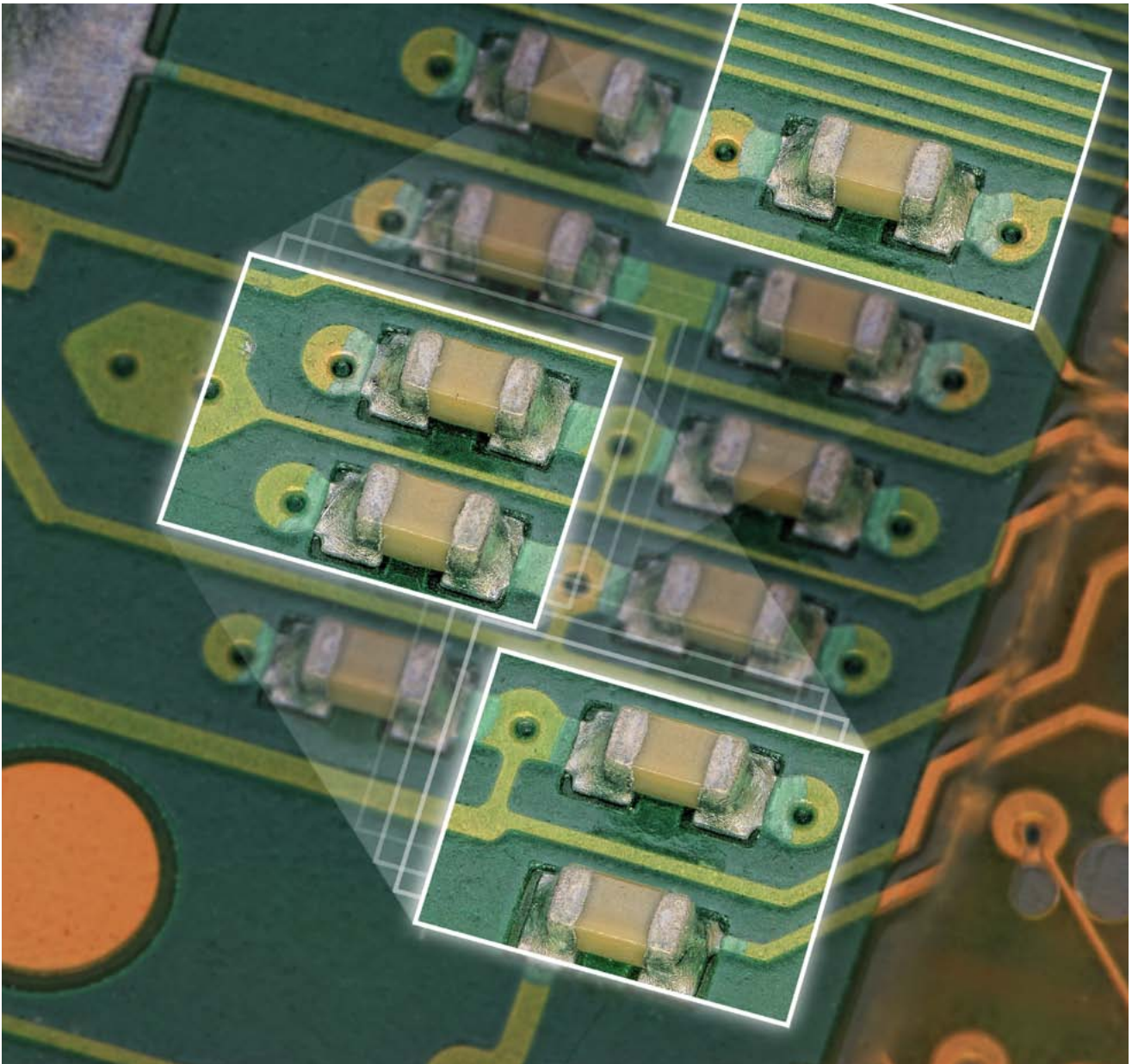
The VHX is an all-in-one microscope that incorporates observation, image capture, and measurement capabilities. Any user, regardless of their experience, can now obtain high-quality, fully-focused images in an instant.



**VHX**  
DIGITAL MICROSCOPE

# View any area completely in focus in less than a second

Advanced functions eliminate the need for focus adjustment



Eliminate focus adjustment

Real-time depth composition



# EVOLUTION OF KEYENCE DIGITAL MICROSCOPES

Quick and easy observation - KEYENCE continues to develop easy-to-use products that enable high-quality imaging by anyone. KEYENCE relies on customer feedback when developing future microscope products to ensure that each system meets and exceeds the needs of users.

## FIRST GENERATION

### Magnified observation without looking through eyepieces

For the first time, a group of people are able to observe a large depth-of-field image on a monitor quickly and easily. Based on this concept, the first-generation model, VH-6000, made its debut by using a 280,000 pixel CCD camera. Since then, development has continued to increase the camera resolution while simplifying the imaging process.

**1990**

FIRST GENERATION

**2003**

SECOND GENERATION



VH-6000



VH-6300



VH-7000



VH-8000



VHX-100



VHX-200

## SECOND GENERATION

### Marking the beginning of a digital era with 3D observation

A growing need to view objects entirely in focus, even at high magnification, led to the development of a depth composition function (an algorithm that combines several partially-focused images into a fully-focused image). This technology paved the way for 3D observation.



## THIRD GENERATION

### 16-bit imaging with high-level gradation

Two difficult types of samples to image are shiny surfaces and low contrast surfaces - one produces too much glare while the other has few detectable features. These issues were resolved with the development of a technology that captures images at different brightness levels and then produces an image with a high level of color gradation. This made it possible to thoroughly inspect even the most challenging materials.

2006

THIRD GENERATION

2014

FOURTH GENERATION



VHX-500



VHX-600



VHX-900



VHX-1000



VHX-2000



VHX-5000

## FOURTH GENERATION

### Fully-focused images in real-time

The ability for any user to be able to quickly see a fully-focused image at all times was an increasing demand. Every component of the hardware had to be reviewed to meet this request. The system will now automatically adjust focus as the user moves a part so that focused images are seen at all times. The speed and ease with which this is achieved mark the beginning of a new style of magnified observation.

# Product Concept

## Advanced usability

The VHX covers all basic analysis operations - observation, image capture, and measurement - in a single unit. Achieves fast, easy, and accurate imaging that cannot be accomplished with traditional optical microscopes.



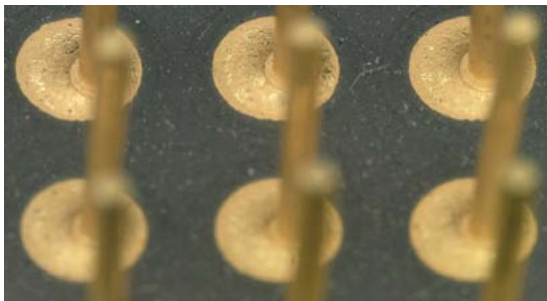
Even large samples can be observed non-destructively.



## OBSERVATION

### Depth-of-field 20 times greater than optical microscopes

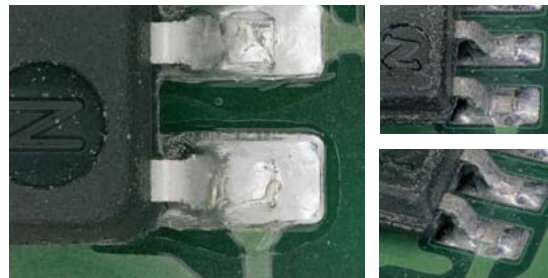
This is one of the fundamental features of VHX Digital Microscopes that greatly increases ease-of-use. The lenses, camera, and graphics engine are designed to optimize the relationship between depth-of-field, resolution, and brightness.



Pins (100x)

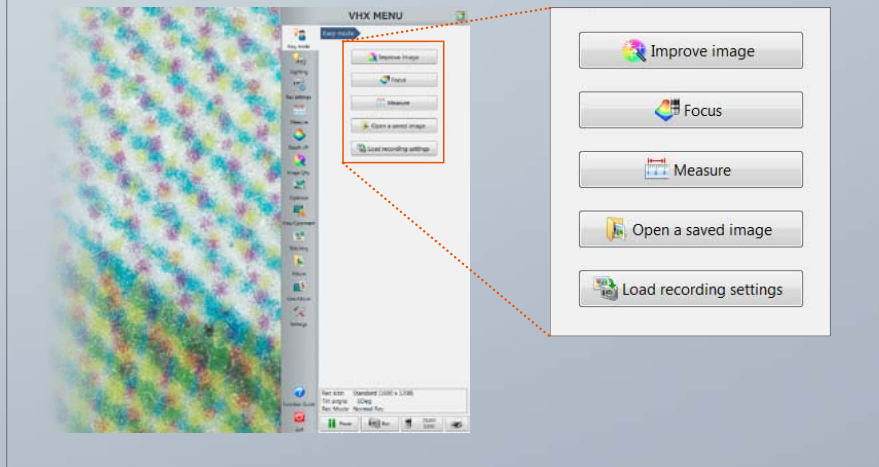
### Multi-angle observation

View an object from any angle by tilting the lens up to 90 degrees and rotating the stage 360 degrees. Because the stand and stage can be moved instead of the actual part, observing a target from various angles can be done without having to manipulate the part by hand.



## Easy Mode provides everyone with quick access to advanced functions

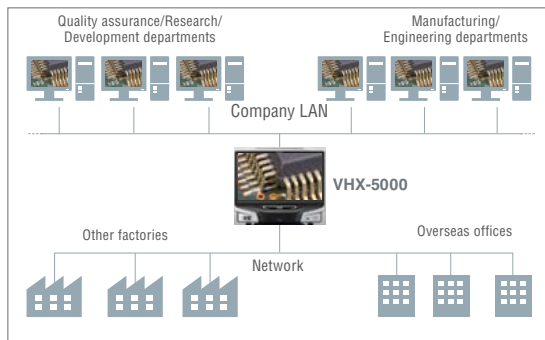
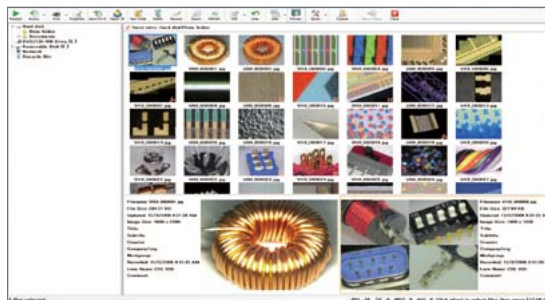
Easy Mode contains frequently used functions to allow everyone to perform analysis under optimal conditions. Even novice users can effectively utilize advanced functions.



## IMAGE CAPTURE

### Rapidly save images and data

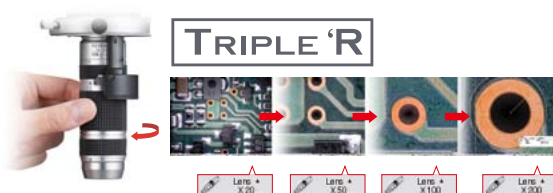
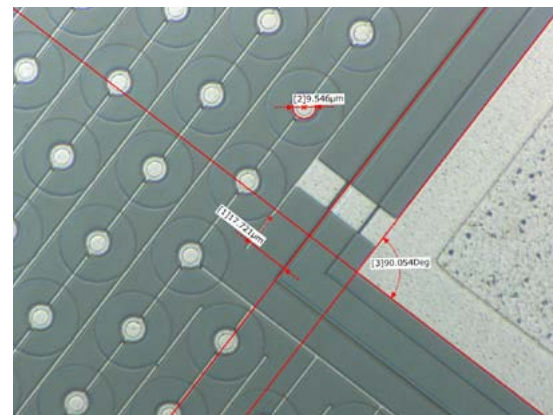
The built-in 500 GB HDD allows images, videos, and measurement data to be saved to the system. The saved files can be viewed on a PC or other devices easily via LAN or USB. Templates can also be created to generate reports automatically.



## MEASUREMENT

### Measure directly on the screen

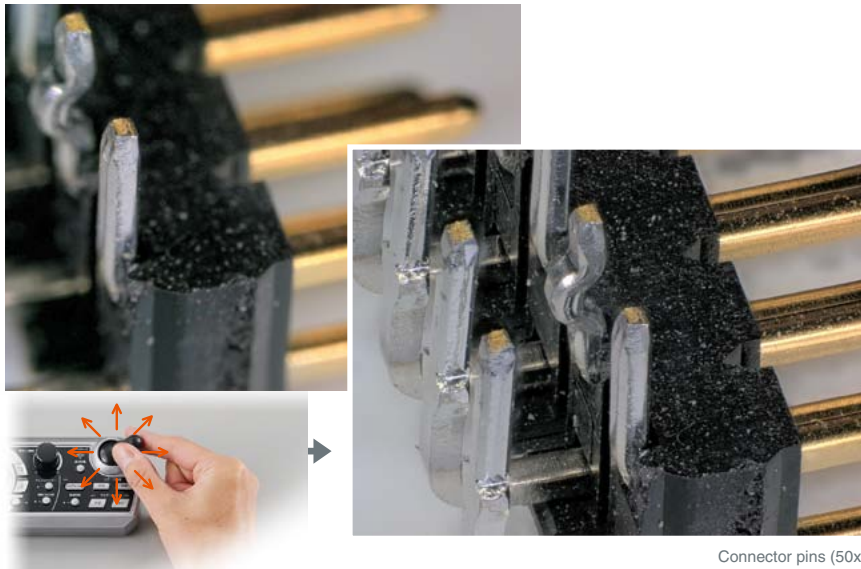
Dimensional measurements can be made on the microscope by just clicking the area to be measured with the mouse. Measurement data is stored with the image file for easy information sharing, and results can even be exported as a CSV file.



## Advanced Functions

# View any area completely in focus with Real-time Depth Composition

Due to the high frame rate of its camera, the VHX can quickly scan through the focal range of a sample and recognize areas of focus to build a fully-focused image. This provides intuitive and instant focusing, and satisfies the universal need for focused magnified observation.



You can observe a fully-focused image instantly by just moving the motorized X-Y stage to a desired area.

Instant full focus  
eliminates manual adjustments

Faster observation and more thorough  
analysis using increased sample data



No need for focus adjustment



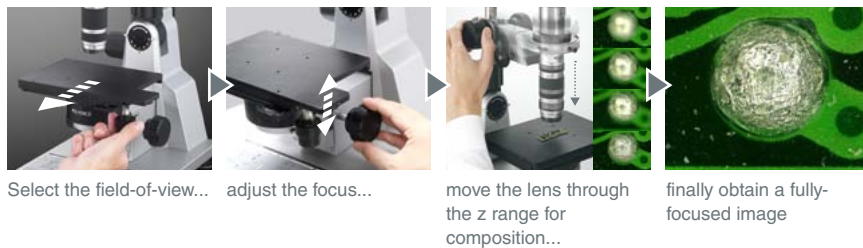
No need for manual depth composition



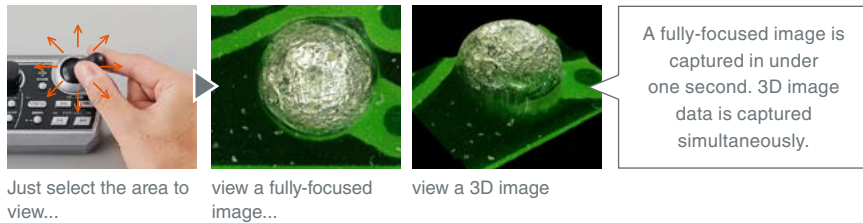
## Fully-focused observation without any user adjustments

A fully-focused image can be captured in less than one second. To observe another area of interest, just move the stage and the system will automatically generate a fully-focused image of your target. The VHX has revolutionized observation by providing fully-focused images of objects without the need for focus adjustments or manual depth composition.

### Conventional

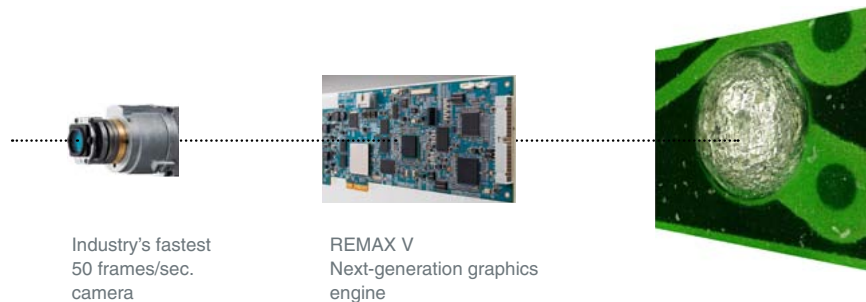


### VHX-5000



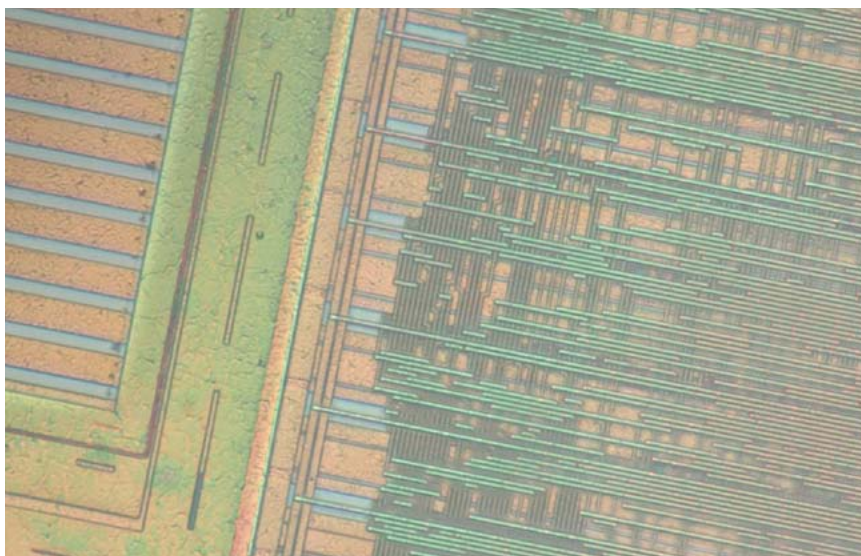
## KEYENCE's original digital focusing technology

The industry's fastest, 50 frames per second camera, sends out a large amount of image data with every focus position, and the REMAX V next-generation graphics engine processes this data at a super-high speed. This technology identifies the data with the best focus for each pixel and generates a fully-focused, magnified image instantly on the screen.

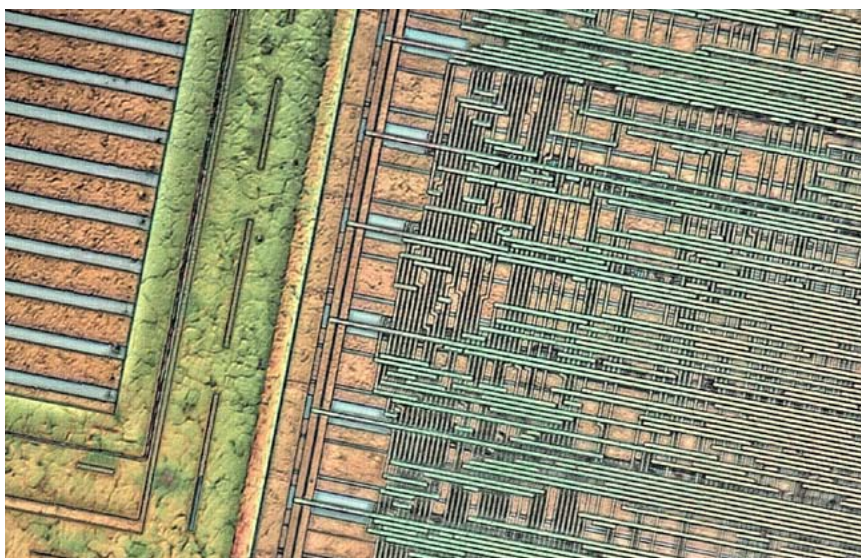


## Improving image resolution: High-resolution HDR

A high-resolution image is obtained by using short-wavelength light and the HDR (High Dynamic Range) function to capture multiple images at varying shutter speeds. This produces a high color gradation image with high resolution and sharp contrast that was previously impossible to obtain.



Normal observation of IC (1500x)

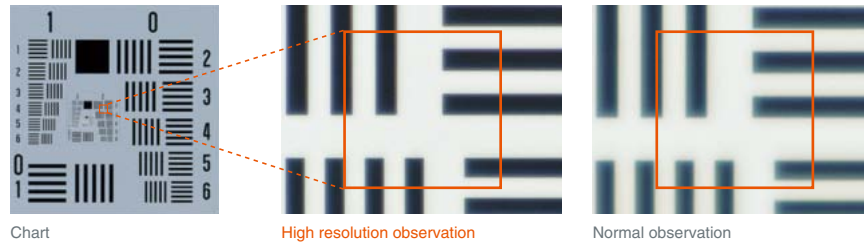


High resolution HDR observation of IC (1500x)

Pixel shift technology

## Short-wavelength filter achieves higher resolution

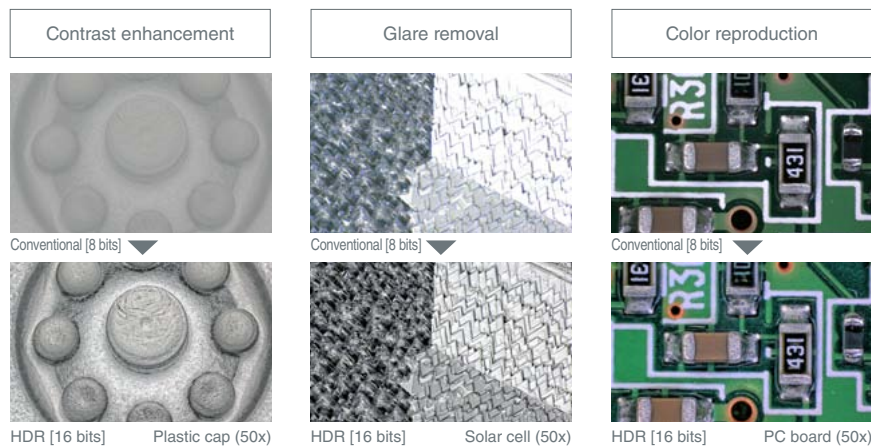
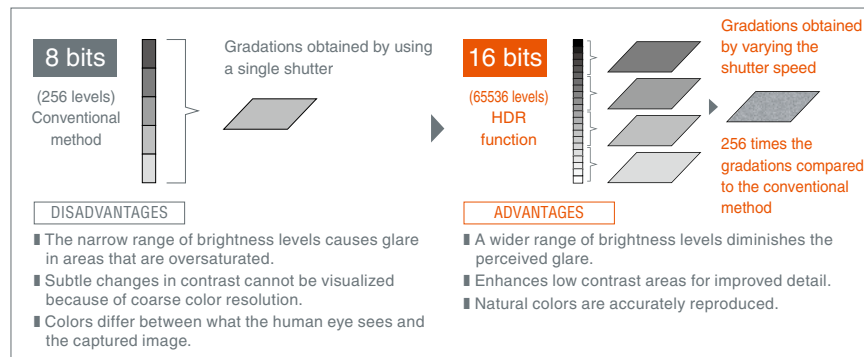
The optimal wavelength of light is selected based on the characteristics of the lens to capture sharp images with minimal chromatic aberration. By combining short wavelength light with KEYENCE's original pixel shift technology, image resolution can be increased by up to 25%.



## HDR+ function

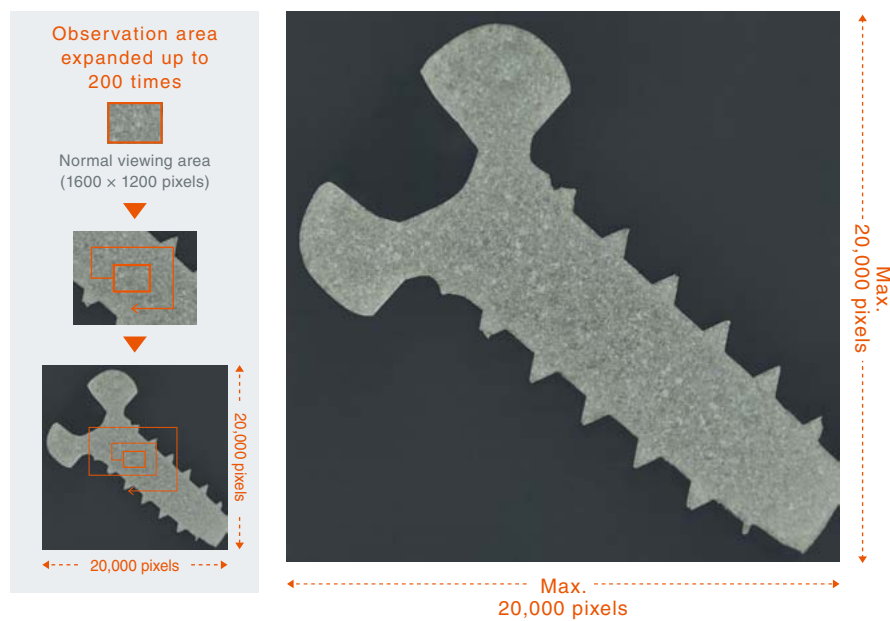
**HDR**  
High Dynamic Range

The camera captures multiple images at different brightness levels by varying the shutter speed, and then produces an image with a high level of color gradation data. This allows for clear observation of targets with glare or low contrast that would be impossible to image accurately with traditional microscopes. A new algorithm that accurately represents the colors of the target makes observation more similar to that with the naked eye.



## High-Resolution, Wide Area Imaging: Ultra High-speed Image Stitching

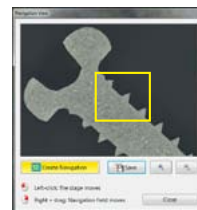
With any optical system, as the magnification is increased the field-of-view decreases. The VHX incorporates an image stitching algorithm with a motorized XY stage to automatically move and stitch together adjacent images in real-time. This will provide users with a high-resolution (up to 20,000 x 20,000 pixels), overall view of the target, while preventing any misalignment typically associated with other stitching techniques.



### Navigation function



The stitched image can be utilized as a navigation screen. Clicking on the position that you wish to observe will automatically move the stage to the selected location. The current field-of-view is outlined in yellow and the previously viewed field-of-view is outlined in red, making it easier to maneuver the stage. This function is also extremely useful for understanding which area of the target is being observed when imaging at a higher magnification.

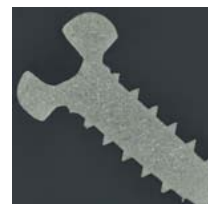


### Auto Correct function

Produces a high-quality stitched image by automatically adjusting for brightness changes that can result from aberrations around the periphery of the lens.



Conventional



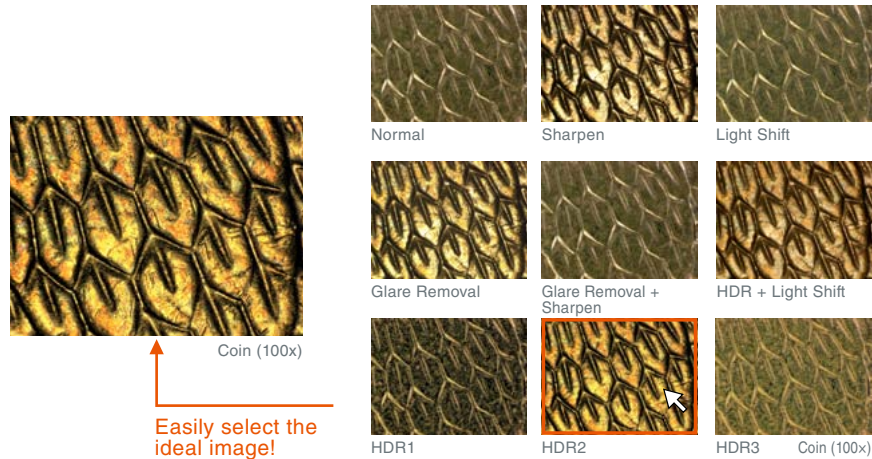
Auto Correct



## Optimal image function



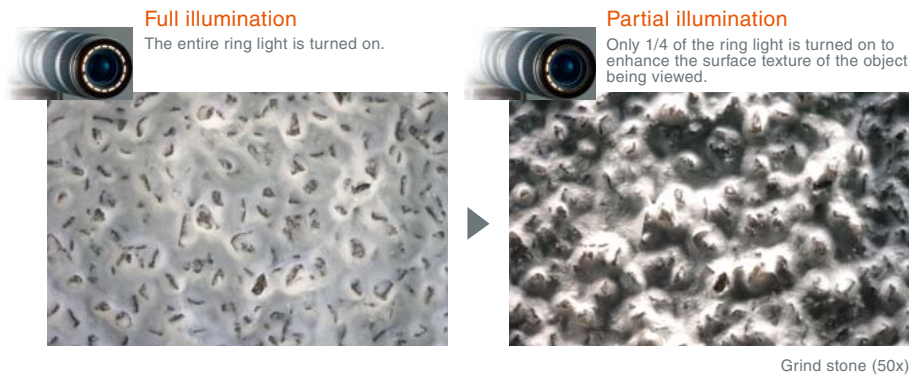
One click of the OPTIMIZE button displays nine different lighting scenarios. From there, all the user needs to do is to click the image that is ideal for observation. The optimal observation conditions for any target can be found easily and repeatably.



## Light Shift function



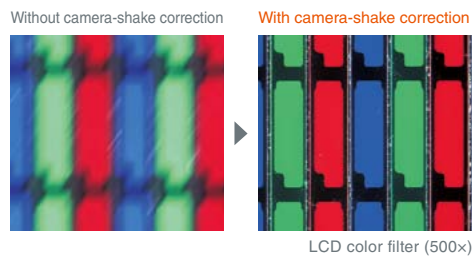
Simply pushing the Light Shift button on the console instantly changes the lighting. The lighting can be switched from full illumination to partial illumination, which enhances the projections and depressions of the target.



## Image stabilization function



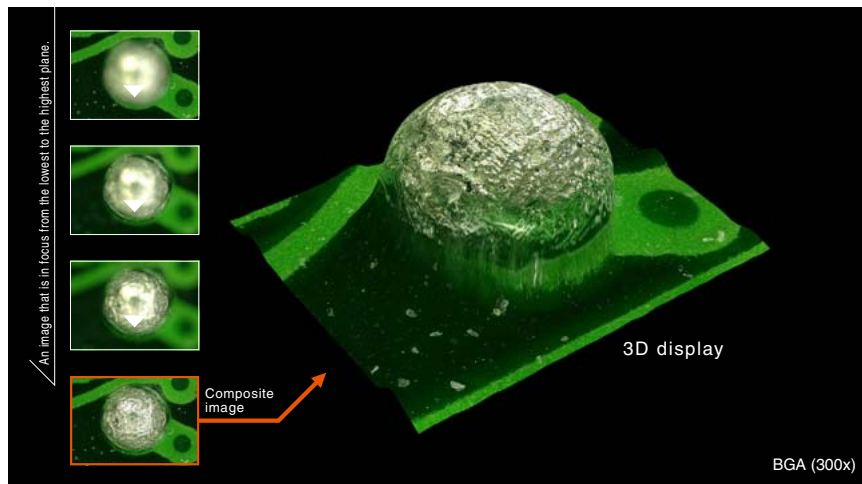
Through advanced image processing, the VHX-5000 is able to correct for position misalignments in an image at the sub-pixel level. This function makes it possible to perform high-magnification imaging without being affected by environmental vibrations.



## 3D Display Function

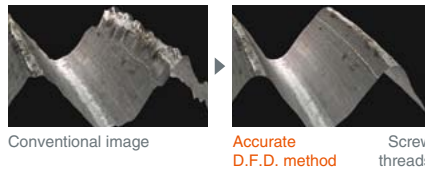


Even when a target's surface has significant variation in height, a fully-focused image can be obtained instantly by compiling images at different focal planes. After creating the composite image, the focal position data can then be used to construct a 3D model. When the motorized stage is used, this 3D image can be displayed easily by just pushing a button on the console.



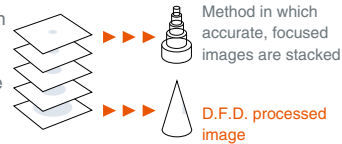
### Accurate D.F.D. method

KEYENCE has developed a new algorithm that uses fine changes in texture to calculate height data. This means a 3D image can be constructed from fewer images.



### [D.F.D. (Depth from Defocus) method]

The Depth from Defocus method obtains 3D information by analyzing the focus of a 2D image. Even if an image is not captured in complete focus, a calculation is made to determine height data. This allows accurate 3D image construction with fewer steps in the Z-axis.



## Auto Adjust function allows for depth composition even when imaging at an angle

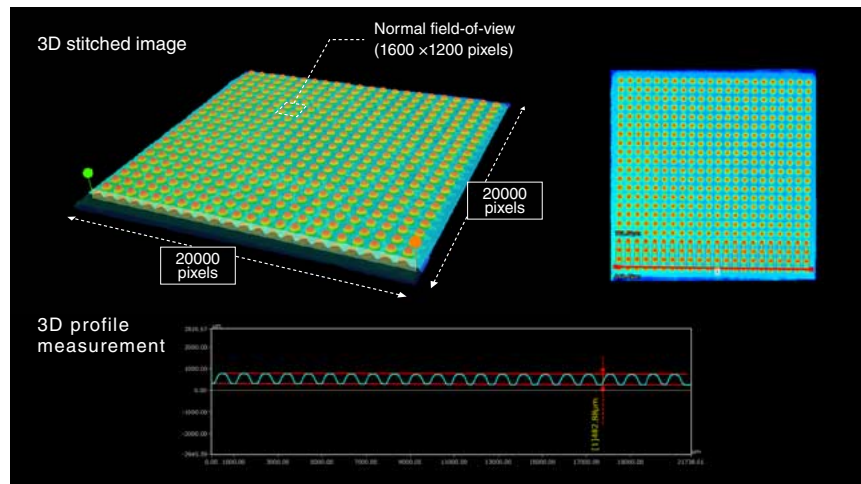
Edge displacement and vibration caused during image capture are automatically corrected and a comprehensive, fully-focused image is constructed. The composition can use not only images captured perpendicular to the sample, but also those captured from an angle.



# 3D Image Stitching & Measurement Functions

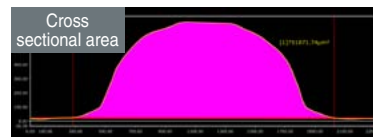
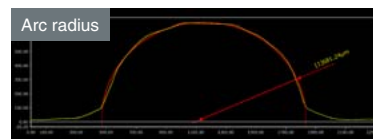
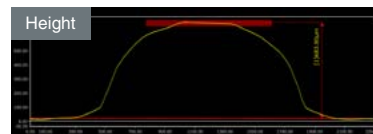
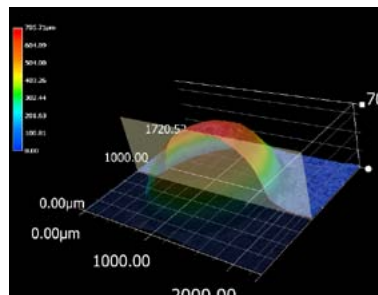


Once a 3D image has been created, data can be collected to calculate the profile, height, and volume for any area within the field-of-view. When used in conjunction with the image stitching function, a wide-field 3D image can be generated to allow users the ability to understand the topography over an entire target.



## Height color/Scale display

Color bars that indicate height are displayed on a 3D image. The highest position is displayed in red and the lowest position is displayed in blue, allowing you to see height differences clearly at a glance. The height data can also be superimposed on a raw image.

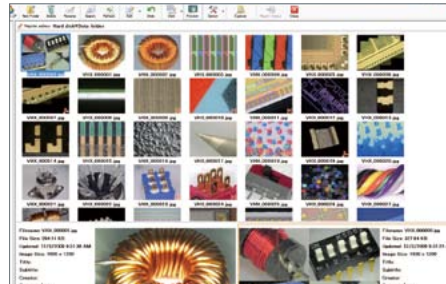


Advanced measurement tools .....



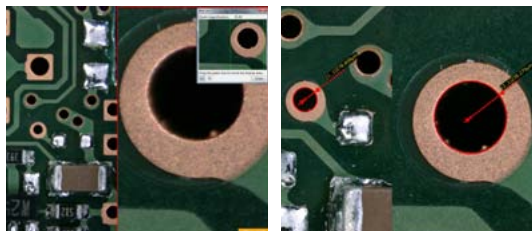
## Easy Recording with Just the Press of a Button

The VHX has been equipped with a 500 GB hard disk drive, so images and video can be recorded during observation. Our original high-speed filing system ensures effortless handling of a high volume of images. File names, titles, organization names, lenses, and comments can be registered with each image, providing for quick database searches.



### Split screen/Comment entry function

The viewing area can be split horizontally, vertically, or in quadrants. This can be used to quickly perform side-by-side image comparison of good and bad parts or when viewing a low-magnification and high-magnification image. Comments and scale bars can also be inserted into the image. Measurements can be made independently in each separate window.



Each display area can be moved independently on the split screen.

Images of different magnifications can be measured individually.

### Video recording function

Accurately capture an object's motion by recording a video at up to 50 frames per second, with recording times of up to one hour. Users can fast forward, advance a single frame, and capture still images from the video file. Each video is saved as an AVI file that can be played on the VHX-5000 or a separate computer.

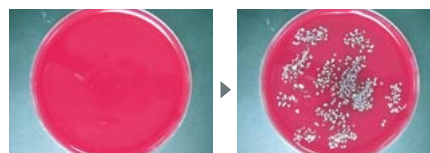
Video recording  
up to 1 hour long



Ant (50x)

### Timer capture function

The VHX can be programmed to capture images based on a given time interval. Users can monitor a process over a given period of time by loading the saved images to a PC via LAN.



Bacterial growth



## Observation settings are saved automatically

Parameters such as brightness level or camera settings will automatically be saved with each image. Users can apply the exact same settings when observing similar parts by simply loading the file.

Shutter Speed	Light Shift	White Balance
Gain	Edge Enhance	Light Intensity

## PC mode/Anti-virus software

With the PC mode, various drivers for peripheral software or equipment can be installed on the microscope, including drivers for printers, Microsoft Office, and anti-virus software. This makes it possible to use the microscope in a way that best fits your operating environment.

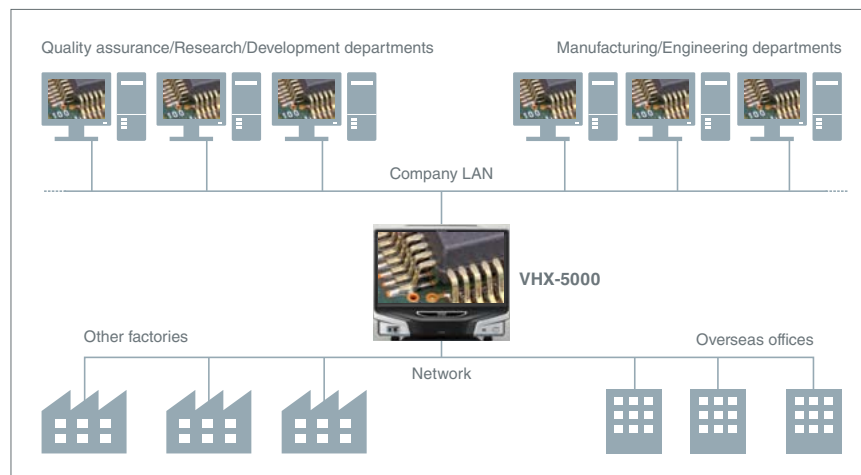
## Report function (report preparation)

Create reports containing images by installing Microsoft Word or Excel and then setting up a standard template. Details such as the capture date, lens, and magnification will be recorded automatically.



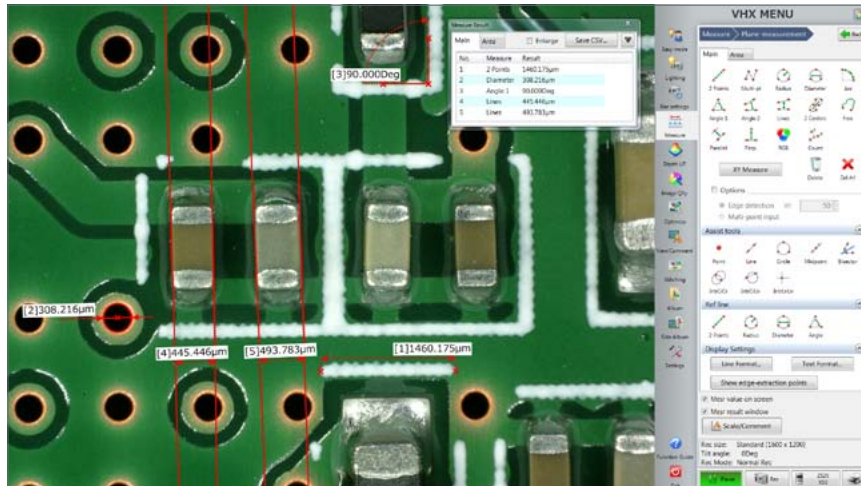
## Network compatible

The VHX can be connected to a network via LAN to allow sharing/transfer of images with other departments or remote locations. This image and data sharing ensures immediate and accurate action in urgent situations.



## Real-time Measurement

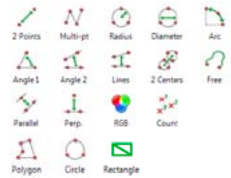
Users can complete all measurements directly on the screen with just a few clicks of the mouse. This is significantly easier and faster than systems that require a user to capture images, import them to a PC, and then use external software to complete measurements on the sample.



### Various measurement tools

With 21 measurement tools available, nearly any feature of interest can be inspected with the VHX.

Also, with the added ability to re-position a measurement point, it is easier to make quick changes to measurements to confirm accuracy.



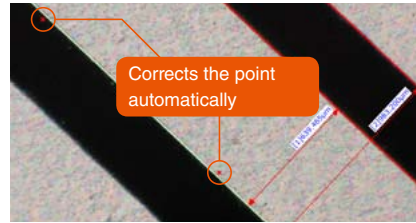
### TRIPLE'R sensor automatically recognizes lens/magnification

KEYENCE's advanced sensor technology and accumulated microscopy/optical expertise have been combined to allow the VHX to recognize three types of information: lens connection (no cable required), lens type, and magnification. The system will automatically adjust the stage movement speed and calibration data when the magnification is changed.



## Edge detection function

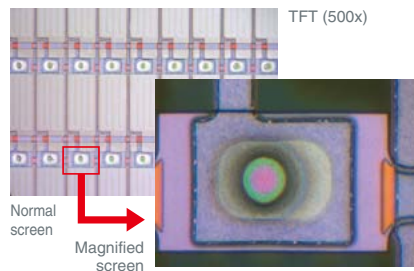
Even when the measurement point selected on the image is not perfectly on the edge of the target, this function will adjust the measurement point to the correct edge location. This reduces variation between operators and ensures high repeatability of dimensional measurements.



Print pattern (150x)

## High-resolution measurements

By capturing a high-resolution image (4800 x 3600 pixels), measurements can be made on an image that is nine times larger than a standard image, increasing the accuracy and repeatability of the measurements.



## FUSION OF A DIGITAL MICROSCOPE AND A MEASURING MICROSCOPE

Moving the stage allows you to measure a target of up to 100 mm x 100 mm **3.94" x 3.94"**. Measurements can even be completed over an area that exceeds the field-of-view of the lens being used, allowing you to perform both observation and measurement of a larger target with a single microscope.



**X-Y measurement system  
VH-M100E**

**Display unit  
OP-84483**  
Digitally displays the distance traveled by the stage

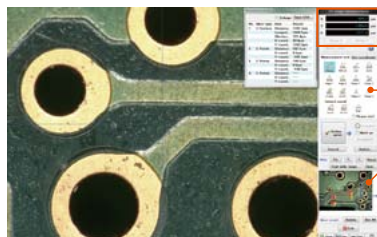
**Transmitted illumination unit  
OP-84484**  
Clearly projects edges of a target

### Supports traceability

The X-Y measurement system ensures highly reliable measurements based on a traceability system that complies with international standards.



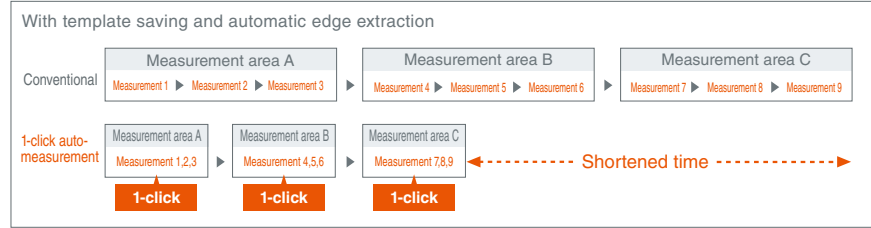
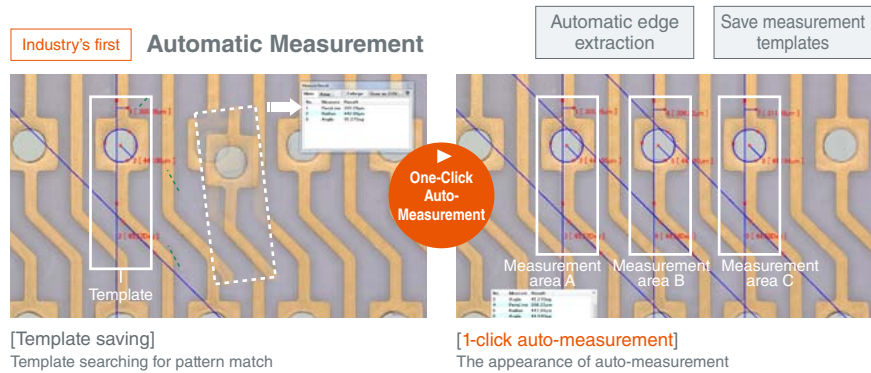
### Measurement software for improved usability VHX-H2M2



- Real-time screen display**  
The XYD measurement results are displayed on the monitor screen in real-time.
- Various measurement modes**  
Distance, radius, angle and other measurement modes are included.
- Wide image capture**  
Once a wide-field image captured under low magnification is registered, the current measurement point is always indicated even after the field-of-view is changed under higher magnification. The measurement point can be easily checked for an entire image.

# One-click Auto-measurement

Until now, it was necessary to complete all measurements independently with the mouse. With the VHX-5000, multiple measurements are stored in a template (template data) and pattern matching technology is used to match the template to a part to enable batch measurement and data compilation.



# Industry's first One-push calibration

Conventionally, it was necessary to place the calibration scale in the correct position to then obtain proper focus for calibration. With the VHX-5000, anyone can easily perform proper calibration with the motorized XYZ stage.

**Focus adjustment & position alignment are unnecessary**

Calibration is possible just by placing the scale on the stage and pressing a button. There is absolutely no need to find the correct location and adjust the focus manually.

Auto-focus adjustment & auto-position alignment

**Reading 2D codes**

2D codes are embedded in a unique KEYENCE scale that when read, move the XY stage to the correct location based on the magnification of the lens being used. Since the code is automatically detected by the system, there are no calibration errors, making this an essential function for accurate measurements.

Reference chart  
OP-87427  
At 200x



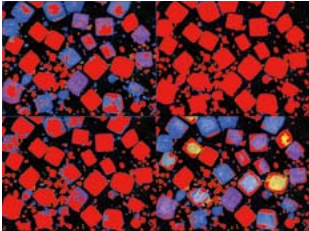
## Automatic area measurement/count

Easily extract target areas and quantify their area and other 2D parameters. Each specified location can be edited to remove unnecessary areas or separate overlapping targets.



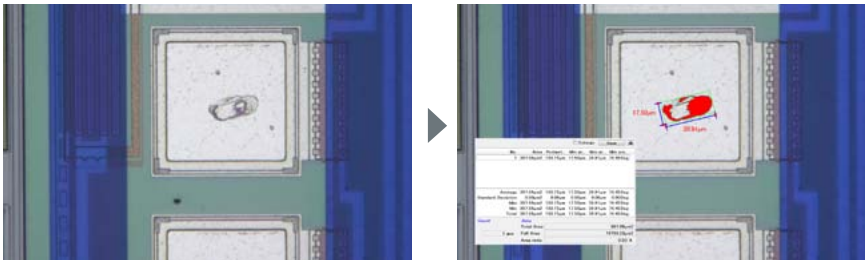
## Measurement preview

Displays a preview of four binary conversion algorithms so that users can select the one that best extracts the areas that they are looking to measure. Even when measuring an object with uneven brightness, with the automatic shading correction function, it is possible to perform binary processing easily.



## Maximum area measurement

Measures the largest target area within a user-specified field by simply selecting the area with the mouse. Measurements can be performed with ease even when measuring complicated shapes.



Probe dent (1000x)

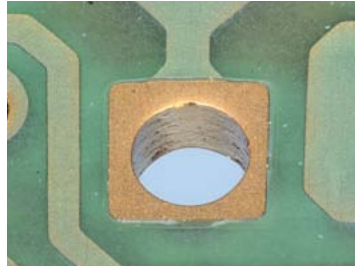
## Extraction condition reproduction function

The system automatically saves the conditions that were used during extraction/binarization. When analyzing different targets, it is possible to implement extraction with the same conditions. This also ensures that the same conditions are applied when multiple users measure the same object, eliminating user variation.

**STEREOSCOPIC MICROSCOPE**



Solder (100x)



PCB through hole (100x)



Brush (50x)



Gear (50x)

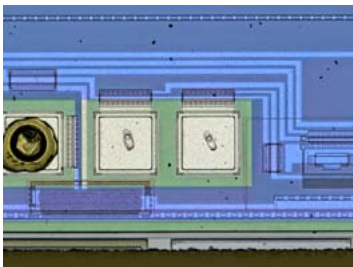


Fiber (50x)

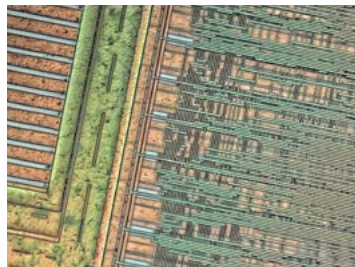


Fractured metal (200x)

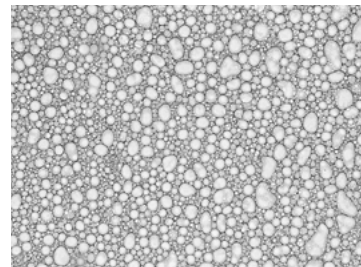
**METALLURGICAL MICROSCOPE**



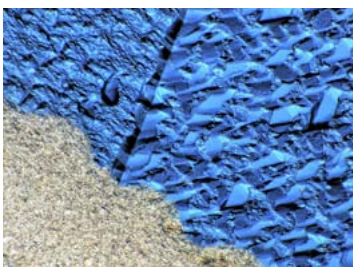
CCD (500x)



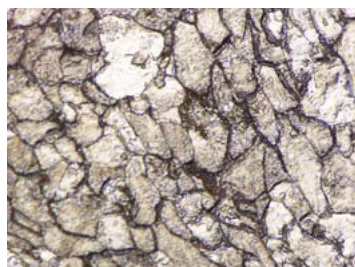
IC pattern (1500x)



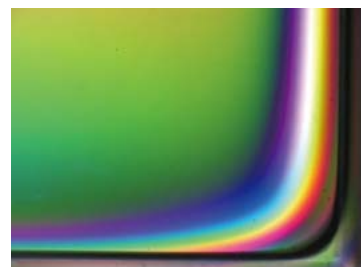
Emulsion (500x)



Solar cell (1000x)

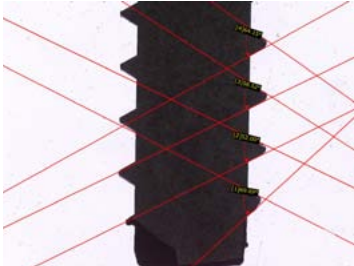


Metal structure (2000x)

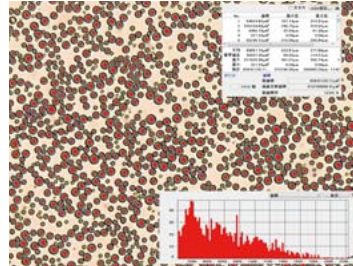


Residual stress (700x)

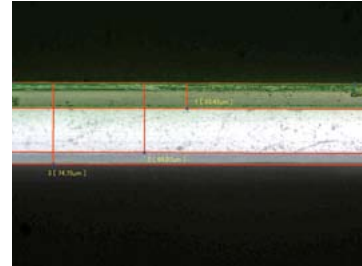
## MEASURING MICROSCOPE



Screw measurement (50x)



Area measurement of emulsion (1000x)



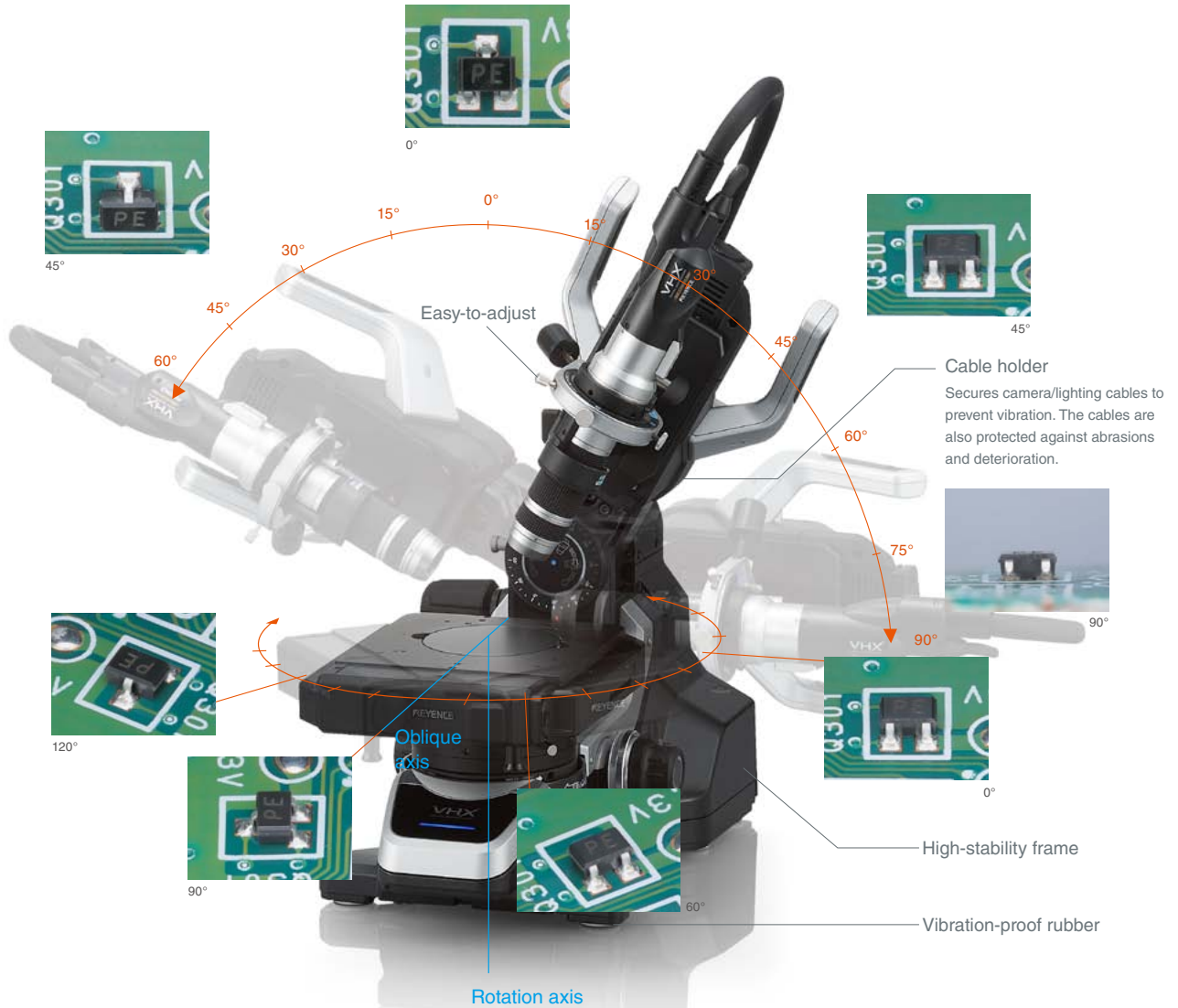
Cross-section of multi-layered film (1000x)





## Free-angle observation system (XYZ motorized)

This versatile stand includes XY and Z axes controls for adjusting position and focus, and the stage can be rotated freely. A custom mechanism allows the camera and lens to be tilted around the object being viewed, while still keeping that object perfectly centered in the field-of-view.



### FASTER Z-AXIS MOVEMENT

The maximum speed of the motorized Z-axis stage has increased to 17 mm  $0.67''/\text{sec}$ . This significantly improves the auto-focus and depth composition speeds.

### IMPROVED SEISMIC CAPACITY

By using an aluminum die-cast frame for the stand, vibration-resistance has increased twofold over previous models.

### BETTER VIEWING REPEATABILITY

A new locking mechanism has been incorporated into the stand to ensure that the lens is set to 0 degrees.

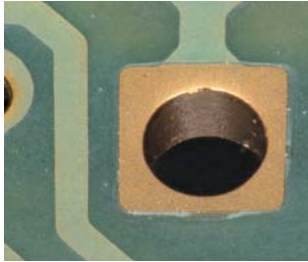
### BUILT-IN TILT ANGLE SENSOR

A built-in sensor detects the tilt angle of the stand. Now it is possible to display the angle on the observation screen or to save the condition during recording.

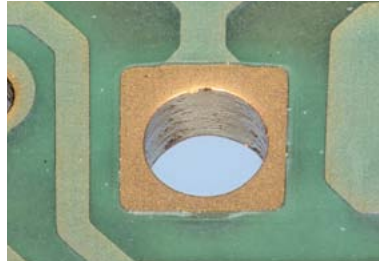


## LED transmitted illumination

Transmitted lighting comes standard with the motorized XY stage, producing consistent brightness from low to high magnifications. It is also possible to use the LED transmitted lighting in conjunction with reflected illumination from the lens. The light from each source can be adjusted independently, making it possible to perform observation with an optimum balance of light intensity.



Reflected illumination



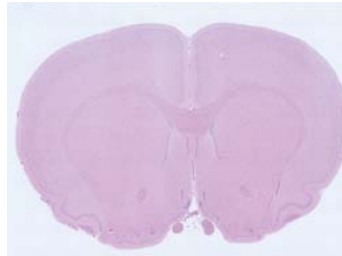
Reflected +  
transmitted illumination

PCB through-hole  
(100x)

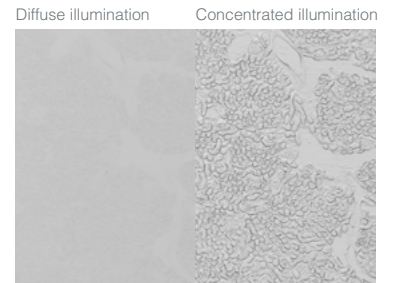


## Transmitted light switching filter

When viewing a sample at low magnification, the light is applied uniformly to the entire target. As the magnification is increased, the light can be concentrated to improve the contrast of the image.



Slice of brain tissue  
(200x, composite of 120 images)



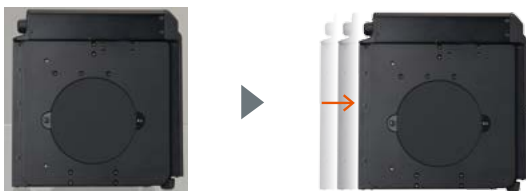
Mouse kidney section  
(150x comparison image)

## Rotation sensor for accurate stage movement

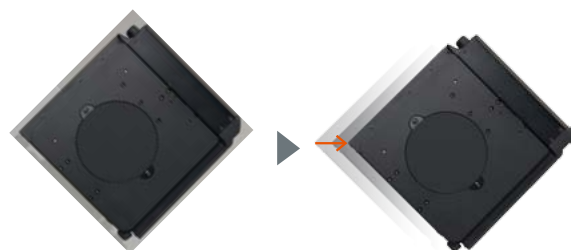
A sensor is built into the motorized XY stage that recognizes the amount of rotation of the stage. Regardless of the angle of rotation, the stage will move in the correct direction.



Rotation angle: 0 degree



Regardless of the rotation angle



## High-Performance Low-Range Zoom Lens VH-Z00R/Z00T

0.1 ▶ 50



### Macro zoom lens

With a range from 0.1x - 50x magnification, a target can be viewed from its entirety down to more in-depth observation. This macro lens excels in workability and high performance with click-style magnification adjustment, an aperture mechanism, and a viewing distance of 95 mm 3.74" or more.

Model		VH-Z00R/Z00T						
Magnification <sup>1</sup>		0.1x	0.5x	1x	5x	10x	30x	50x
Field-of-view (mm inch)	Horizontal	3200 125.98"	640 25.20"	320 12.60"	61 2.40"	30.5 1.20"	10.2 0.40"	6.1 0.24"
	Vertical	2400 94.49"	480 18.90"	240 9.45"	45.5 1.79"	22.8 0.90"	7.6 0.30"	4.6 0.18"
	Diagonal	4000 157.48"	800 31.50"	400 15.75"	76.2 3.00"	38.1 1.50"	12.7 0.50"	7.6 0.30"
Working distance (mm inch)		Approx. 7700 303.15"		Approx. 1500 59.06"		Approx. 720 28.35"		95 3.74"

1. Magnification on a 15-inch monitor

## Ultra-Small, High-Performance Zoom Lens VH-Z20R/Z20T

20 ▶ 200



### Versatile lens provides high-resolution imaging with large depth-of-field

The VH-Z20R/Z20T offers high-resolution observation at general purpose magnifications of 20x - 200x. This lens has been designed to optimize both depth-of-field and resolution and can also be used in handheld mode.

Model		VH-Z20R/Z20T					
Magnification <sup>1</sup>		20x	30x	50x	100x	150x	200x
Field-of-view (mm inch)	Horizontal	15.24 0.60"	10.16 0.40"	6.10 0.240"	3.05 0.12"	2.03 0.080"	1.52 0.060"
	Vertical	11.40 0.45"	7.60 0.299"	4.56 0.18"	2.28 0.09"	1.52 0.060"	1.14 0.04"
	Diagonal	19.05 0.75"	12.70 0.50"	7.62 0.300"	3.81 0.15"	2.54 0.10"	1.91 0.075"
Depth-of-field <sup>2</sup> (mm inch)		34 1.34"	15.5 0.61"	6.0 0.236"	1.6 0.063"	0.74 0.03"	0.44 0.02"
Working distance (mm inch)		25.5 1.00"					

1. Magnification on a 15-inch monitor

2. The value when the lens is set with priority to depth-of-field. The depth-of-field changes depending on the setting of the aperture.

## Wide-Range Zoom Lens VH-Z100R/Z100T

100 ▶ 1000



### High-performance lens with long working distance

This innovative lens was developed to satisfy the need for high-resolution, long working distance, and large depth-of-field.

Provides both ring light and bright field illumination.

Model		VH-Z100R/Z100T					
Magnification <sup>1</sup>		100x	200x	300x	500x	700x	1000x
Field-of-view (mm inch)	Horizontal	3.05 0.12"	1.53 0.06"	1.02 0.040"	0.61 0.024"	0.44 0.017"	0.30 0.012"
	Vertical	2.28 0.09"	1.14 0.045"	0.76 0.03"	0.46 0.018"	0.33 0.013"	0.23 0.009"
	Diagonal	3.81 0.15"	1.90 0.07"	1.27 0.05"	0.76 0.03"	0.54 0.021"	0.38 0.015"
Working distance (mm inch)		25 0.98" (20 0.79" <sup>2</sup> )					

1. Magnification on a 15-inch monitor

2. When the triple illumination adapter is attached.

## Dual Light High-Magnification Zoom Lens VH-Z250R/Z250T

250 ▶ 2500



### Observe with both bright field and dark field at high-magnification

Easily switch between ring light and coaxial illumination with just the touch of a button. View objects at up to 2500x magnification while still maintaining a 6.5 mm 0.26" working distance.

Bright-field      Dark-field

Model		VH-Z250R/Z250T							
Magnification <sup>1</sup>		250x	300x	500x	1000x	1500x	2000x	2500x	
Field-of-view (mm inch)	Horizontal	1.22 0.048"	1.02 0.040"	0.61 0.024"	0.31 0.012"	0.2 0.008"	0.15 0.006"	0.12 0.005"	
	Vertical	0.92 0.036"	0.76 0.030"	0.46 0.018"	0.23 0.009"	0.15 0.006"	0.11 0.004"	0.09 0.004"	
	Diagonal	1.52 0.060"	1.27 0.050"	0.76 0.030"	0.38 0.015"	0.25 0.010"	0.19 0.007"	0.15 0.006"	
Working distance (mm inch)		6.5 0.26"							

1. Magnification on a 15-inch monitor

## High-Resolution Zoom Lens VH-Z500R/Z500T

500 ▶ 5000



### Our highest magnification/resolution zoom lens

This zoom lens incorporates high-quality fluorite optics to provide the highest resolution in its class. With an N.A. of 0.82, achieve up to 5000x magnification with a 4.4 mm 0.17" working distance.

Model		VH-Z500R/Z500T				
Magnification <sup>1</sup>		500x	1000x	2000x	3000x	5000x
Field-of-view (µm MIL)	Horizontal	610 24.02	305 12.01	152 5.98	102 4.02	61 2.40
	Vertical	457 17.99	229 9.02	114 4.49	76 2.99	46 1.81
	Diagonal	762 30.00	381 15.00	191 7.52	127 5.00	76 2.99
Working distance (mm inch)		4.4 0.17"				

1. Magnification on a 15-inch monitor

The TRIPLE'R compliant lenses are fitted with Automatic Lens/Zoom Recognition units.

## A single lens that can perform a variety of observations

**RZLENS**  
Real Zoom Lens



### Universal Zoom Lens VH-Z20UR/Z20UT

20 ▶ 200

#### Optimal lighting with the touch of a button

This newly-designed lens has the ability to perform bright/dark field and DIC observation, even at lower magnification ranges. A unique illumination system allows users to switch between three different types of lighting by simply pressing a button.

Bright-field	Dark-field
Partial	DIC

Model		VH-Z20UR/Z20UT					
Magnification <sup>1</sup>		20x	40x	80x	100x	160x	200x
Field-of-view (mm/inch)	Horizontal	15.24 0.60"	7.62 0.30"	3.81 0.15"	3.05 0.12"	1.91 0.08"	1.52 0.060"
	Vertical	11.40 0.45"	5.70 0.22"	2.85 0.11"	2.28 0.090"	1.43 0.056"	1.14 0.04"
	Diagonal	19.05 0.75"	9.53 0.38"	4.76 0.19"	3.81 0.15"	2.38 0.094"	1.91 0.08"
Working distance (mm/inch)		20.8 0.82" <sup>2</sup>					

1. Magnification on a 15-inch monitor.
2. With the wide-area illumination attachment equipped.



### Universal Zoom Lens VH-Z100UR/Z100UT

100 ▶ 1000

#### Differential Interference Contrast (DIC) lens

Bright/dark field, polarized transmitted, and DIC observation can be performed with this lens. DIC observation makes it possible to clearly visualize surface topography of low-contrast and transparent objects - typically difficult with conventional bright field lighting.

Bright-field	Dark-field
Polarization	DIC

Model		VH-Z100UR/Z100UT					
Magnification <sup>1</sup>		100x	200x	300x	500x	700x	1000x
Field-of-view (mm/inch)	Horizontal	3.05 0.12"	1.53 0.06"	1.02 0.040"	0.61 0.024"	0.44 0.017"	0.30 0.012"
	Vertical	2.28 0.09"	1.14 0.045"	0.76 0.03"	0.46 0.018"	0.33 0.013"	0.23 0.009"
	Diagonal	3.81 0.15"	1.90 0.07"	1.27 0.05"	0.76 0.03"	0.54 0.021"	0.38 0.015"
Working distance (mm/inch)		25 0.98(20 0.79" <sup>2</sup> )					

1. Magnification on a 15-inch monitor.
2. When the triple illumination adapter is attached.

## Change illumination with a single button

Easily switch the type of lighting being used by simply pushing a button, eliminating the need for complex lighting adjustments.



Coin (60x)



Bright-field

## Capture clear images from a distance

**LWLENS**  
Long Working Lens



### Long-Working-Distance, High-Performance Zoom Lens VH-Z50L/Z50T

50 ▶ 500

#### Long Range Lens with a 85 mm 3.35" Working Distance

Enables high-magnification observation while maintaining a long working distance. This lens is ideal for viewing objects that have highly-irregular surfaces or recesses that cannot be observed up close.

Model		VH-Z50L/Z50T					
Magnification <sup>1</sup>		50x	100x	200x	300x	400x	500x
Field-of-view (mm/inch)	Horizontal	6.09 0.24"	3.05 0.12"	1.53 0.06"	1.02 0.040"	0.76 0.03"	0.61 0.024"
	Vertical	4.57 0.18"	2.28 0.09"	1.14 0.045"	0.76 0.03"	0.57 0.022"	0.46 0.018"
	Diagonal	7.62 0.30"	3.81 0.15"	1.90 0.07"	1.27 0.05"	0.95 0.037"	0.76 0.03"
Working distance (mm/inch)		85 3.35"					

1. Magnification on a 15-inch monitor.

## Long distance lens - 85 mm 3.35" working distance

With its cutting-edge optical design and advanced illumination technology, the LW lens achieves a maximum magnification of up to 500x and a working distance of 85 mm 3.35". The LW lens can capture deep recessed features in the target clearly and offers ample working space for dramatically improved imaging efficiency.



Easy observation of deep, recessed features of the target



Aluminum surface (500x)

## Frequently-used functions in an easy-to-use package



### LARGE DEPTH-OF-FIELD

Achieve 20 times greater depth-of-field than a conventional optical microscope.

### OBSERVE, CAPTURE, AND MEASURE WITH JUST ONE DEVICE

Built-in hard drive and network connectivity allows for quick and easy communication of data and pictures.

### FREE-ANGLE OBSERVATION

Tilt the optics up to 150 degrees and rotate the stage completely for flexible operation.

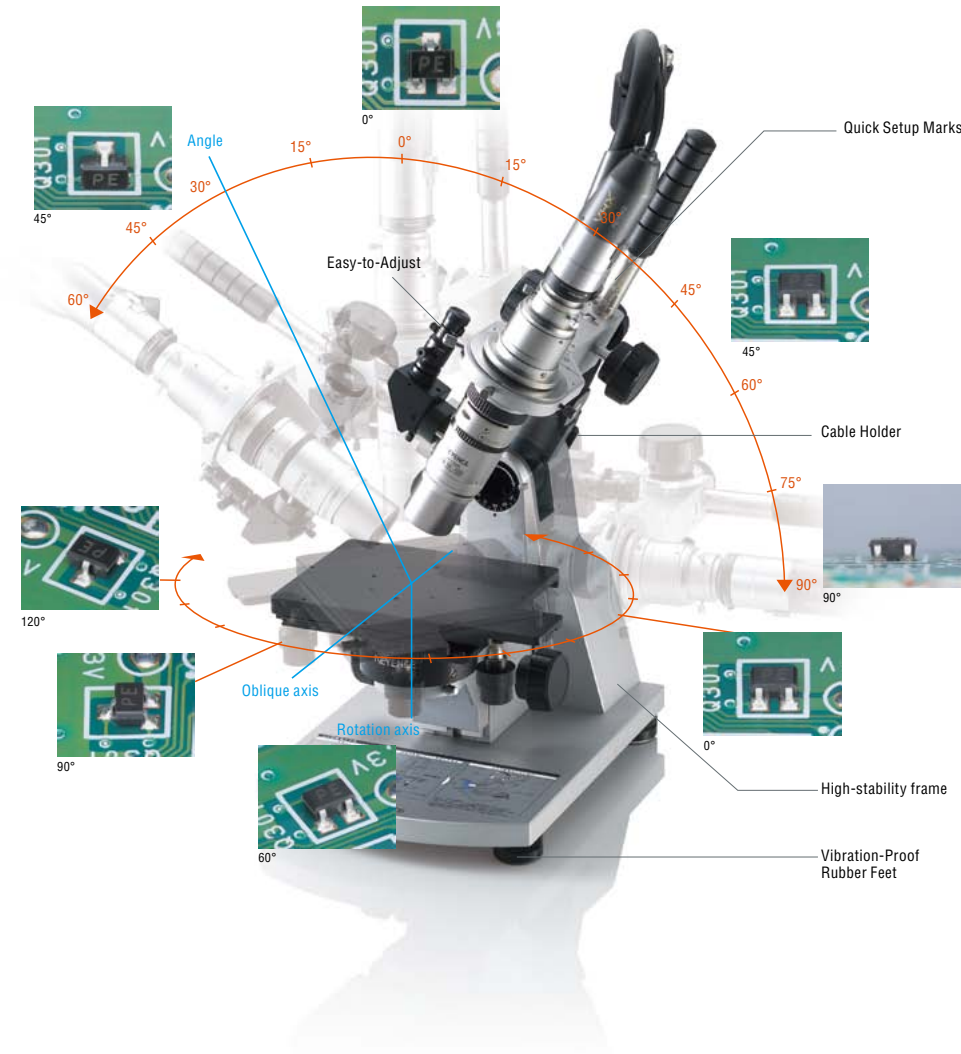
### DEPTH COMPOSITION AND 3D DISPLAY FUNCTIONS

Capture fully-focused images even for targets with uneven surfaces.



# Free-angle observation system VH-S30F/S30B

Simple, versatile and intuitive operation - Motorized Free-Angle Stand



## EASY-TO-ADJUST

Easy focus adjustment, X-Y stage movement, rotation and oblique axis motion. A custom mechanism allows the target to stay centered in the field of view, even when the lens unit is inclined or rotated.

## QUICK SETUP MARKS

The ideal setting position for different lenses is indicated on the arm.

## CABLE HOLDER

The cable is held in place to prevent vibrations and protect against abrasions and deterioration.

## VIBRATION-PROOF RUBBER

Absorbs low to high frequency vibration, allowing for observation of specimens without interference from environmental vibration.

## HIGH-STABILITY

The die-cast main body provides a highly rigid structure with a low center of gravity that allows for more stable observations.

Objects that cannot fit onto the stage or that require a large working distance can still be imaged easily



Stent fatigue test setup



Stent (100x)

## Quick depth composition & 3D display function

**Objects with uneven surfaces could never be observed clearly and completely in focus at one time**



Focus position: Lowest plane



Focus position: Middle plane



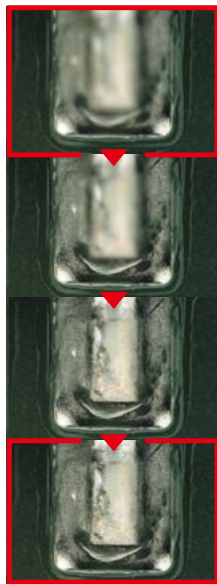
Focus position: Highest part



Just press the console button.

### Generate a 3D display of a sample simply by moving the lens from bottom to top

Focus first on the lowest plane and then move toward the highest plane...



"Depth composition" completed



Get a 3D display just by focusing



Just turn



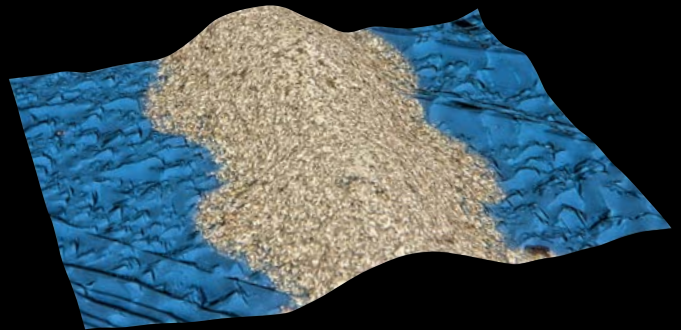
Rotate and zoom the display using a mouse

## IMAGE AFTER DEPTH COMPOSITION



Observing the target completely in focus allows for quick and detailed analysis of the entire object.

## 3D DISPLAY



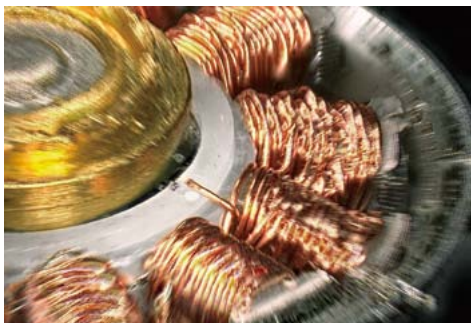
Observe detailed topographical features not visible in two dimensions.



Just press the console button.

## Auto Adjust function to prevent aberration during depth composition

Edge displacement and image blurring due to camera-shake while capturing an image with a non-telecentric lens are automatically corrected and a comprehensive, completely focused image is constructed. This method is at least five times faster and more accurate than conventional position correction methods and obtains accurate information even for easily distorted, low magnification areas.



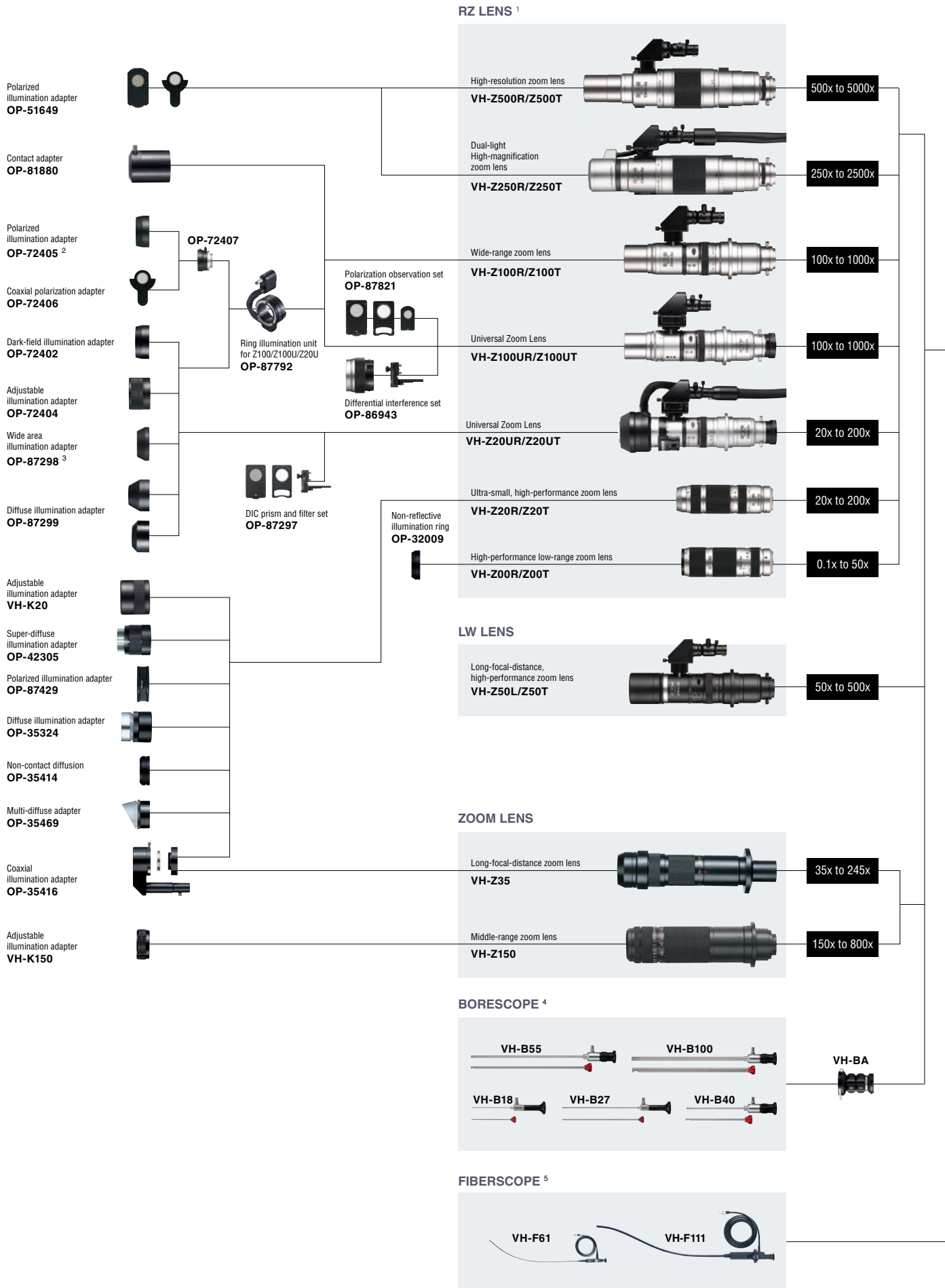
Conventional image



Adjusted by the Auto Adjust Function



# VHX Series System Line Up





Lens bracket  
**VHX-J00T/  
 J20T/J20UT/  
 J50T/J100T/  
 J250T/J500T**

Bayonet-type  
 standard attachment  
**OP-51478/  
 OP-66871** <sup>6</sup>

**VHX-5100**  
**VHX-5020**



**VHX-5000**

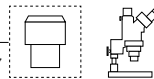
**VHX-5020**



**VHX-900F**

Bayonet-type C-mount  
 attachment  
**OP-51479**

Camera lens (C-mount type)



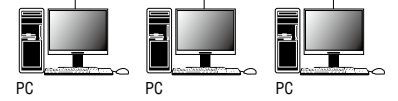
**VH-F**



**VHX-H2M2**  
 XY measurement  
 software



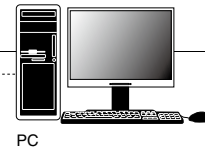
**VHX-H4M**  
 3D measurement  
 software



PC

PC

PC



PC



Communication software  
 (2D measurement,  
 3D/HDR display software)

LAN

CD-R/RW

USB

DVI

USB memory, etc.

Hard disk drive



Monitor

A large screen monitor can be  
 connected when several people need  
 to view a target simultaneously.  
 Since the target image is magnified  
 further on the large screen, it can be  
 checked more thoroughly.



3D Profile measurement unit  
**VHX-S15**



Foot switch

**OPTION**



Free-angle observation system  
**VHX-S550E** (XYZ motorized)  
**VHX-S500E** (Z motorized)



Free-angle observation system  
**VH-S300** (Manual)



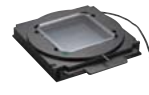
Free-angle observation system  
**VH-S30F/S30B**



VH lens mounting stand  
 (with XY stage)  
**OP-25539**  
**OP-22124**



X-Y measurement system  
**VH-M100E**



Transmitted  
 illumination unit  
**OP-84484**



Display unit  
**OP-84483**

1. TRIPLE'R compliant lenses VH-Z00T/Z20T/Z20UT/Z50T/Z100UT/Z100T/Z250T/Z500T are fitted with Automatic Lens/Zoom Recognition units and connection recognition mount, respectively.  
 2. OP-72407 and OP-72406 are required when coaxial illumination is used.  
 3. Included with the VH-Z20UR/Z20UT.  
 4. The optional bore fiber cable (OP-87201) is required.  
 5. The optional light guide attachment (either OP-51482 or OP-87790) is required.  
 6. OP-66871 is required when the VH-Z00R or Z20R is used.  
 7. A C-mount adapter suitable for the microscope is required.

**SPECIFICATIONS**

**Basic functions: Controller**

Model	VHX-5000		VHX-900F	
Camera	<b>Image receiving element</b>		1/1.8-inch, CMOS image sensor Virtual pixels: 1600 (H) × 1200 (V)	
	<b>Scan method</b>		Progressive	
	<b>Frame rate</b>		50 frames/sec. (max.)	
	<b>Resolution</b>	<b>Normal</b>	1600 (H) × 1200 (V) Approx. 1000 TV lines	
		<b>3CMOS<sup>1,3</sup></b>	1600 (H) × 1200 (V) Approx. 1200 TV lines (2 million pixels x 3CMOS mode, Excellent color reproducibility)	
		<b>High resolution<sup>3</sup></b>	3200 (H) × 2400 (V) Approx. 1600 TV lines	
		<b>Super high resolution<sup>3</sup></b>	4800 (H) × 3600 (V) Approx. 2000 TV lines or more	
		<b>Super high resolution x 3CMOS<sup>2,3</sup></b>	4800 (H) × 3600 (V) Approx. 2000 TV lines or more (18 million pixels × 3CMOS mode, Excellent color reproducibility)	
	<b>High Dynamic Range</b>		16-bit resolution through RGB data from each pixel	
	<b>Gain</b>		AUTO, MANUAL, PRESET	
	<b>Electronic shutter</b>		AUTO, MANUAL, 1/60, 1/120, 1/250, 1/500, 1/1000, 1/2000, 1/5000, 1/9000, 1/19000	
	<b>Supercharge shutter</b>		0.02 sec. to 4 sec.	
<b>White balance</b>		AUTO, MANUAL, ONE-PUSH SET, PRESET (2700K, 3200K, 5600K, 9000K)		
<b>Back-focus adjustment</b>		Not required		
LCD monitor <sup>5</sup>	<b>Size</b>		Color LCD (IPS) 23"	
	<b>Panel size</b>		509.184 (H) × 286.416 (V) mm <b>20.05"(H) × 11.28"(V)</b>	
	<b>Pixel pitch</b>		0.2652 mm (H) × 0.2652 mm (V) <b>0.01"(H) × 0.01"(V)</b>	
	<b>Number of pixels</b>		1920 (H) × 1080 (V) (FHD)	
	<b>Display color</b>		Approx. 16,770,000 colors <sup>4</sup>	
	<b>Brightness</b>		300 cd/m <sup>2</sup> (Center 1 Point, typical)	
	<b>Contrast ratio</b>		1000:1 (typical)	
	<b>Viewing angle</b>		±89° (typical, horizontal), ±89° (typical, vertical)	
CD-R/CD-RW/DVD drive unit	<b>Unit</b>		DVD-ROM super-multi drive unit	
	<b>Applicable disk</b>		CD-R/CD-RW/DVD±R/DVD±R DL/DVD±RW/DVD-RAM	
	<b>Storage capacity</b>		8.7 GB (when DVD±R DL is used)	
Hard disk drive unit	<b>Storage capacity</b>		500 GB (including 165 GB reserved area) Approx. 1680000 images (When a 2 million-pixel image is compressed) to approx. 550000 images (When a 2 million-pixel image is not compressed)	
	<b>Image format</b>		JPEG (With compression), TIFF (No compression)	
<b>Observable image size</b>		20000 (H) pixels × 20000 (V) pixels (when stitched)		1600 (H) pixels × 1200 (V) pixels
Light source	<b>Lamp</b>		High brightness LED	
	<b>Lamp life</b>		40000 hours (reference)	
	<b>Color temperature</b>		5700K (typical)	
Output	<b>Video output</b>		DVI-I (1920 × 1080 pixels)	
	<b>Scanning frequency</b>	<b>Special LCD monitor</b>	66 kHz (H), 60 Hz (V)	
		<b>External monitor</b>	66 kHz (H), 60 Hz (V)	
Input	<b>Mouse input</b>		USB mouse supported	
	<b>Keyboard input</b>		USB keyboard supported	
	<b>External remote input</b>		Pause/Recording, Non-voltage input (Contact/Noncontact)	
Interface	<b>LAN</b>		RJ-45 (10BASE-T/100BASE-TX/1000BASE-T)	
	<b>USB 2.0 Series A</b>		6 types	
	<b>USB 3.0 Series A</b>		2 types	
Power supply	<b>Power supply voltage</b>		100 to 240 VAC, 50/60 Hz	
	<b>Power consumption</b>		280 VA	
Environmental resistance	<b>Ambient temperature</b>		+5 to 40°C <b>41 to 104°F</b>	
	<b>Relative humidity</b>		35 to 80% RH (No condensation)	
Weight	<b>Controller</b>		Approx. 12.5 kg	
	<b>Camera unit</b>	Approx. 1.10 kg (VHX-5100), Approx. 1.00 kg (VHX-5020)	Approx. 1.00 kg (VHX-5020)	
	<b>Console</b>	Approx. 0.4 kg	Approx. 0.3 kg	
<b>Dimensions (Excluding the projected areas)</b>		550 (W) × 470 (H) × 200 (D) <b>21.65"(W) × 18.50"(H) × 7.87"(D)</b> (when stored)		

**Basic functions: Stage**

	VHX-S550E	VHX-S500E	VH-S300	VH-S30F/S30B	
XYθ stage	<b>XY stage: Electric/Manual</b>	Electric	Manual	Manual	
	<b>XY-motorized stage motor</b>	2-phase stepping motor	—	—	
	<b>XY-motorized stage resolution</b>	1 μm <b>0.04 Mil</b> (typical)	—	—	
	<b>XY-motorized stage movement speed</b>	10 mm <b>0.39"/sec.</b> (max.)	—	—	
	<b>XY stage moving range</b>	±20 mm <b>±0.79"</b>	±35 mm <b>±1.38"</b>	±35 mm <b>±1.38"</b>	X: ±37.5 mm <b>±1.48"</b> , Y: ±25 mm <b>±0.98"</b>
	<b>θ rotation angle</b>	±90°	360°	360°	360°
	<b>XYθ stage size</b>	Top surface: 171 mm × 168 mm <b>6.73" × 6.61"</b> (Center disc: ø100 ø3.94")	Top surface: 190 mm × 150 mm <b>7.48" × 5.91"</b>	Top surface: 190 mm × 150 mm <b>7.48" × 5.91"</b>	Top surface: 180 mm × 136 mm <b>7.09" × 5.35"</b>
Z stage	<b>Transmitted light-compatible magnification</b>	20× or higher	—	—	
	<b>Z stage: Electric/Manual</b>	Electric	Electric	Manual	
	<b>Z-motorized stage motor</b>	5-phase stepping motor	5-phase stepping motor	—	
	<b>Z-motorized stage resolution</b>	0.1 μm <b>0.004 Mil</b> (typical)	0.1 μm <b>0.004 Mil</b> (typical)	—	
	<b>Z-motorized stage movement speed</b>	17 mm <b>0.67"/sec.</b> (max.)	17 mm <b>0.67"/sec.</b> (max.)	—	
Ratings	<b>Z stage moving range</b>	49 mm <b>1.93"</b>	49 mm <b>1.93"</b>	56 mm <b>2.20"</b>	
	<b>Power supply voltage</b>	100 to 240 VAC, 50/60 Hz	100 to 240 VAC, 50/60 Hz	—	
Environmental resistance	<b>Power consumption</b>	60 VA	50 VA	—	
	<b>Ambient temperature</b>	+5 to 40°C <b>41 to 104°F</b>	+5 to 40°C <b>41 to 104°F</b>	—	
Weight	<b>Relative humidity</b>	35 to 80% RH (No condensation)	35 to 80% RH (No condensation)	—	
	<b>Weight</b>	17.5 kg	17.0 kg	17.4 kg	
<b>Load capacity</b>	1 kg	1 kg	1 kg	1 kg	

**VHX-5000/900F (Software module details)**

Software	<b>Video recording software</b>	Allows recording/playing back of videos.
	<b>High quality depth composition software</b>	Captures multiple images focused on different heights and composes a single image from them.
	<b>Area measurement software</b>	Measures an area of a 2D image.
	<b>Time-lapse software</b>	Captures images automatically at specified time intervals.
	<b>Screen splitting software</b>	Displays vertical, horizontal, or 4-part split screens.
	<b>Comment input software</b>	Allows inputting and displaying comments such as characters and markers on an image.
	<b>Image improvement software</b>	Provides image processing functions for modifying images to make observation easier.

## Other functions

Model	VHX-5000	Console compatible	VHX-900F	Console compatible	
Various controller functions	Auto focus function	Provided	Provided	✓	
	Image stitching	Provided	-		
	3D image stitching	Provided	-		
	High resolution image capture	Provided	-		
	Z-axis automatic stage control function	Provided	Provided	✓	
	One-push quick 3D function	Provided	Provided	✓	
	HDR+function	Provided	✓	-	
	Side album function	Provided		Provided	
	Capture condition reproduction function	Provided		Provided	
	High quality depth composition	Provided		Provided	
	Accurate D.F.D. method 3D display function	Provided (Quick method)		Provided (Quick method)	
	3D simulated illumination function	Provided		Provided	
	3D comparison function	Provided (Combination/Comparison/Difference display mode)		Provided (Combination/Comparison/Difference display mode)	
	Real-time digital zoom	1.0x to 10.0x		1.0x to 10.0x	
	Light shift function (Height difference enhancement)	Provided (Full, partial, lateral, dark-field, bright-field, and combination illumination modes)	✓	Provided (Full, partial, lateral, dark-field, bright-field, and combination illumination modes)	✓
	e-Preview mode (9 types)	Provided (Automatically lists 9 types of image modes, allowing selection of the optimal image)	✓	Provided (Automatically lists 9 types of image modes, allowing selection of the optimal image)	✓
	Glare removal function	Provided	✓	Provided	✓
	Vivid & sharp image mode	Provided		Provided	
	Supercharge shutter function	Provided	✓	Provided	✓
	Edge enhancement function	Provided (200 steps), moving images supported		Provided (200 steps), moving images supported	
	Gamma correcting function	Provided		Provided	
	Camera-shake correcting function	Provided (Moving images supported)	✓	Provided (Moving images supported)	✓
	Split function	Vertical, horizontal, 4-part, and 9-part split and combination display		Vertical, horizontal, 4-part, and 9-part split and combination display	✓
	Video recording/playback function	50 frames/sec. max. (Image size: 1600 x 1200, 800 x 600, 640 x 480)		30 frames/sec. max. (Image size: 1600 x 1200, 800 x 600, 640 x 480)	
	Timer capture function	Provided		Provided	
	Automatic unit S15 control function	Provided		Provided	
	Eucentric setting function	Provides a guide for eucentric position observation.		Provided	
Real-time depth composition function	Ensures constantly focused, high depth-of-field image.	✓	-		
High resolution HDR function	Displays a high resolution and high gradation image.	✓	-		
High resolution observation function	Displays a high resolution image based on pixel shift technology.		-		
Simple mode	Showing a group of functions selected according to the purpose.	✓	Showing a group of functions selected according to the purpose.	✓	
Measuring functions	TRIPLE'R function	Provided (Automatic lens connection/lens type/magnification recognition function)	Provided (Automatic lens connection/lens type/magnification recognition function)		
	High-resolution dimensional measurement function	Provided	-		
	Distance, angle, radius, area, and other measurement functions	Various functions provided	Various functions provided		
	Automatic count and area measurement function	Provided (Enables distance/area measurement through brightness/color extraction)		Provided (Enables distance/area measurement through brightness/color extraction)	
	Scale display	Various scales provided	✓	Various scales provided	✓
	Automatic edge detection	Provided		Provided	
	Auto calibration	Full-auto (Numerical input is not required)		Full-auto (Numerical input is not required)	
	One push calibration function	Provided	✓	-	
	Measurement point replacement function	Provided		Provided	
	Measurement free display function	Provided		Provided	
	Specified dimension display function	Provided		Provided	
	Measurement auxiliary function	Provided (Automatic edge extraction, multi-point input)		Provided (Automatic edge extraction, multi-point input)	
	CSV storage	Provided		Provided	
	3D height color/scale display function	Provided (Enables X/Y/Z-axis height scale display and color bar display related to height)		Provided (Enables X/Y/Z-axis height scale display and color bar display related to height)	
Height between two points measurement function	Provided		Provided		
Manual XY measurement system	XY stage measurement	Provided	Provided		
	Wide image display function	Provided	Provided		
Measuring functions (Optional functions of VHX-H4M/VHX-S15)	3D profile measurement	Provided (Displays height profile on a specified line on the 3D screen.)	Provided (Displays height profile on a specified line on the 3D screen.)		
	3D cross section profile measurement	Provided	Provided		
	3D volume measurement	Provided	Provided		
Utility	Complete style covering Observation, Recording and Measurement	All-in-one system that enables all operations for Observation, Recording, and Measurement without using a PC	All-in-one system that enables all operations for Observation, Recording and Measurement without using a PC		
	Filing system	Provided	Provided		
	Bayonet-type attachment	Provided	Provided		
	Keyboard entry	Enabled	Enabled		
	Compatible with a foot switch	Enabled	Enabled		
	User settings	Provided	Provided		
	PC mode	Provided (System protection setting available)	Provided (System protection setting available)		
Accompanying software (Free of charge, no copy restriction) (PC software)	Function guide	Provided	Provided		
	PC communication software	Image data transfer between the VHX and PC can be performed easily. (LAN)	Image data transfer between the VHX and PC can be performed easily. (LAN)		
	3D reproduction software for the PC (Available free of charge)	The PC can reproduce a 3D image saved in the VHX.	The PC can reproduce a 3D image saved in the VHX.		
	3D HDR playback/measurement/stitched image playback software (Available free of charge)	Allows adjustment of HDR parameters and display/measurement of stitched images.	Allows measurement on the PC.		
One-click measurement compilation software (Available free of charge)	Compiles the result of one-click measurement and transfers it to Excel*.	-			

1. Provides superior resolution and color reproduction to the normal mode.

2. Provides superior color reproduction to the high resolution mode.

3. Supported only when the multi-scan camera VHX-S100 is used.

4. Approximately 16,770,000 colors are realized with the FRC processing of the display controller.

5. The LCD monitor provided in the VHX Series is based on extremely advanced technology.

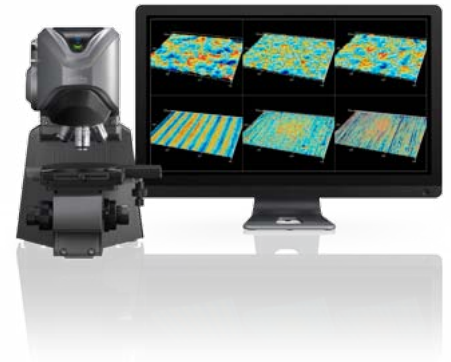
Rarely, an unlit pixel (black spot) or lit pixel (bright spot) may exist on the monitor screen. However, this is not an indication of the LCD monitor being defective.

\*Windows, Word and Excel are either registered trademarks or trademarks of Microsoft Corporation in the United States and/or other countries.

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#### SAFETY INFORMATION

Please read the instruction manual carefully in order to safely operate any KEYENCE product.

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