


# Trotec Speedy 100 Laser Cutter

Trotec Speedy 100

<b>Tool Type:</b> Laser cutter
<b>Location:</b> Microfluidics Lab
<b>Description:</b> Laser cutter and engraver
<b>Manufacturer:</b> Trotec

## About

One of two laser cutters, the Trotec is located in the Innovations Workshop above its fume extractor. Both laser cutters utilize CorelDraw as a 2D sketch manager which is then imported into Trotec's specific cutting software. CorelDraw can be used to create the 2D sketch, however importing a DXF file or PDF into CorelDraw from Solidworks or other CAD packages is preferred due the CAD packages integrated features and functions.

## Safety Concerns

This laser engraving system contains a class 4 carbon dioxide (CO<sub>2</sub>) laser that emits intensive and invisible laser radiation. Without safety precautions the direct radiation or even diffuse reflected radiation is dangerous!

- Always wear safety glasses when using the machine.
- Always work with the machine cover closed.
- NEVER leave the laser machine alone when running a job. If you do need to leave,
- The machine door must be left open while you are away.
- Do not store any flammable materials in the inside of the device or in the immediate vicinity of the device.
- Remove leftovers of previously produced materials before running a job.
- A fire extinguisher/fire blanket must always be handy as the laser beam can ignite flammable materials.
- Metals, particularly un-coated aluminum, copper in particular, silver and gold, cannot be processed with the laser and lead to high reflections of the laser beam. If needed, metals can

be coated with a paint/tape which chemically bonds to the surface when engraved.

- Before processing materials the user must verify whether harmful materials can be generated and whether the filter equipment of the exhaust system is suitable for the harmful materials.
- PVC (polyvinyl chloride) must under no circumstances be processed with the laser.
- Looking directly into the laser can cause retinal damage.
- Confirm that the fume collection system is running whenever the laser is cutting or engraving.

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## Training Documentation

[Laser Cutter Training SOP](#)

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## Detailed Specifications

- Unordered List Item Working area (W x D): 24 x 12 in
- Max. height of workpiece : 5.2 in
- Loading area (W x D): 27 in x 17 in
- Overall dimensions (W x D x H): 40 x 31 x 40 in
- Max. processing speed: 110 ips
- Max. acceleration: 1,969 ips<sup>2</sup>
- Technology motion system: Brushless DC servo motors
- Laser power CO2: 30 - 60W
- Laser power fiber: 20 - 30 W
- Laser class:2
- Weight: 150 kg
- Power consumption: 1 ~ AC 110-230V 50/60Hz, 1.3 kW (60 watts)

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## Reference Documentation

[Marking Tape/Paint](#)

[Atmos Compact Operation Manual](#)

[Service Manual](#)

[Plastic Processing Guide](#)

[Job Control Software Manual](#)

[Bonding Acrylic with Methylene Chloride](#)

[Laser cutting data](#)

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