

CNSI Microfluidics Laser Cutting Data

Material Vendors

Acrylic sheet, optically clear, from McMaster Carr: part number 8560K239

<http://www.mcmaster.com/#catalog/119/3558/=molz4w> ===== Cutting Parameters ===== Cutting 1/8", 100% power, 0.4 ipm, 2000 Hz, (Dave Bothman, 5/5/13 - clean cut) Cutting 1/4", 100% power, 0.15 ipm, 1000 Hz, z offset -.125, (Dave Bothman, 5/5/13 - clean cut) 250um PDMS with mylar backing Cutting 42% power, 2.0 ips, 5000Hz (Peter Mage, 5/9/13 - some flash and soot - recipe needs to be refined) ---

From:

<https://microfluidics.cnsi.ucsb.edu/wiki/> - Innovation Workshop Wiki

Permanent link:

https://microfluidics.cnsi.ucsb.edu/wiki/doku.php?id=laser_cutting_data&rev=1368158711

Last update: **2013/05/10 04:05**

