

# CNSI Microfluidics Laser Cutting Data

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## Material Vendors

Acrylic sheet, optically clear, from McMaster Carr: part number 8560K239

<http://www.mcmaster.com/#catalog/119/3558/=molz4w> ===== Cutting Parameters ===== Cutting 1/8", 100% power, 0.4 ipm, 2000 Hz, (Dave Bothman, 5/5/13 - clean cut) Cutting 1/4", 100% power, 0.15 ipm, 1000 Hz, z offset -.125, (Dave Bothman, 5/5/13 - clean cut) 250um PDMS with mylar backing Cutting 42% power, 2.0 ips, 5000Hz (Peter Mage, 5/9/13 - some flash and soot - recipe needs to be refined) ---

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