

Haas Super Mini Mill

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Tool Type: "CNC"
Location: "mFL 3430"

Supervisor	Tool Lead
David Bothman	David Bothman
(805) 893-4125	(805) 893-4125
bothman@cnsi.ucsb.edu	bothman@cnsi.ucsb.edu
Description: CNC milling machine	
Manufacturer: Haas	

About

The Haas Super Mini Mill is a CNC milling machine. Parts can be modeled in SOLIDWORKS and then toolpaths are programmed through an HSM add-in that generates G-code for the machine to read. The Haas can read G-code and .EGC files.

Detailed Specifications

406 x 305 x 254 mm, 40 taper, 15 hp vector drive, 10,000 rpm, 30.5 m/min rapids, high-speed 10-station automatic tool changer, coolant pump, power-failure detection module, 1 GB program memory, 15" colour LCD monitor, USB port, memory lock keyswitch, and rigid tapping. Three-phase power only.

- X-axis: 16"
- Y-axis: 12"
- Z-axis: 10"
- Spindle nose to table: 14" max 4" min
- Table length: 36"
- Work area length: 28.75"
- Width: 12"

- T-slot width: 12"
 - T-slot center distance: 4.33"
 - # T-slots: 3
 - Max load on table: 500 lb
 - Max spindle rating: 15 hp
 - Max speed: 10,000 rpm
 - Max torque: 17 ft-lb @ 4600 rpm
 - Taper: 40
 - Rapids: 1200 in/min
 - Max cutting: 833 in/min
 - Max thrust: 2000 lb
 - Max tool diameter: 3.5"
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Safety Concerns

- Safety Glasses must be worn when machine is running
 - The glass doors must be in closed before starting a job
 - The spindle must be completely stopped before adjusting or removing work piece or tool
 - After milling is completed, the work piece will have developed sharp burrs which must be removed with a hand file or sandpaper
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Operating Procedures

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Reference Documentation

[Pre Install Manual](#)

[Programming Manual](#)

[Probe Training Manual](#)

[Operators Manual](#)

[Programming Workbook](#)

Training Documentation

[Haas Super Mini Mill Training SOP](#)

[RS232 file transfer documentation](#)

[Haas / HSMWorks Intro Text](#)

[Haas mill setup checklist](#)

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