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# **FormWash Cleaner**



## About

The Form Wash is a post processor for the Form 2 resin 3D printers. Using an alcohol bath, build trays and/or parts can be loaded into the Form Wash where all uncured resin from the surface of the prints is removed.

## Safety Concerns

Form Wash contains large amounts of IPA, a flammable solvent. Form wash should only be operated within a fume hood away from any possible sources of heat of sparks. Filling the Form wash should only be done by a Workshop Wizard within the fume hood.

#### **Operating Procedures**

- 1. Remove build platform from Form 2 3D printer, making sure to keep Tupperware under print to prevent drips
- 2. Wake the Form Wash using the large dial located bottom right of the front face, select "OPEN"
- 3. Load the build platform or optionally remove prints from build platform and load into Form Wash basket.
- 4. Using the dial select the desired amount of time, click "START"
- 5. When the wash is complete, Remove parts and/or build tray, and select "SLEEP".

NOTE: When the Form Wash in complete, the lid will automatically open, allowing alcohol to

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evaporate. Before leaving, make sure Form Wash is shut. DO NOT LEAVE AFTER STARTING FORM WASH!!!

# **Detailed Specifications**

- Max part size: 14.5 x 14.5 x 17.5 cm
- 8.6 L IPA to fill completely

# **Reference Documentation**

Form 2 Training SOP

https://support.formlabs.com/s/article/Using-Form-Wash?language=en\_US

https://support.formlabs.com/s/article/Form-Wash-Time-Settings?language=en\_US

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