FormCure UV Curing Station



Tool Type: "UV Curing Station" **Location:** "Innovations Worship"

| Supervisor | Tool Lead |
|-----------------------|---------------|
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Description: "FormLabs Curing Station" **Manufacturer:** "FormLabs"

About

Some FormLabs Resins used in the Form 2 3D printer can benefit from post process curing. Each resin has a specific hardening curve which can be found within the reference material which will indicate the ideal time and temperature to be set on the FormCure.

Detailed Specifications

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Safety Concerns

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Operating Procedures

- 1. Any part to be cured needs to be washed in the FormWash with IPA BEFORE being placed in the form cure. Supports can be removed before or after curing process.
- 2. Wait 30 minutes after washing to allow all remaining IPA to evaporate
- Check the reference material for selected resin to determine ideal time and temperature for curing
- 4. Use the dial on the front of the FormCure to set time and temperature
- 5. Place part within the FormCure→ press start.

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Reference Documentation

https://support.formlabs.com/s/article/Using-Form-Cure?language=en US

https://support.formlabs.com/s/article/Form-Cure-Time-and-Temperature-Settings?language=en_US

https://support.formlabs.com/s/article/Form-Cure-Time-and-Temperature-Settings?language=en_US

Training Documentation

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Last update: 2020/07/23 17:22

