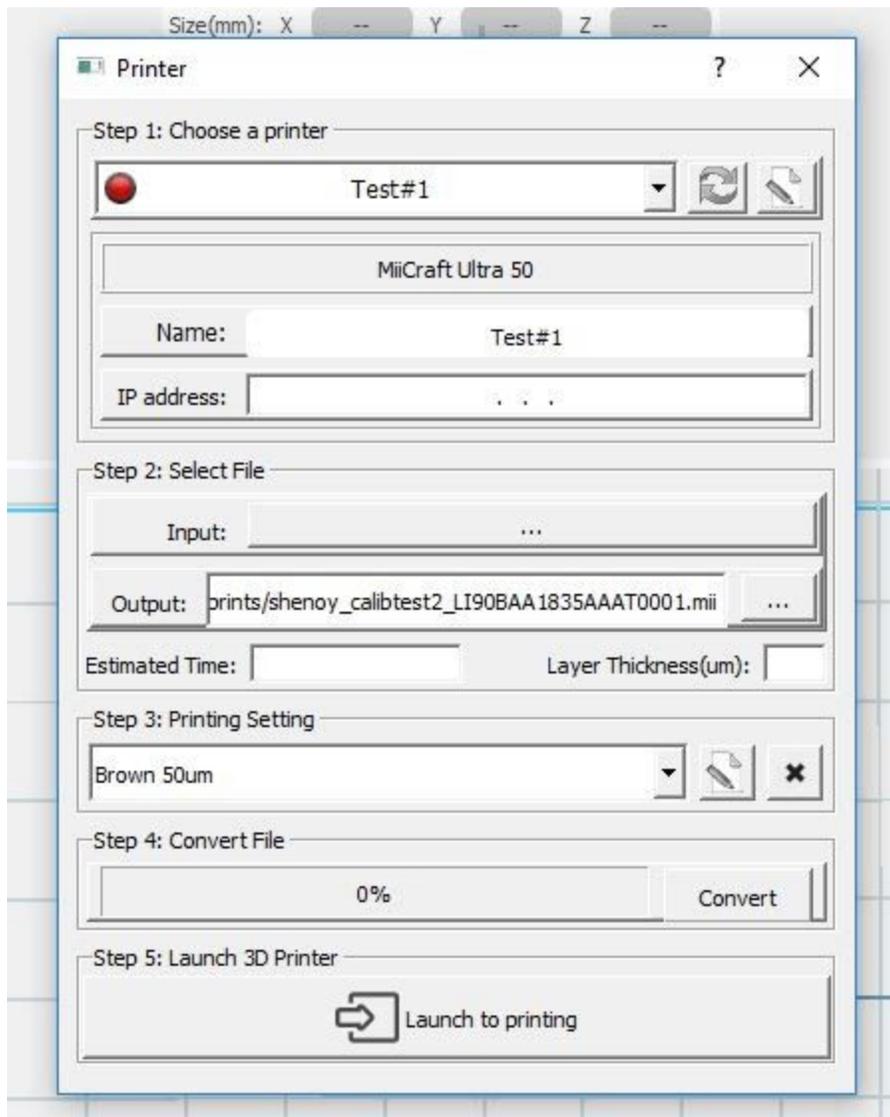


This document details the procedure for exporting the MiiCraft print recipes to an external source as backup in the event that the software must be reinstalled and the recipes are lost. This document will also detail how to import these external recipes, a quick process for creating new recipes, and the process for manually recovering recipes in the event that there are no external copies.

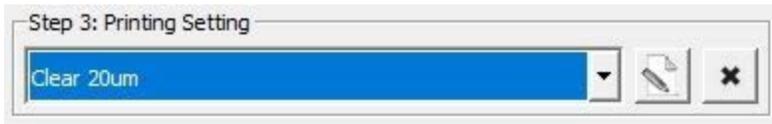
Remote Recipe Storage:

In the MiiUtility Software, press the **Printer** Icon  .

This will bring up the **Printer Menu**

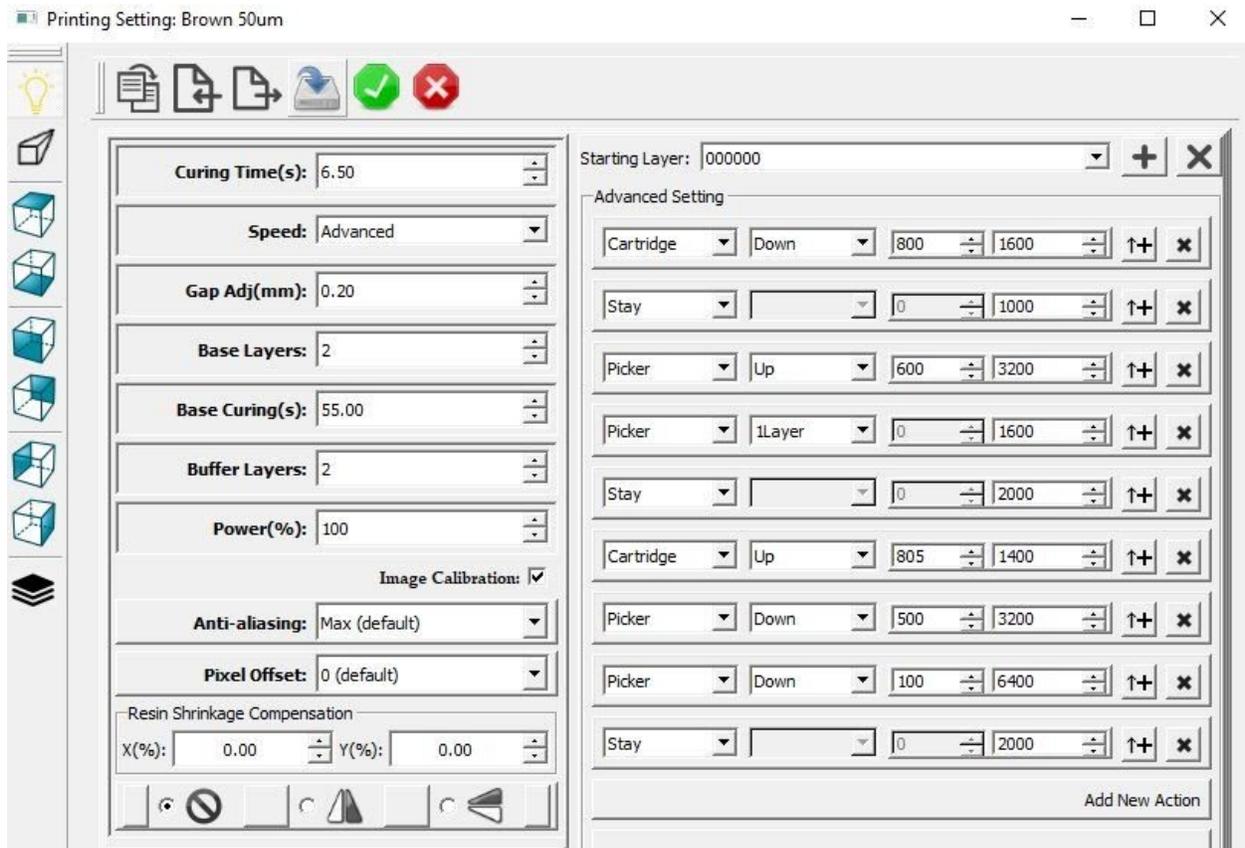


Select the dropdown menu under **Step 3: Printing Setting**, and select the recipe you wish to export



Click the **Edit Print Setting File** icon .

This will bring up the **Printing Setting Menu**



Exporting a Print Recipe:

On the **Printing Setting Taskbar** , Select the **Export**

Print Setting Icon . You will be prompted to pick a location to save the **.mps** file.

Importing a Print Recipe:

On the **Printing Setting Taskbar**



, Select the **Import**

Print Setting Icon



. Select the desired **.mps** file.

Duplicating and Editing a Print Recipe:

It is easier to edit an existing recipe than it is to create a new one. This section details the process to save a new recipe via duplication.

On the **Printing Setting Taskbar**



, Select the

Duplicate Printing Setting Icon



. This will open a menu that prompts you to rename the recipe.



Edit the recipe to desired settings.

Select either the **Save Printing Settings** icon



or **Save Printing Settings and Exit** icon



to finalize the new recipe.

Use the **Exit Printing Settings** icon



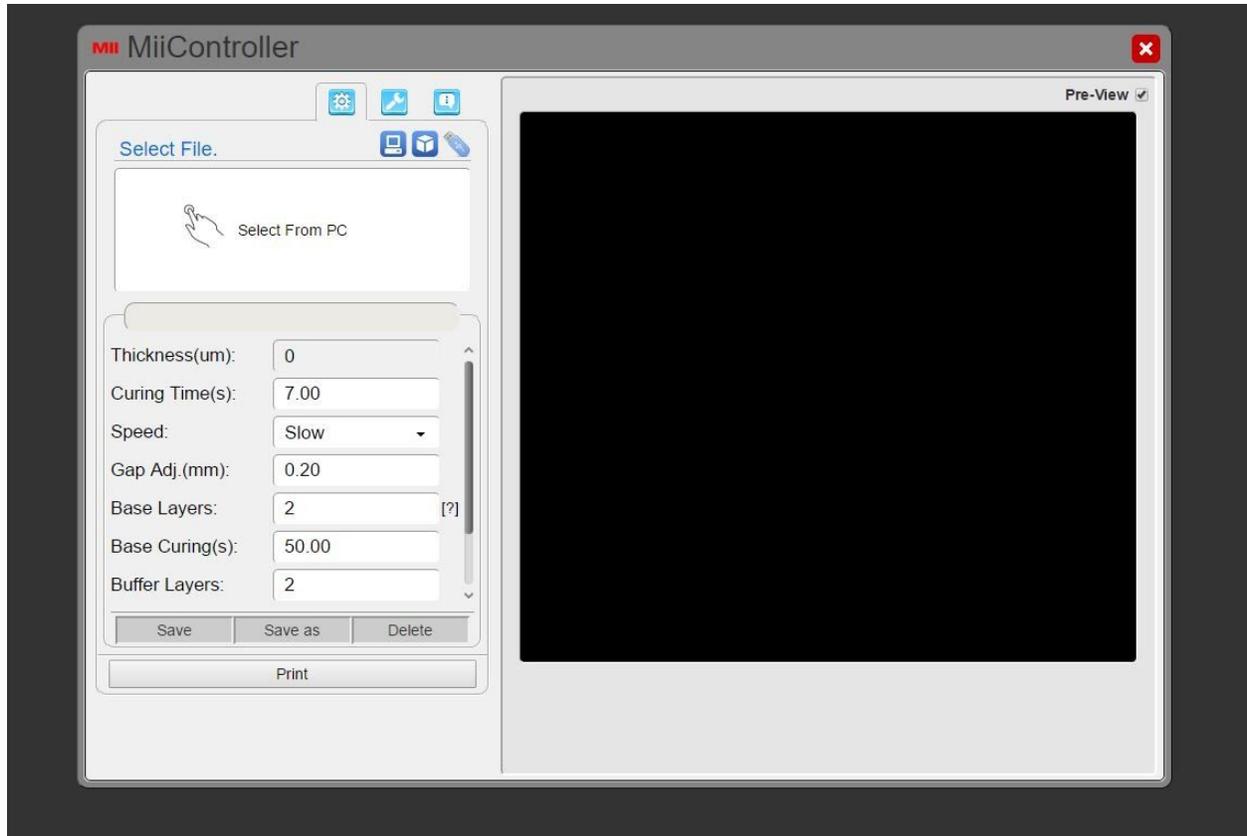
to return to the MiiUtility screen.

Manually Restoring Print Settings:

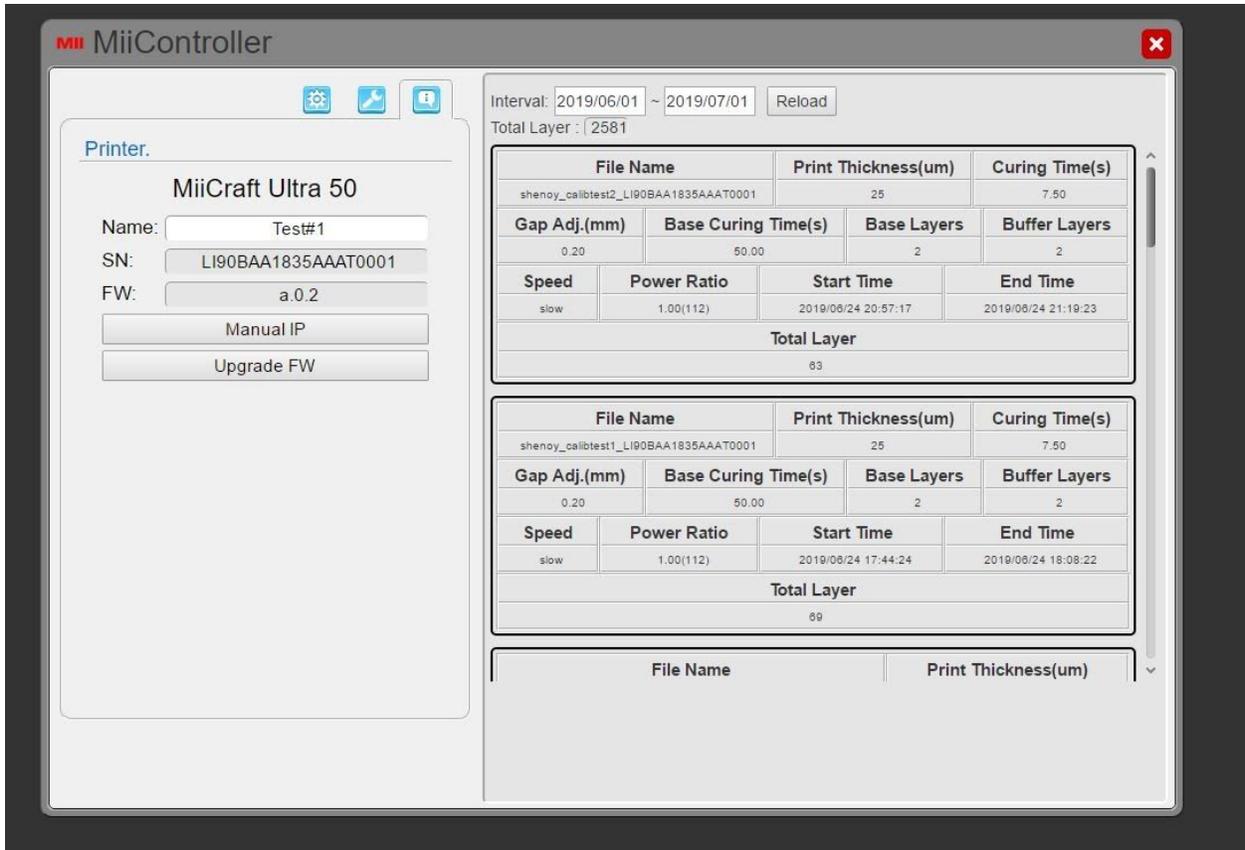
In the event that the print recipes are lost, they can be manually recreated by looking at the printer log history.

Accessing The Printer Log:

From the MiiUtility Software, press the **Printer Icon**  and **Send to Printer**. This will take you to the **MiiController** Screen.



Click the **Printing Record and Information Icon**  at the top right of the MiiController menu. This will open the log of previous print jobs



The entire print history can be accessed by expanding the time interval, using the buttons at the top of the menu Interval: 2019/06/01 ~ 2019/07/01 Reload.

Each log entry contains all the necessary machine settings associated with a print, which can then be manually input into **Printer Settings**. Here is an example of a log entry

| File Name | | Print Thickness(um) | Curing Time(s) | |
|---------------------------------------|---------------------|---------------------|---------------------|--|
| shenoy_calibtest1_LI90BAA1835AAAT0001 | | 25 | 7.50 | |
| Gap Adj.(mm) | Base Curing Time(s) | Base Layers | Buffer Layers | |
| 0.20 | 50.00 | 2 | 2 | |
| Speed | Power Ratio | Start Time | End Time | |
| slow | 1.00(112) | 2019/06/24 17:44:24 | 2019/06/24 18:08:22 | |
| Total Layer | | | | |
| 69 | | | | |