1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name: P400SC™ Waterworks™ Cleaning Solution

Other means of identification

Product Code(s): SDS-400625 EN A
PN (Part Number): 300-00600
UN/ID no.: UN1823
Synonyms: None

Recommended use of the chemical and restrictions on use

Recommended Use: Additive manufacturing Solvent
Uses advised against: No information available

Details of the supplier of the safety data sheet

Supplier Address: Stratasys Corporate headquarters United States
9600 West 76th Street Suite #108
Eden Prairie, MN 55344
United States
Local: +1 952-294-3900
Phone: +1 952-937-3000

Manufacturer Address: Produced under authority of Stratasys, Ltd.
Manufactured by: Seacole CRC, LLC
13505 Industrial Park Boulevard
Plymouth, MN 55441

Emergency telephone number

Emergency Telephone
• +44 1865 407333 - Global – English Language response
• +44 1235 239670 - Europe - Multi lingual response
• +1 215 207 0061 - USA – Multi-lingual response
• +65 3158 1074 - Asia Pacific - Multi lingual response
• +61 2 8014 4558 - Australia - English Language response
• +61 2 8014 4558 - Australia - English Language response

E-mail address: info@Stratasys.com

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Inhalation (Dusts/Mists) Category 4
Skin corrosion/irritation Category 1 Sub-category A
Serious eye damage/eye irritation Category 1

Label elements
Danger

Hazard statements
Harmful if inhaled
Causes severe skin burns and eye damage

The product contains no substances which at their given concentration, are considered to be hazardous to health.

Appearance Powder
Physical state Solid
Odor None

Precautionary Statements - Prevention
Use only outdoors or in a well-ventilated area
Do not breathe dusts or mists
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response
Immediately call a POISON CENTER or doctor
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
Immediately call a POISON CENTER or doctor
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
IF INHALED: Remove person to fresh air and keep comfortable for breathing
Immediately call a POISON CENTER or doctor
IF SWALLOWED: Rinse mouth. DO NOT induce vomiting

Precautionary Statements - Storage
Store locked up

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Not applicable

Other Information
Not applicable.

Unknown acute toxicity
3.85 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS No.</th>
<th>Weight-%</th>
<th>Proprietary</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium carbonate</td>
<td>497-19-8</td>
<td>60 - 80</td>
<td>*</td>
</tr>
<tr>
<td>Sodium hydroxide</td>
<td>1310-73-2</td>
<td>10 - 30</td>
<td>*</td>
</tr>
<tr>
<td>Disodium metasilicate</td>
<td>6834-92-0</td>
<td>1 - 3</td>
<td>*</td>
</tr>
</tbody>
</table>

*The exact percentage (concentration) of composition has been withheld as a trade secret.
4. FIRST AID MEASURES

Description of first aid measures

General advice
Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.

Inhalation
Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical advice/attention.

Eye contact
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

Skin contact
Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical advice/attention.

Ingestion
Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.

Self-protection of the first aider
Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Wear personal protective clothing (see section 8). Avoid breathing dust/fume/gas/mist/vapors/spray. Use personal protective equipment as required. See section 8 for more information.

Most important symptoms and effects, both acute and delayed

Symptoms
Burning sensation. Coughing and/ or wheezing. Difficulty in breathing.

Indication of any immediate medical attention and special treatment needed

Note to physicians
Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media
CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical
No information available.

Explosion data
Sensitivity to Mechanical Impact: None.
Sensitivity to Static Discharge: None.
Special protective equipment for fire-fighters

Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions

Attention! Corrosive material. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Avoid generation of dust. Do not breathe dust.

Other Information

Refer to protective measures listed in Sections 7 and 8.

Environmental precautions

See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Pick up and transfer to properly labeled containers.

Prevention of secondary hazards

May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Avoid dust accumulation in enclosed space. Prevent dust cloud. Remove all sources of ignition.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities

Storage Conditions

Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Store locked up. Keep out of the reach of children. Store away from other materials.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>Ceiling: 2 mg/m³</td>
<td>TWA: 2 mg/m³</td>
<td>IDLH: 10 mg/m³</td>
</tr>
<tr>
<td>1310-73-2</td>
<td>(vacated) Ceiling: 2 mg/m³</td>
<td></td>
<td>Ceiling: 2 mg/m³</td>
</tr>
</tbody>
</table>

Appropriate engineering controls
Engineering controls
- Showers
- Eyewash stations
- Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection
- Face protection shield.

Hand Protection
- Wear suitable gloves. Impervious gloves.

Skin and body protection
- Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.

Respiratory protection
- No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations
- Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product. Avoid breathing dust/fume/gas/mist/vapors/spray.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Powder</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
<td>None</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>White</td>
<td></td>
</tr>
<tr>
<td>Odor threshold</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Boiling point / boiling range</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Flammability Limit in Air</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Upper flammability limit</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Lower flammability limit</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Vapor density</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Water solubility</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Solubility in other solvents</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
<td>None known</td>
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<tr>
<td>Decomposition temperature</td>
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<td>None known</td>
</tr>
<tr>
<td>Kinematic viscosity</td>
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<td>None known</td>
</tr>
<tr>
<td>Dynamic viscosity</td>
<td>No data available</td>
<td>None known</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No information available</td>
<td>None known</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>No information available</td>
<td>None known</td>
</tr>
<tr>
<td>Softening point</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>Molecular weight</td>
<td>No information available</td>
<td></td>
</tr>
<tr>
<td>VOC Content (%)</td>
<td>No information available</td>
<td></td>
</tr>
</tbody>
</table>
10. STABILITY AND REACTIVITY

Reactivity
No information available.

Chemical stability
Stable under normal conditions.

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid
None known based on information supplied.

Incompatible materials
None known based on information supplied.

Hazardous decomposition products

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation
Specific test data for the substance or mixture is not available.

Eye contact
Specific test data for the substance or mixture is not available.

Skin contact
Specific test data for the substance or mixture is not available.

Ingestion
Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Information on toxicological effects

Symptoms
Redness. Burning. May cause blindness. Coughing and/ or wheezing.

Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

<table>
<thead>
<tr>
<th>Component Information</th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalation LC50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium carbonate 497-19-8</td>
<td>= 4090 mg/kg ( Rat )</td>
<td>-</td>
<td>= 2300 mg/m3 ( Rat ) 2 h</td>
</tr>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>-</td>
<td>= 1350 mg/kg ( Rabbit )</td>
<td>-</td>
</tr>
<tr>
<td>Disodium metasilicate 6834-92-0</td>
<td>= 1153 mg/kg ( Rat )</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>
Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation  No information available.
Serious eye damage/eye irritation  No information available.
Respiratory or skin sensitization  No information available.
Germ cell mutagenicity  No information available.
Carcinogenicity  No information available.
Reproductive toxicity  No information available.
STOT - single exposure  No information available.
STOT - repeated exposure  No information available.
Aspiration hazard  No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Algae/aquatic plants</th>
<th>Fish</th>
<th>Toxicity to microorganisms</th>
<th>Crustacea</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium carbonate 497-19-8</td>
<td>242: 120 h Nitzschia mg/L EC50</td>
<td>300: 96 h Lepomis macrochirus mg/L LC50 static 310 - 1220: 96 h Pimephales promelas mg/L LC50 static</td>
<td>-</td>
<td>265: 48 h Daphnia magna mg/L EC50</td>
</tr>
<tr>
<td>Sodium hydroxide 1310-73-2</td>
<td>-</td>
<td>45.4: 96 h Oncorhynchus mykiss mg/L LC50 static</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Disodium metasilicate 6834-92-0</td>
<td>-</td>
<td>210: 96 h Brachydanio rerio mg/L LC50 semi-static 210: 96 h Brachydanio rerio mg/L LC50</td>
<td>-</td>
<td>216: 96 h Daphnia magna mg/L EC50</td>
</tr>
</tbody>
</table>

Persistence and degradability  No information available.
Bioaccumulation  There is no data for this product.
Other adverse effects  No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products  Dispose of in accordance with local regulations.Dispose of waste in accordance with environmental legislation.
Contaminated packaging  Do not reuse empty containers.
US EPA Waste Number  D002.
California Hazardous Waste Status  This product contains one or more substances that are listed with the State of California as a hazardous waste.

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>California Hazardous Waste Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium carbonate</td>
<td>Corrosive</td>
</tr>
<tr>
<td>497-19-8</td>
<td></td>
</tr>
<tr>
<td>Sodium hydroxide</td>
<td>Toxic</td>
</tr>
<tr>
<td>1310-73-2</td>
<td>Corrosive</td>
</tr>
</tbody>
</table>

14. TRANSPORT INFORMATION

**DOT**
- UN/ID no.: UN1823
- Proper Shipping Name: SODIUM HYDROXIDE, SOLID
- Hazard Class: 8
- Packing group: II
- Special Provisions: IB8, IP2, IP4, T3, TP33
- Description: UN1823, SODIUM HYDROXIDE, SOLID, 8, II
- Emergency Response Guide Number: 154

**TDG**
- UN/ID no.: UN1823
- Proper Shipping Name: SODIUM HYDROXIDE, SOLID
- Hazard Class: 8
- Packing group: II
- Description: UN1823, SODIUM HYDROXIDE, SOLID, 8, II

**MEX**
- UN/ID no.: UN1823
- Proper Shipping Name: SODIUM HYDROXIDE, SOLID
- Hazard Class: 8
- Packing group: II
- Description: UN1823, SODIUM HYDROXIDE, SOLID, 8, II

**ICAO (air)**
- UN/ID no.: UN1823
- Proper Shipping Name: SODIUM HYDROXIDE, SOLID
- Hazard Class: 8
- Packing group: II
- Description: UN1823, SODIUM HYDROXIDE, SOLID, 8, II

**IATA**
- UN Number: UN1823
- Transport hazard class(es): 8
- Packing group: II
- ERG Code: 8L
- Description: UN1823, Sodium hydroxide, solid, 8, II

**IMDG**
- UN Number: UN1823
- Transport hazard class(es): 8
- Packing group: II
- EmS-No.: F-A, S-B
- Description: UN1823, SODIUM HYDROXIDE, SOLID, 8, II

**RID**
UN Number: UN1823  
UN proper shipping name: SODIUM HYDROXIDE, SOLID  
Transport hazard class(es): 8  
Packing group: II  
Classification code: C6  
Description: UN1823, SODIUM HYDROXIDE, SOLID, 8, II  
Labels: 8

ADR  
UN Number: UN1823  
UN proper shipping name: SODIUM HYDROXIDE, SOLID  
Transport hazard class(es): 8  
Packing group: II  
Classification code: C6  
Tunnel restriction code: (E)  
Description: UN1823, SODIUM HYDROXIDE, SOLID, 8, II  
Labels: 8

ADN  
UN/ID no: UN1823  
UN proper shipping name: SODIUM HYDROXIDE, SOLID  
Transport hazard class(es): 8  
Packing group: II  
Classification code: C6  
Description: UN1823, SODIUM HYDROXIDE, SOLID, 8, II  
Hazard label(s): 8  
Limited quantity (LQ): 1 kg

15. REGULATORY INFORMATION

International Inventories
- TSCA: Complies
- DSL/NDSL: Complies
- EINECS/ELINCS: Complies
- ENCS: Complies
- IECSC: Complies
- KECL: Complies
- PICCS: Complies
- AICS: Complies

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory  
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List  
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
ENCS - Japan Existing and New Chemical Substances  
IECSC - China Inventory of Existing Chemical Substances  
KECL - Korean Existing and Evaluated Chemical Substances  
PICCS - Philippines Inventory of Chemicals and Chemical Substances  
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories
- Acute health hazard: Yes  
- Chronic Health Hazard: No  
- Fire hazard: No
SDS-400625 - P400SC™ Waterworks™ Cleaning Solution

Revision Date 26-Nov-2017

**Sudden release of pressure hazard**
No

**Reactive Hazard**
No

**CWA (Clean Water Act)**
This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CWA - Reportable Quantities</th>
<th>CWA - Toxic Pollutants</th>
<th>CWA - Priority Pollutants</th>
<th>CWA - Hazardous Substances</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1000 lb</td>
<td>-</td>
<td>-</td>
<td>X</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**CERCLA**
This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Hazardous Substances RQs</th>
<th>CERCLA/SARA RQ</th>
<th>Reportable Quantity (RQ)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1000 lb</td>
<td>RQ 1000 lb final RQ</td>
<td>RQ 454 kg final RQ</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**US State Regulations**

**California Proposition 65**
This product does not contain any Proposition 65 chemicals.

**U.S. State Right-to-Know Regulations**

**US State Regulations**

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>New Jersey</th>
<th>Massachusetts</th>
<th>Pennsylvania</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>1310-73-2</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sodium sulfate</td>
<td>-</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>7757-82-6</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<table>
<thead>
<tr>
<th>NFPA Health hazards</th>
<th>NFPA Flammability</th>
<th>NFPA Instability</th>
<th>Physical and chemical properties</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>0</td>
<td>0</td>
<td>Personal protection X</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>HMIS Health hazards</th>
<th>HMIS Flammability</th>
<th>Physical hazards</th>
<th>Personal protection</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>0</td>
<td>0</td>
<td>X</td>
</tr>
</tbody>
</table>

**Issuing Date**
09-Dec-2015

**Revision Date**
26-Nov-2017

**Revision Note**
No information available.

**Disclaimer**
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End of Safety Data Sheet