Trotec printing from Solidworks
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The following settings were found to work to print to the Trotec laser directly from Solidworks

1. Make cutting geometry red, engraving black
2. Select the Trotec laser as the printer
3. Page setup
   a. Color / Gray scale
   b. Scale 100%
4. When printing
   a. Document options, line thickness set
      i. Set Normal line thickness to .002
5. Print